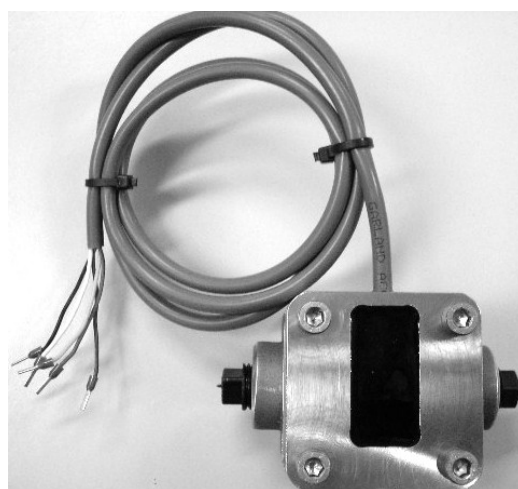


# OVAL GEAR FLOWMETER ELECTRONIC MODEL 006/009 (1/4")

## INSTRUCTION MANUAL



### To the Owner

**PLEASE READ THIS SAFETY INFORMATION  
CAREFULLY BEFORE USE.**

Read and retain this instruction manual to assist you in the operation and maintenance of this product.

If you have any problems with the meter, refer to the maintenance and trouble shooting sections of this manual.

This manual contains connection and operating instructions for meters with Pulse outputs.

Models with a Liquid Crystal Display have an additional LCD instruction manual supplied. If you need further assistance, contact your local representative or distributor for advice.

This Flow Meter has incorporated the oval rotor principal into its design. This has proven to be a reliable and highly accurate method of measuring flow.

Exceptional repeatability and high accuracy over a wide range of fluid viscosities and flow rates are features of the oval rotor design. With a low pressure drop and high pressure rating oval rotor flow meters are suitable for both gravity and pump (in line) applications.

This instruction manual covers pulse meters constructed in Aluminium or Stainless Steel. Also included are the high pressure versions of this model.

## Important Information



### WARNING

***Before use, confirm the fluid to be used is compatible with the meter. Refer to Industry fluid compatibility charts or consult your local representative for advice.***

To prevent damage from dirt or foreign matter it is recommended that a Y or Basket type 60 mesh strainer be installed as close as possible to the inlet side of the meter. Contact your local representative for advice.



### CAUTION

***When a strainer is installed it should be regularly inspected and cleaned. Failure to keep the strainer clean will dramatically effect flow meter performance.***



### CAUTION

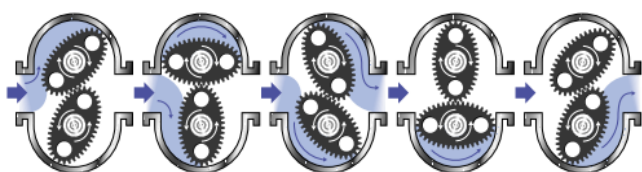
***To prevent damage caused by air purge slowly fill the meter with fluid. To reduce pressure build up turn off the pump at the end of each day.***

Maintenance can be carried out to the liquid crystal displays and pulse units without removing or isolating the meter from the line. When maintenance to any other part of the meter is required, the meter must be isolated and the line pressure reduced.

The reed switch pulse unit can cause inaccurate rate counts when used with high speed counters. It is advised that a debounce circuit be used. Contact

## Operating Principle

When fluid passes through the meter the rotors turn, as shown below. The magnets which are located in the rotors will pass across the pulser circuit board (containing either Reed switches or Hall Effect sensors). A signal is generated which is then sent by the Pulse Circuit Board (PCB) to the relevant LC display or receiving instrument..



## Installation Procedure

- 1) It is recommended that when setting up pipe work for meter installations a bypass line be included in the design. This provides the facility for a meter to be removed for maintenance without interrupting production. (see figure)
- 2) Use thread sealant on all pipe threads.
- 3) For pump applications ensure pipe work has the appropriate working pressure rating to match the pressure output of the pump. See Meter Specifications section for further details.
- 4) Install a wire mesh strainer, Y or basket type 200 mesh (74 micron), as close as possible to the inlet side of the meter.
- 5) Ensure that the meter is installed so that the flow of the liquid is in the direction of the arrows embossed on the meter body.
- 6) The meter can be installed in any orientation as long as the meter shafts are in a horizontal plane. (Refer to figures to the right for correct installation) The register assembly may be orientated to suit the individual.  
*Note:* Incorrect installation can cause premature wear of meter components.
- 7) Do not over tighten meter connections. *Note:* Incorrect installation can cause premature wear of meter components.
- 8) It is important that after initial installation you fill the line slowly, high speed air purge could cause damage to the rotors.
- 9) Test the system for leaks.
- 10) Check the strainer for swarf or foreign material, after the first 200 litres check periodically, particularly if the flow rate decreases.

## Maintenance Procedures

### Disassembly

Ensure that the fluid supply to the meter is disconnected, and the line pressure is released before disassembly, with the exception for repair or maintenance to the LC Display or PCB where there is no necessity to isolate the meter from flow. Refer to the exploded parts diagram on subsequent pages for item numbers.

