

Method

References: G. P. Haight and V. Paragamian, *Analytical Chemistry*, pp. 32, 642 (1960). H. Onishi and E. B. Sandell, *Photometric Determination of Trace Metals*, 4th ed., Part 1, p. 295 (1978).

Molybdate is used throughout the industrial water treatment and power generation industries as a corrosion inhibitor in both open- and closed-loop cooling water systems. In solution, molybdate anions complex with oxidized iron to form a protective film of molybdate and ferric-oxide. Molybdate is considered an effective, environmentally acceptable alternative to chromate treatment. Unlike many other transition elements, molybdenum exhibits low or even negligible toxicity.

The molybdate test method employs the catechol chemistry. In a mildly reducing alkaline solution, catechol reacts with hexavalent molybdenum to form a yellow-orange colored chelate in direct proportion to the hexavalent molybdenum concentration. Test results are expressed in ppm (mg/L) molybdenum (Mo).

Visual Kits

Range: 0-7 ppm as Mo
MDL: 0.5 ppm / Method: Catechol

	Cat#
CHEMets Kit	K-6701
CHEMets Refill, 30 ampoules	R-6702
Comparator 0, 1, 2, 3, 4, 5, 6, 7 ppm	C-6701

Kit comes in a plastic case and contains everything needed to perform 30 tests: Refill, Comparator, 25 mL sample cup, instructions, and MSDS.

Range: 2-24 ppm as Mo
MDL: 2 ppm / Method: Catechol

	Cat#
CHEMets Kit	K-6702
CHEMets Refill, 30 ampoules	R-6702
Comparator 2, 4, 6, 8, 10, 12, 16, 20, 24 ppm	C-6702

Kit comes in a plastic case and contains everything needed to perform 30 tests: Refill, Comparator, 25 mL sample cup, instructions, and MSDS.

Range: 20-200 ppm as Mo
MDL: 20 ppm / Method: Catechol

	Cat#
CHEMets Kit	K-6720
CHEMets Refill, 30 ampoules	R-6720
Comparator 20, 40, 60, 80, 100, 120, 140, 160, 200 ppm	C-6720

Kit comes in a plastic case and contains everything needed to perform 30 tests: Refill, Comparator, 25 mL sample cup, instructions, and MSDS.

Instrumental Kits

V-2000 Multi-Analyte Photometer
(See page 12 for instrumental features)

Range: 1.0-25.0 ppm as Mo
Method: Catechol

	Cat#
Vacu-vials Kit	K-6703

Kit comes in a cardboard box and contains everything needed to perform 30 tests: thirty ampoules, 25 mL sample cup, ampoule blank, instructions, calibration table, and MSDS.

Vacu-vials Kits require the use of the V-2000 Photometer or a spectrophotometer capable of accepting a 13 mm diameter round cell. Instrument sold separately.

Kit Components common to Molybdate

Description	Cat#
Sample Cup Pack, 25 mL (6 ea)	A-0013
Ampoule Blank Pack (5 ea)	A-0023

*Instructions are posted on our website.
If no shelf-life is listed for a product, then the shelf-life is at least 2 years.*

