

# SUNTEX

Cond. Res. TDS Sal. °C



## Intelligent SUNTEX EC-4310 Conductivity Transmitter

# Intelligent Conductivity Transmitter..EC4310

## Principle



Conductivity, which is highly dependent on the amount of dissolved salts, is a measurement of the level of ion concentration of a solution. In electrolytes, an ability to conduct electricity is via the ion traveling. As a result, the greater the ion concentration of the solution, the greater its conductivity (the lower the resistivity of the solution). Conductivity measurement is regarded as a fast, inexpensive and reliable way of measuring the ionic content in a solution. It provides an indicator of the efficiency for the filtering device, or for level of the purity, or concentration. Those are extensively applied in industrial pure water, process water, wastewater, drinking water, and many other industries.



# Intelligent Conductivity Transmitter..EC4310

## Premium Model

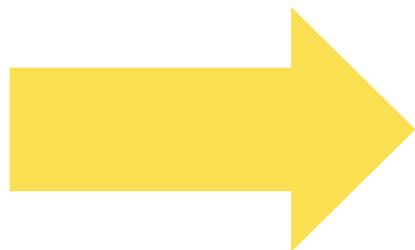
Combination with intelligent EC-4110 intuitive design and a robust shell of EC-4300 to be the latest model, EC-4310



● EC-4300, 1/2DIN



● EC-4110, 1/4DIN





# Intelligent Conductivity Transmitter..EC4310

## ◆ Front Panel

### Cover protection

- Waterproof and dustproof design with approval of IP 65 level

### Large LCM display

- 144 x 144 mm transmitter with large screen, auto-sense backlight, contrast function, and separate LED indicator alarms for recognition even from far away place

### Intuitive keypads

- Easy-to-use operation makes it suitable for users at all level



IP 65

ISO 9001:2008  
Certificate supplier

1 year  
warranty

**SUNTEX**

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## ◆ Front Clamshell Design for Easy wiring