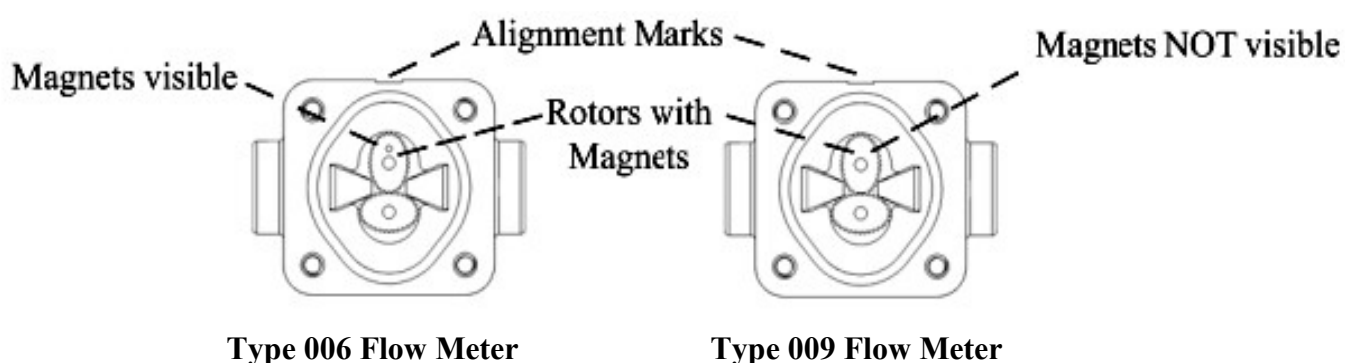
1. Loosen and remove 4 Phillips head or cap head screws (Item 4), see Fig 2.
2. Remove the meter cap (Item 2) and o'ring (Item 7).
3. Remove the rotors (Item 5 & 6), note the position of the rotor with the magnet(s) or grub screws
4. Clean and inspect all components, replace as necessary, see page 5 for spare parts listing.

### Reassembly

1. Replace the rotors (Item 5 & 6), see Fig 1 for correct orientation. Rotate the rotors by hand to ensure correct engagement.
2. Fit the o'ring (Item 7) into the o'ring groove in the meter body (Item 1).
3. Fit the top cap assembly (Item 2), fit the legend plate (item 3) into correct orientation. Ensure all the alignment marks are lined up with the mark on the body.
4. Fit and tighten the 4 bolts/screws (1-3-2-4) to the required torque, see page 7, Specifications, for details.
5. Check meter function using low air pressure.
6. Restore the fluid & reconnect the wiring as detailed on page 5.

### Troubleshooting Guide

<b>Problem</b>	<b>Cause</b>	<b>Remedy</b>
Fluid will not flow through meter	a) Foreign matter blocking rotors b) Line strainer blocked c) Damaged rotors d) Meter connections over tightened e) Fluid is too viscous	a) Dismantle meter, clean rotors (strainer must be fitted in line) b) Clean strainer c) Replace rotors (Strainer must be fitted in line) d) Re-adjust connections e) See specifications for maximum viscosity
Reduced flow through meter	a) Strainer is partially blocked b) Fluid is too viscous	a) Clean strainer b) See specifications for maximum viscosity
Meter reading inaccurate	a) Fluid flow rate is too high or too low b) Fluid is too viscous c) Excess wear caused by incorrect installation	a) See specifications for minimum and maximum flow rates b) Bleed air from system c) Check meter body and rotors. Replace as required. Refer to installation instructions
Meter not giving a pulse signal	a) Faulty hall effect sensor b) Faulty reed switch c) Magnets failed	a) Replace PCB Board b) Replace PCB Board c) Replace magnets
LCD register not working	a) Battery not connected properly b) Battery flat c) Faulty wiring connections d) Faulty LC Display e) Faulty connection from LC Display	a) Check battery connections b) Replace battery c) Check wiring for loose or faulty connections d) Replace LC Display e) Check wiring connections



## Flowmeter

			Metric	US
006 Flowmeter Range	Flow Range	Below 5 cP	2 - 100 l/hr	0.5 - 26 G/hr
		5 to 1000 cP	0.5 - 100 l/hr	0.13 - 26 G/hr
	K-Factor (Pulses per Unit of Measure)		1000 pulses/L	3785.4 pulses/G
009 Flowmeter Range	Flow Range	Below 5 cP	25 - 500 L/hr	6.6- 130 G/hr
		5 to 1000 cP	15 - 500 L/hr	4 - 130 G/hr
	K-Factor (Pulses per Unit of Measure)		400 pulses/L	1514.16 pulses/G
Standard Operating Temperature - Types F,S,CR,  - Types M,MH			-40 to 80°C	-40 to 176°F
			-40 to 120°C	-40 to 248°F
Maximum Operating Pressure <sup>1</sup> • CR - Corrosive Range • S - Solvent Range • F - Fuel and Oil • M - Industrial Range • MH - High Pressure Industrial Range			500 kPa 1000 kPa 1000 kPa 5500 kPa 55000 kPa	75 PSI 150 PSI 150 PSI 800 PSI 8000 PSI
Accuracy of Reading			±0.5%	

1. Conforms to Directive 97/23/EC—Cat 1

## High Specification Flow Meters

The following specifications apply when high temperature or high viscosity options are used.

	Metric	US
High Temperature	120°C	248°F
High Pressure (MH Model)	55000 kPa	8000 psi
High Viscosity	Above 1000 Centipoise	

## Pulser Board/Sensor Specifications

There are 2 pulse board options with all Macnaught pulse flowmeters:

- Standard Option 1 - 1x Reed Switch 1x Hall Effect Output  
Hazardous Option 2 - 2x Reed Switch Output

Output Signals	Standard Pulse Meter		2x Digital (Square Wave)
Reed Switch <sup>2</sup> (Mechanical Sensor)	Current	Maximum	500mA
	Voltage	Maximum	30V DC
	Contact Rating	Maximum <sup>3</sup>	10W
Hall Effect IC <sup>2</sup> (Electronic Sensor)	Maximum Current		7.5mA
	Operating Voltage		4.5V to 24V DC
	Transistor Type		Open-Collector NPN

2. Voltage & current specifications apply per sensor (not combined).

3. Contact rating maximum is 10W. Neither current nor voltage maximums should be exceeded in achieving this.

## Analogue Output (4-20mA)

Analogue outputs are available as an auxilliary display signal by including the following LCD displays with your flowmeter. These may be fitted to the meter or remote (wall mount) types.

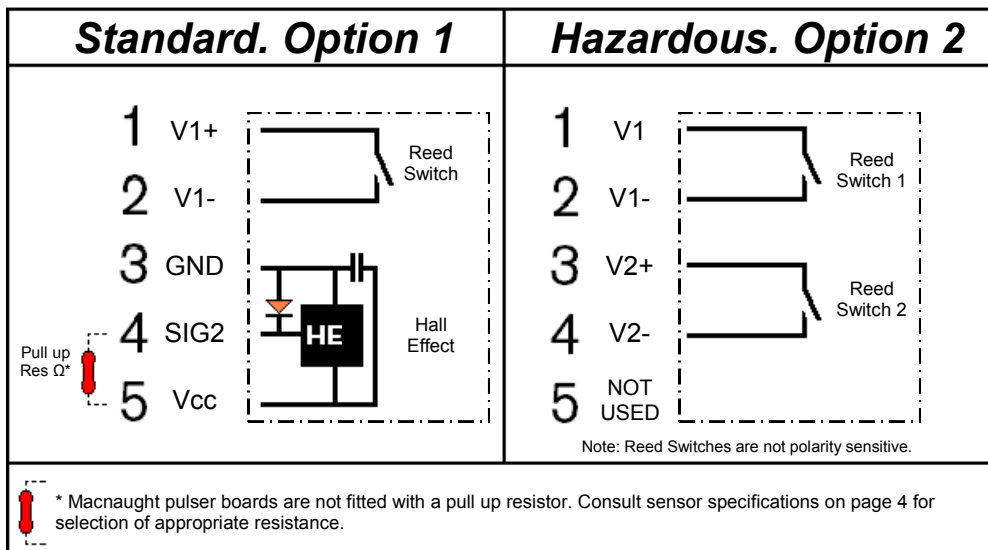
<b>DRA</b>	Small display with analogue output module	Remote of Meter Mount
<b>ERA</b>	Large display with analogue output module	Remote Mount only

### Pulser Wiring Diagram



**Please read this information carefully before installation**

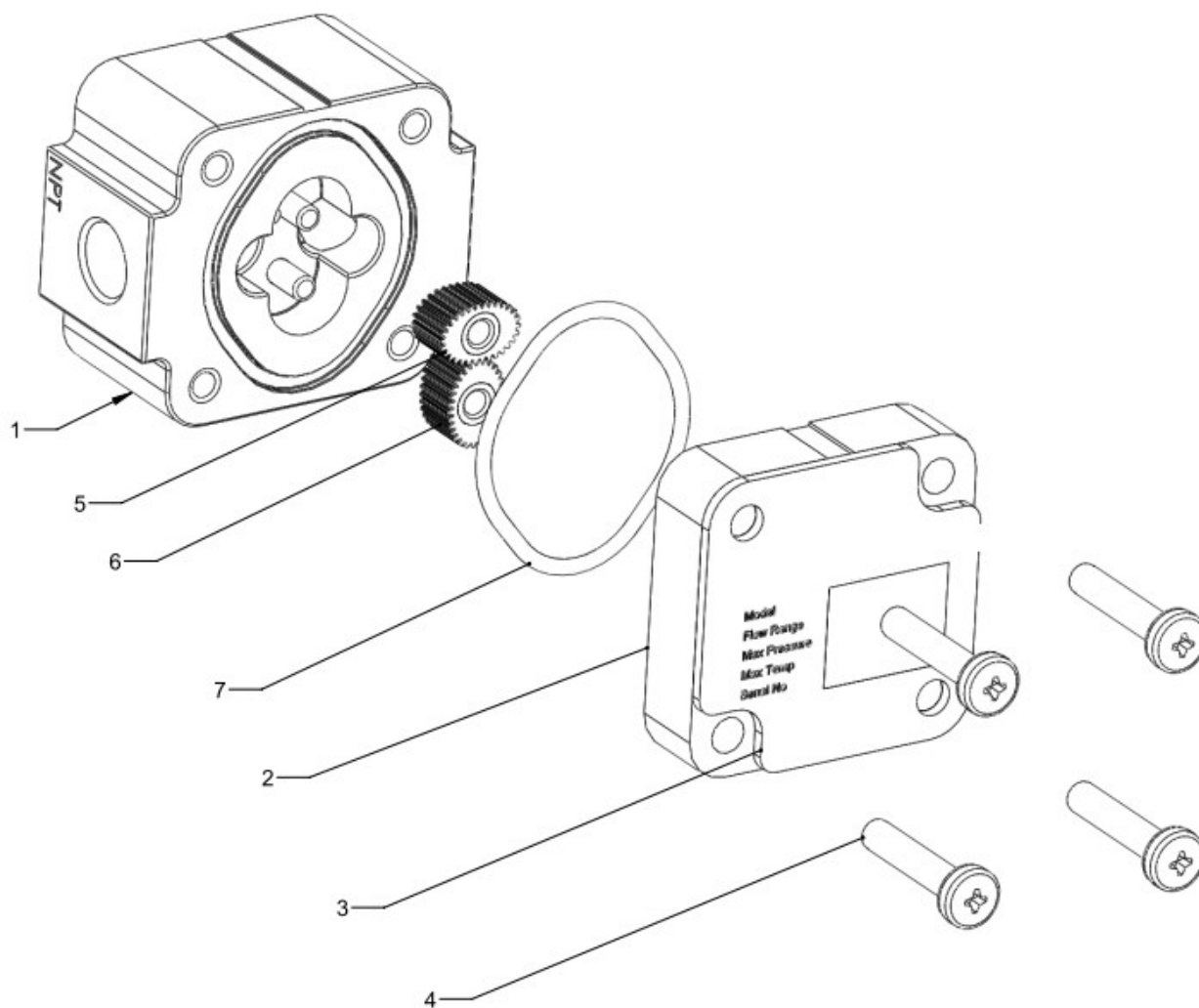
Hall effect sensors require an external pull up resistor to be fitted by the installer for correct operation. Powering a Hall effect sensor without a resistor wired between the supply voltage and the signal line will result in damage to the sensor.