# Intelligent Conductivity Transmitter..EC4310

## ◆ Wiring Illustrations

- Two sets of isolated current output at DC 0/4~20mA, max. load 500Ω

- Equipped with **electronic cover shield** to avoid the interference

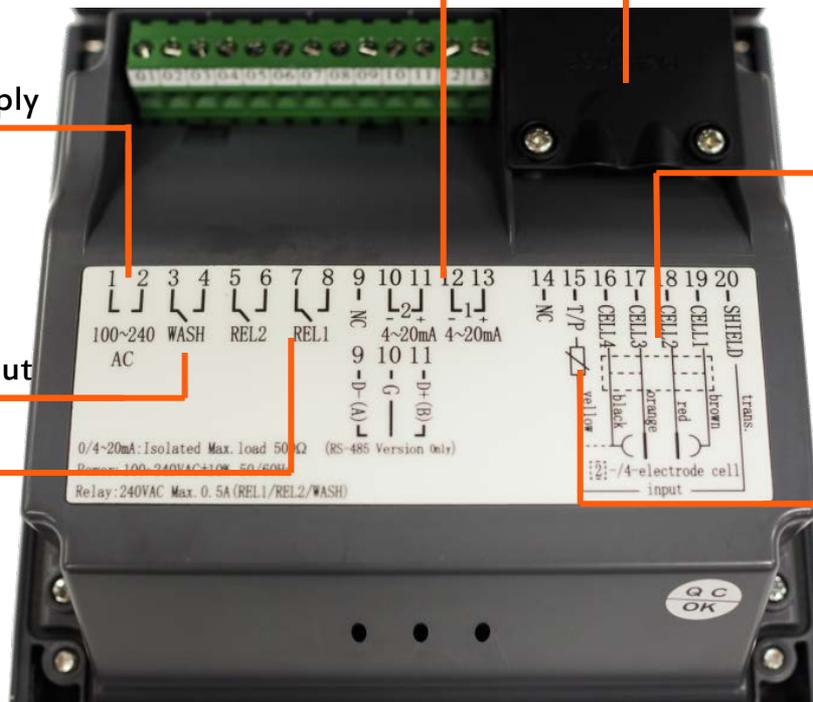
- 100~240 VAC power supply

- Compatible with **2- or 4-electrode conductivity cell**

- Wash Timer contact output

- Automatic temperature compensation with **NTC30K, PT-1000, or PT-100**

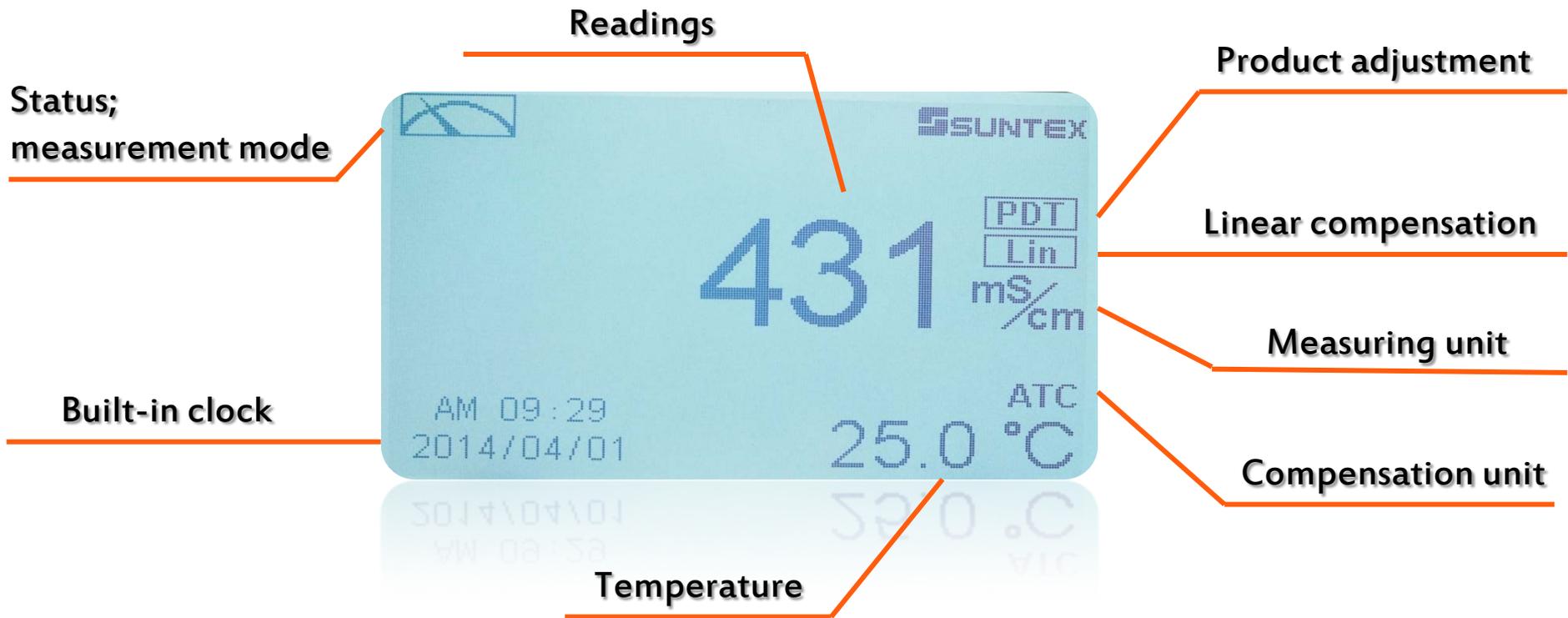
- Selectable two limited contact output with programmable setpoint and hysteresis



# Intelligent Conductivity Transmitter..EC4310

## ◆ Informative Display

Here shows only the basic illustrations, but if you want to see more in detail, please refer to the operation manual

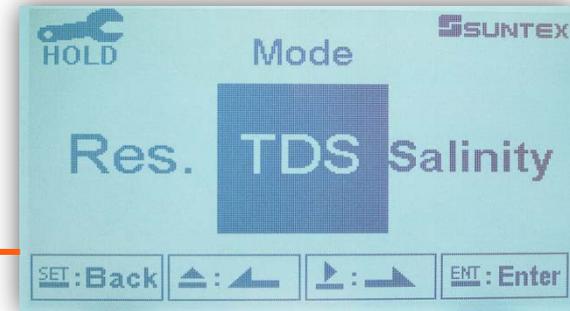


# Intelligent Conductivity Transmitter..EC4310

## Outstanding Performance

### ◆ Two more parameters

Equipped with **Total Dissolved Solids** & **Salinity** for more type of applications



### ◆ Broader range

Max. conductivity range up to **2000mS/cm** with contacting conductivity sensor

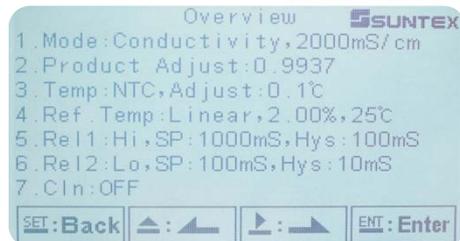
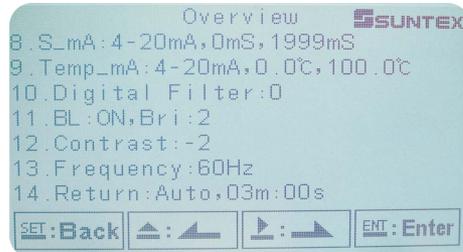


### ◆ Subtle correction

Fine tuning of product adjustments ensures higher accuracy

# Intelligent Conductivity Transmitter..EC4310

## ◆ Overview



## ◆ Versatile parameter



## ◆ Compatible



# Intelligent Conductivity Transmitter..EC4310

## ◆ 4-electrode sensors

This conductivity sensor, 8-241, is a powerful sensor with state-of-the-art 4-electrode design. It provides broad measuring range ( $10.0\mu\text{S}/\text{cm}\sim 500\text{mS}/\text{cm}$ ) and robust shell made of CPVC and Titanium. It can be applied in the raw water, process water, cooling water, wastewater, etc. 8-242 sensor for PVDF version for high temperature application up to  $120^{\circ}\text{C}$ . The advantage rather than 2-electrode design is that it eliminates measurement errors resulted from polarization effects and thus enhances the greater stabilities and higher resolution



● 8-241 conductivity cell

# Intelligent Conductivity Transmitter..EC4310

## Main Applications

### ● Pure / Ultrapure Water

Including MF or UF membrane filter system, reverse osmosis devices, ion exchange system for measuring the purity of the water and controlling the pure water equipments.

Range: 0.1 - 10 ( $\mu\text{S}/\text{cm}$ ) or 0.1 - 10 ( $\text{M}\Omega\cdot\text{cm}$ )  
*[for pure water]*

0.05 - 0.1 ( $\mu\text{S}/\text{cm}$ ) or 10 - 18.24 ( $\text{M}\Omega\cdot\text{cm}$ )  
*[for ultrapure water]*



Water Treatment Plant

### ● Industrial Process Water

Including UPW recycling system, and process water recycling system. Also, the cooling water system and boiler water need to be filtered to prevent scaling and corrosion in heat exchangers, cooling tower, and boilers.

Range: 0.1 ( $\mu\text{S}/\text{cm}$ ) - 50 ( $\mu\text{S}/\text{cm}$ )



Industrial Process Water/Chemical

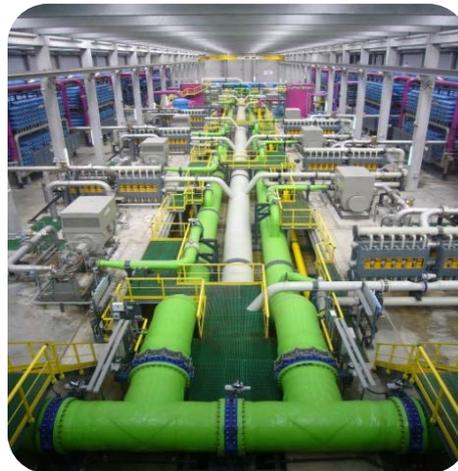
# Intelligent Conductivity Transmitter..EC4310