**Note:** Consult the following instruction sheets if the flow meter is fitted with an LCD Display.

Display Part Number:	DR	DRA
Instruction Sheet:	DR013	DR014

## Exploded Diagram - Type M,F,S,CR



## Parts Identification - Type M,F,S,CR

Item No.	Part Description
1	Meter Body
2	Meter Cap
3	Legend Plate
4	Meter Cap Screws
5 and 6	Rotors
7	O-Ring

## Spare Parts Kits - Type M,F,S and CR

There are 3 **Spare Kit** options available for the purchase of replacement components:

- Pulser Kit (PKit) - Replacement Pulser Cap
- Rotor Kit (RKit) - Complete Rotor assembly
- Seal Kit (SKit) - Complete set of O-Rings/Gaskets

### Spare Kit Coding Procedure.

1. Determine what type of Spare Parts Kit is required (e.g. Rotor Kit)
2. Use the 'Coding Sequence' to construct a part number according to the meter type.

## Pulser Kit - (for models M,F,S and CR)

Customer Model Number

F	006	—	1	S	2
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Coding Sequence

PKit	—	Size	—	1 (Reed/Hall) 2 (Reed/Reed)
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Kit Components

Order Number	Components	Qty	Items
e.g PKit – 006 – 2	Pulser Cap	1	3
	Mounting Screws	2	4

## Seal Kit - (for Models M,F,S and CR)

Customer Model Number

<b>F</b>	<b>006</b>	—	<b>1</b>	<b>S</b>	<b>2</b>
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Coding Sequence

<b>SKit</b>	—	Type	Size
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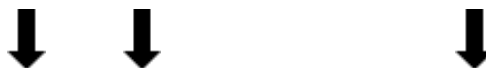
Kit Components

Order Number	Components	Qty	Items
e.g <b>SKit – F006</b>	Meter Body O-Ring	1	7

## Rotor Kit - (for Models M,F,S and CR)

Customer Model Number

<b>F</b>	<b>006</b>	—	<b>1</b>	<b>S</b>	<b>2</b>
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Coding Sequence

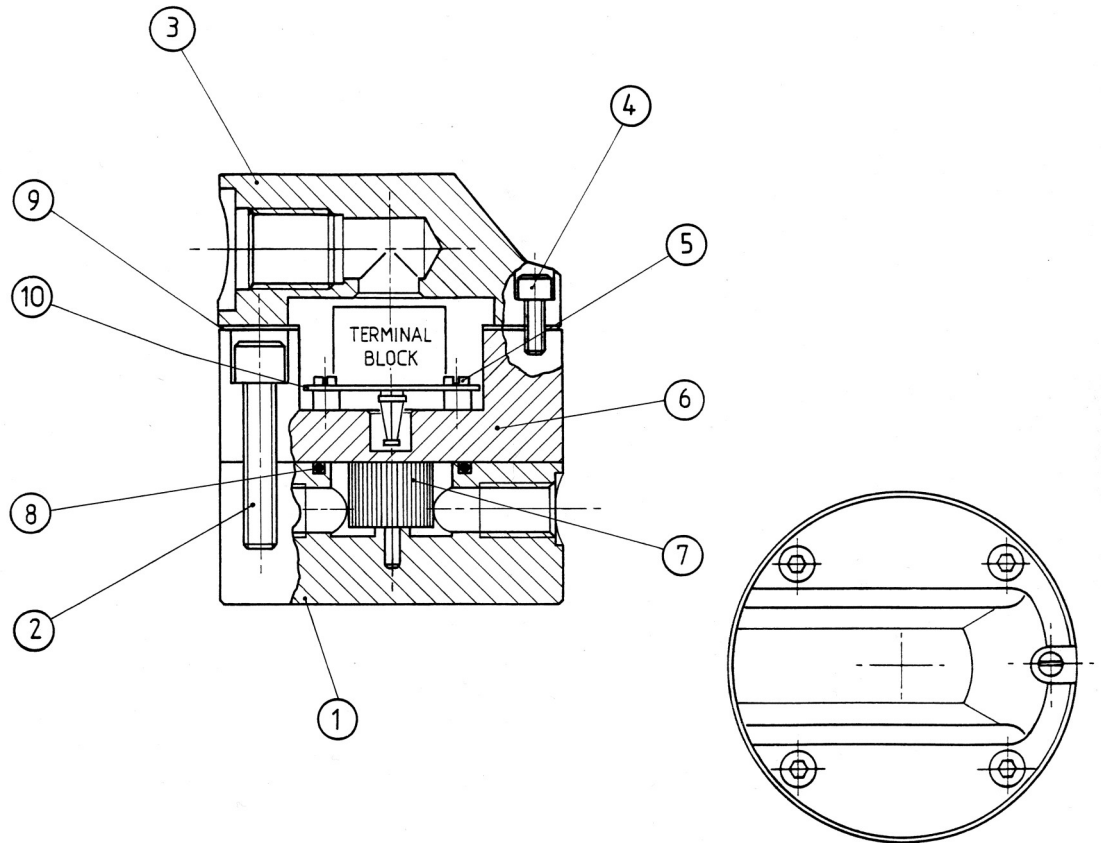
<b>RKit</b>	—	Type	Size	—	<b>S</b>
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Kit Components

Order Number	Components	Qty	Items
e.g <b>RKit – F006 – S</b>	Complete Rotor Assembly	1 set	5+6
	Meter Body O-Rings	1	7



## Exploded Diagram - Type MH High Pressure



## Parts Identification - Type MH

Item No.	Part Description
1	Meter Body
2	Bolt Set
3	Pulser Cap
4	Pulser Capw Screws
5	PCB screws
6	Meter Cap
7	Rotor Set
8	Meter Cap O-Ring
9	Pulser Cap Gasket
10	PCB

## Spare Parts Kits - (Type MH only)

There are 3 **Spare Kit** options available for the purchase of replacement components:

- Pulser Kit (PKit) - Replacement Pulser Cap
- Rotor Kit (RKit) - Complete Rotor assembly
- Seal Kit (SKit) - Complete set of O-Rings/Gaskets

### Spare Kit Coding Procedure.

1. Determine what type of Spare Parts Kit is required (e.g. Rotor Kit)
2. Use the 'Coding Sequence' to construct a part number according to the meter type.

## Pulser Kit - (Type MH only)

*Customer Model Number*

<b>F</b>	<b>006</b>	—	<b>1</b>	<b>S</b>	<b>2</b>
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*Coding Sequence*

<b>PKit</b>	—	<b>F</b>	Size	—	1 (Reed/Hall) 2 (Reed/Reed)
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*Kit Components*

Order Number	Components	Qty	Items
e.g <b>PKit – F006 – 2</b>	PCB	1	10
	Mounting Screws	2	5

## Seal Kit - (Type MH only)

Customer Model Number

<b>F</b>	<b>006</b>	—	<b>1</b>	<b>S</b>	<b>2</b>
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Coding Sequence

<b>SKit</b>	—	Type	Size
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Kit Components

Order Number	Components	Qty	Items
e.g <b>SKit – F006</b>	Meter Body O-Ring	1	8

## Rotor Kit - (Type MH only)

Customer Model Number

<b>F</b>	<b>006</b>	—	<b>1</b>	<b>S</b>	<b>2</b>
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Coding Sequence

<b>RKit</b>	—	Type	Size	—	<b>S</b>
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Kit Components

Order Number	Components	Qty	Items
e.g <b>RKit – F006 – S</b>	Complete Rotor Assembly	1 set	7
	Meter Body O-Rings	1	8

**Model 006**

Component	Type 'F'	Type 'S'	Type 'M'	Type 'MH'	Type 'CR'
<b>Meter Body</b>	Al	Al	SS	SS	PPS
<b>Meter Cap</b>	Al	Al	SS	SS	PPS
<b>Rotor Shafts</b>	SS	SS	SS	SS	Hast C
<b>Rotors - Standard</b>	SS	SS	SS	SS	PPS
<b>- High Temp.</b>	-	-	SS	SS	-
<b>Rotor Bushes</b>	CA	CA	CA	CA	-
<b>O-Ring</b>	FKM	FFKM	FFKM	FFKM	FFKM

**Model 009**

Component	Type 'F'	Type 'S'	Type 'M'	Type 'MH'	Type 'CR'
<b>Meter Body</b>	Al	Al	SS	SS	PPS
<b>Meter Cap</b>	Al	Al	SS	SS	PPS
<b>Rotor Shafts</b>	SS	SS	SS	SS	Hast C
<b>Rotors - Standard</b>	SS	SS	SS	SS	PPS
<b>- High Temp.</b>	-	-	SS	SS	-
<b>- High Viscosity.</b>	SS	SS	SS	SS	-
<b>Rotor Bushes</b>	CA	CA	CA	CA	-
<b>O-Ring</b>	FKM	FFKM	FFKM	FFKM	FFKM