## ◆ Broad Applications



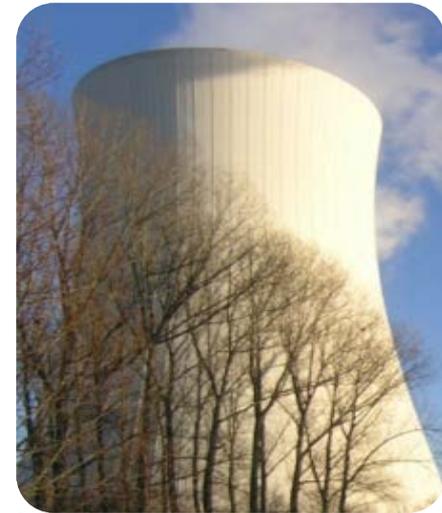
**Drinking water**

Range: 100 $\mu$ S/cm~1mS/cm



**Desalination**

Range: 1 $\mu$ S/cm~100 $\mu$ S/cm



**Cooling water**

Range: 50  $\mu$  S/cm~600 $\mu$ S/cm

# Intelligent Conductivity Transmitter..EC4310

## ● Wastewater

For iron and steel industry, food industry, pulp and paper industry, complex organic industry, and many other industries, the conductivity of the wastewater must be controlled and required to meet the outflow standards of specific chemicals for reducing the effects to environment



Wastewater

Range: 1mS/cm~10mS/cm

## ● Scrubber

Scrubber system can be used to remove the harmful gaseous emissions from the process, especially acid gases, and conductivity measurement is very suited to measuring concentration of the scrubber chemical in batch scrubbers



Scrubber plant

Range: 300 $\mu$ S/cm~500 $\mu$ S/cm

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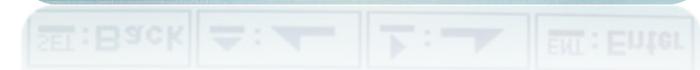
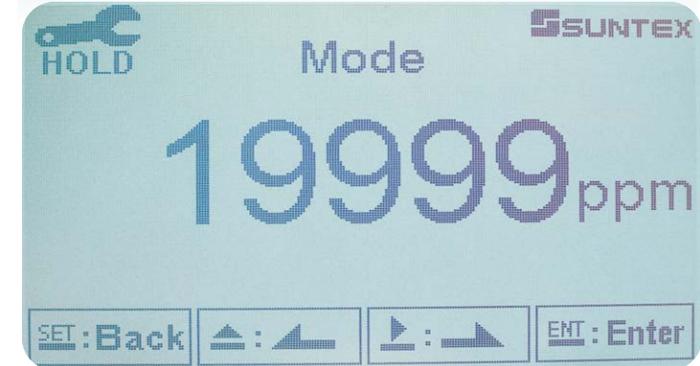
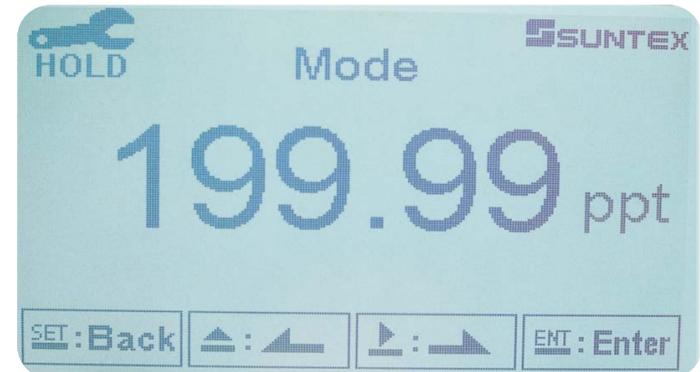
## ◆ Flexible Measurements

For drinking water treatment, it's important to maintain a certain level of TDS, and there are two measuring unit, "ppm" or "ppt" for selection



Drinking water

Range: mostly <math>700\mu\text{S}/\text{cm}</math> (TDS <math>< 500</math> ppm)



# Intelligent Conductivity Transmitter..EC4310

## ◆ Versatile Measurements

Intelligent Resistivity/Conductivity/Salinity/TDS Transmitter with additional function of **Total Dissolved Solids & Salinity** measurement



● Aquaculture treatment

# Intelligent Conductivity Transmitter..EC4310

## ◆ Fine Tuning of Cell Constant

The advanced product adjustment function is especially design for ultrapure water measurement to slightly adjust the cell constant factor and thus measurement. The considerate function not only increases the comparison calibration accuracy, but also provides great convenience for operation.