K - FEP/PTFE Encapsulated

SS - Stainless Steel 316 /304

Al - Aluminium AA610

CA - Carbon

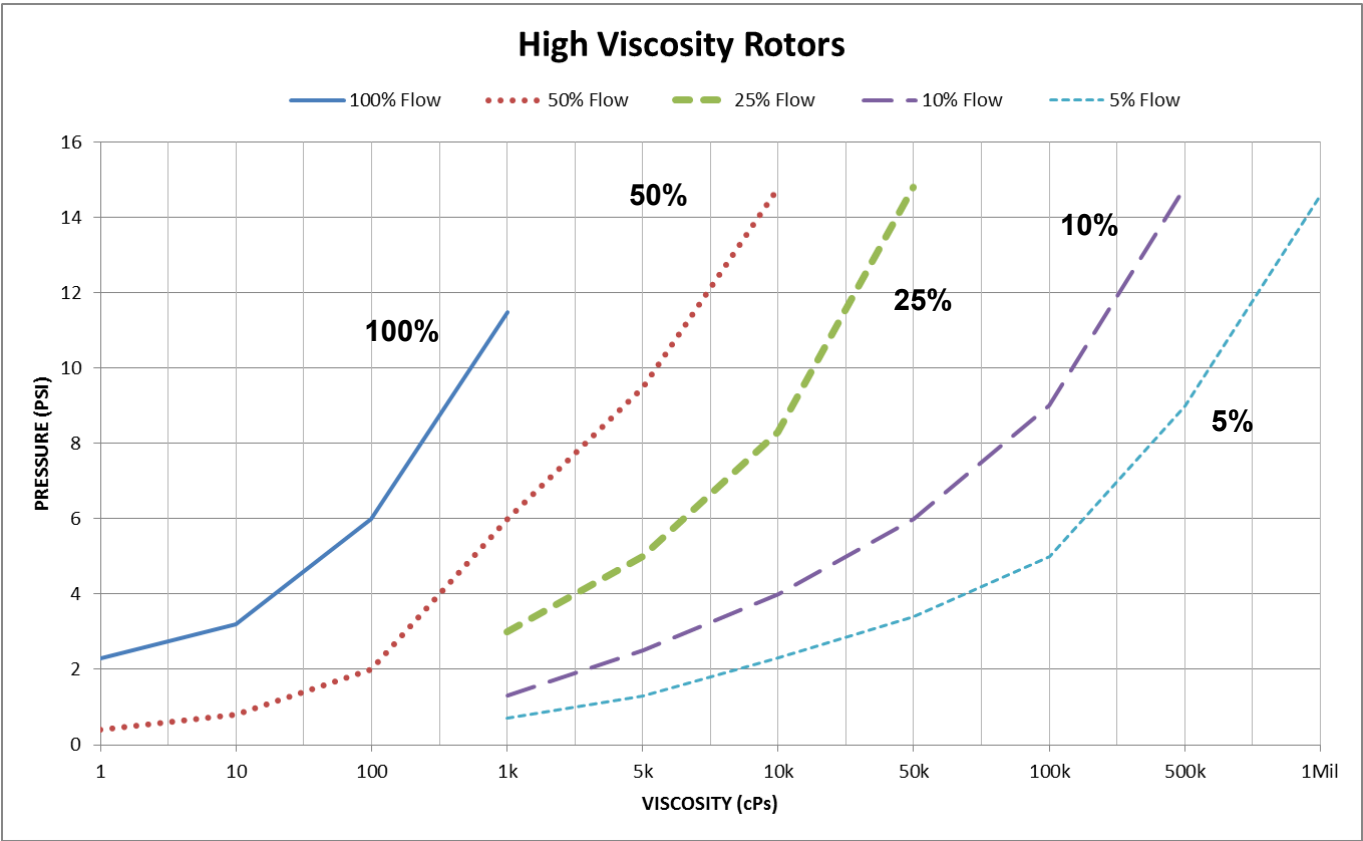
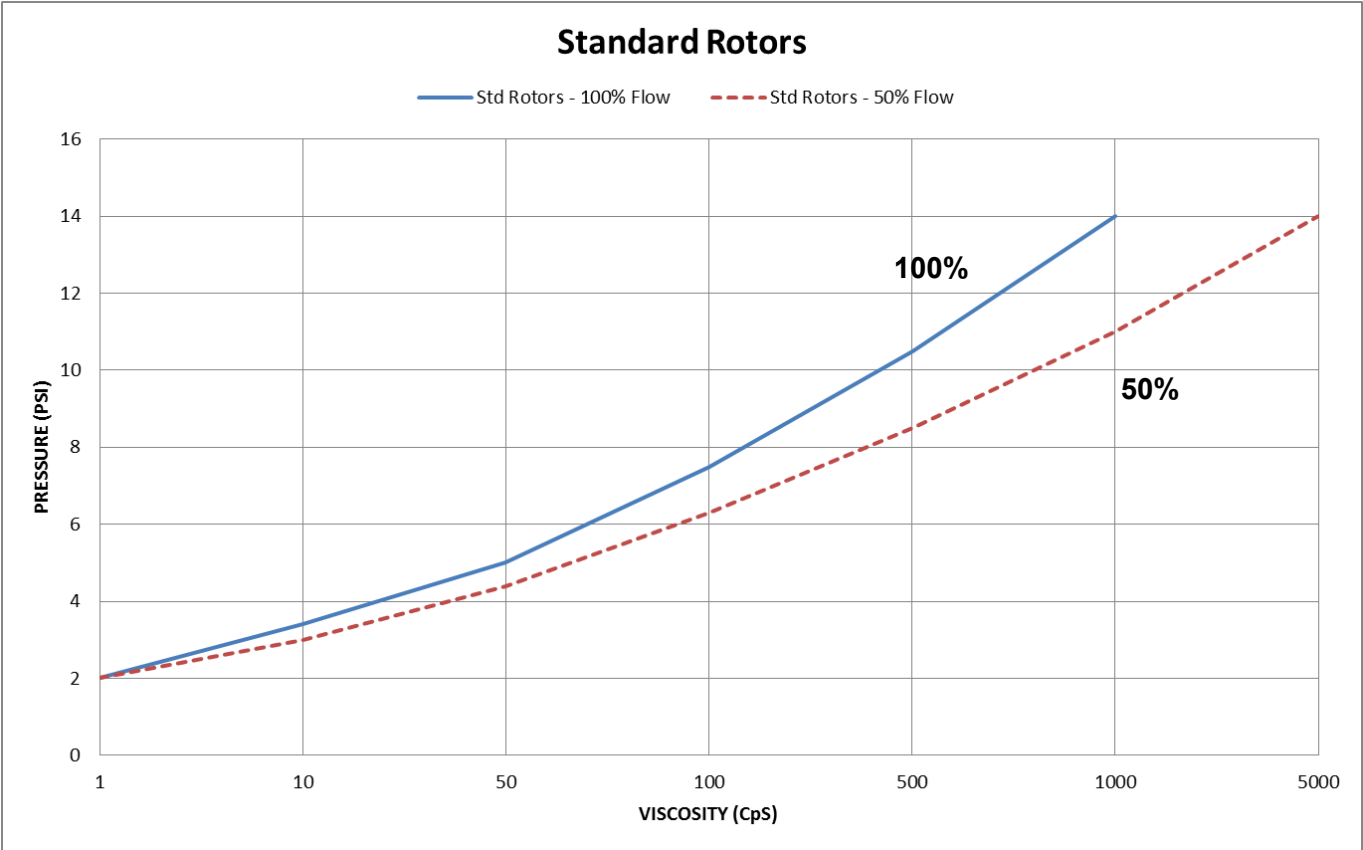
FKM - Viton ®

PPS - Polyphenylene Sulphide

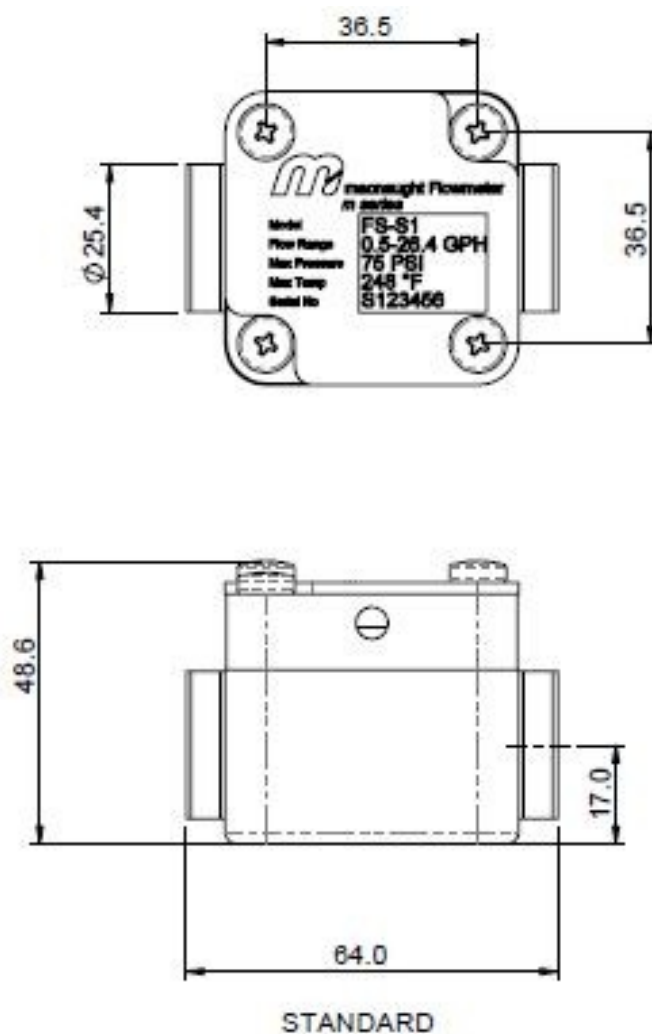
PVDF - Polyvinylidene Flouride

FFKM - Perfluoro Elastomer

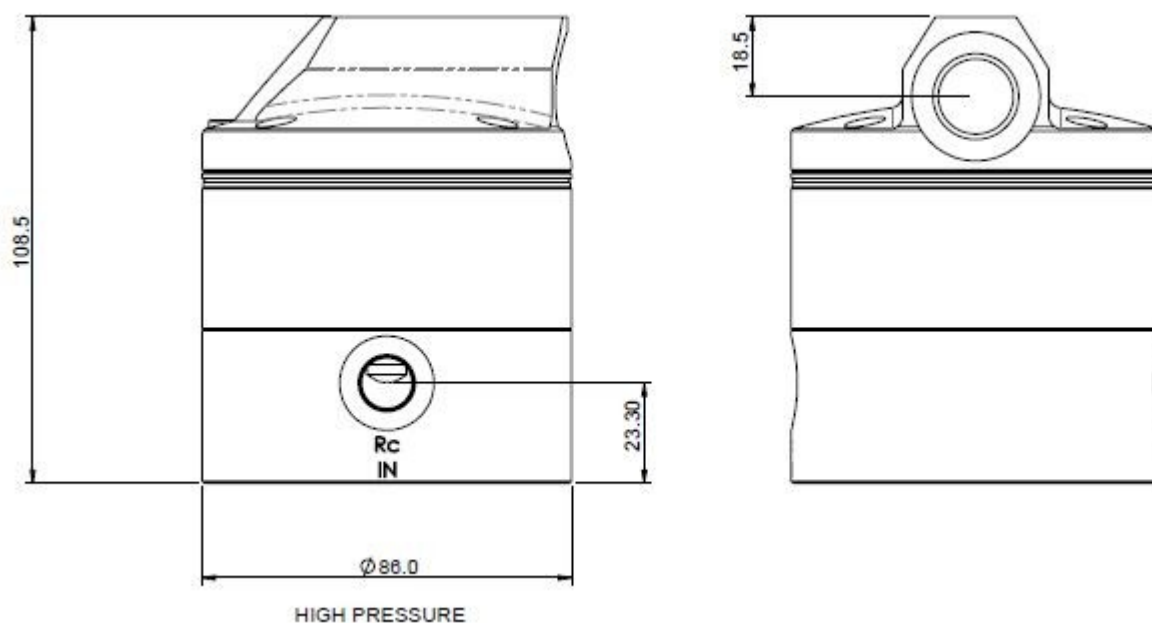
Hast C - Hastelloy C <sup>TM</sup>



## Meter Dimensions - Standard Model



## Meter Dimensions - High Pressure Model





# **macnaught warranty**

Macnaught Pty Ltd ("Macnaught") warrants that all products manufactured by Macnaught and/or supplied by Macnaught under the "Macnaught" brand, excluding Macnaught Flow Measurement products, components subject to wear and electronic or electrical components, will be free from any defects caused by faulty materials or workmanship ("Warranty") for a period of 5 years from the date of purchase of the product.

For products (excluding Macnaught Flow Measurement products) which carry the "Macnaughtdesign" endorsement, an additional Warranty period of 5 years applies to all mechanical components, giving a total Warranty period of 10 years for mechanical components.

For Macnaught Flow Measurement products, the Warranty period is 2 years from the date of purchase of that product.

For components contained in all products which are usually subject to wear from normal operation of the products (such as o-rings, seals, bushes, springs (excluding Retracta coil spring), hoses and rechargeable batteries), the Warranty period is 12 months from the date of purchase of the relevant product.

For any electronic or electrical component which may be contained in a product, the warranty period is 2 years from the date of purchase of the relevant product.

For products and components which are not manufactured by Macnaught and are supplied by Macnaught under a brand name other than "Macnaught", the Warranty period is the longer of 12 months from the date of purchase of the relevant product and the period of the manufacturer's warranty.

The warranties contained in clauses 1, 2, 3, 4, 5 and 6 above are conditional on the purchaser, during the relevant Warranty period:

delivering to Macnaught a detailed notice setting out full details of any defect in any product and details of the date and place of purchase (together with copies of purchase receipts and/or other supporting documents); and

at the purchaser's own cost, returning the defective product to the nearest authorised Macnaught service centre.

Subject to compliance by the purchaser with clause 6, Macnaught shall, at its option, repair or replace any product or component found defective by its inspection by reason of faulty materials or workmanship of Macnaught.

This Warranty does not cover the failure of products, parts or components which, in the sole judgment of Macnaught, arises other than from faulty materials or workmanship of Macnaught, including misuse, abrasion, corrosion, negligence, accident, substitution of non-Macnaught parts, unauthorised modification, improper use, storage or handling, faulty installation or tampering by the purchaser or any third party.

If Macnaught's inspection discloses no defect in material or workmanship, repair or replacement and return (at Macnaught's sole option) will be made at customary charges, which will be advised to the purchaser.

Macnaught's liability and the purchaser's rights under this Warranty shall be limited to the repair or replacement of defective products or components and in particular, shall not extend to any direct, special, indirect or consequential damage or losses of any nature.

The foregoing Warranty supersedes, voids and is in lieu of all or any other warranties.

This Warranty does not form part of, nor does it constitute, a contract between Macnaught and the end-user or purchaser. It is additional to any warranty given by the seller of the products. This Warranty does not exclude, limit, restrict or modify the non-excludable rights or remedies conferred upon the end-user or purchaser, or the non-excludable duties or liabilities imposed on the seller or Macnaught, by Part V, Divisions 2, 2A and Part VA of the Trade Practices Act 1974 (Commonwealth) or other legislative provisions. Macnaught otherwise excludes, to the extent permitted by law, any rights conferred on the end-user or purchaser or duties or liabilities imposed upon Macnaught.





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