● Ultrapure water monitor

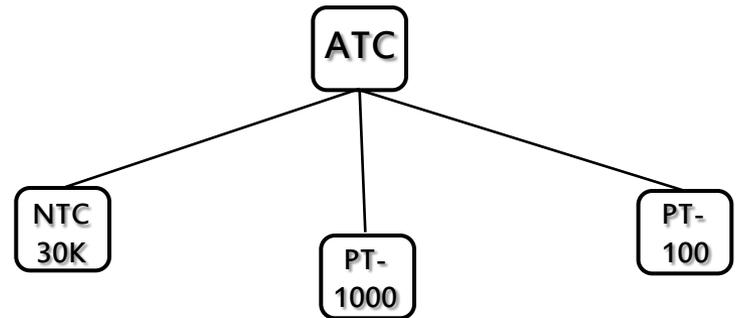
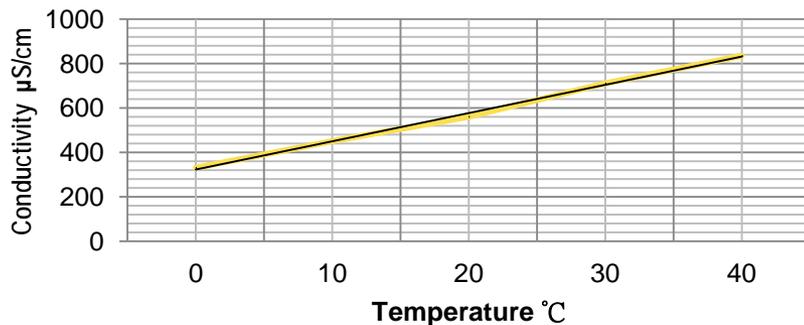


# Intelligent Conductivity Transmitter..EC4310

## ◆ Temperature Compensation

The conductivity readings must be referred to a common reference temperature 25°C, and it varies more or less linearly with temperature in the most aqueous solutions.

Tap Water

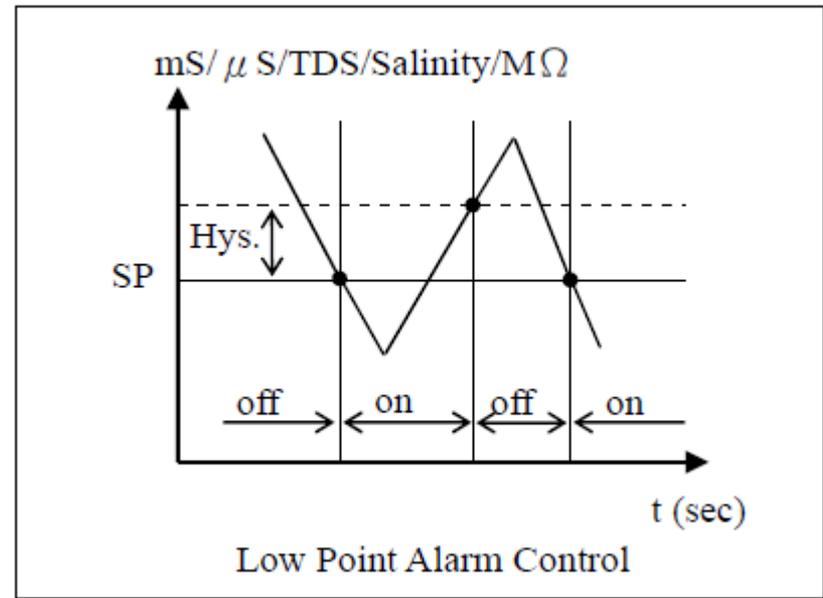
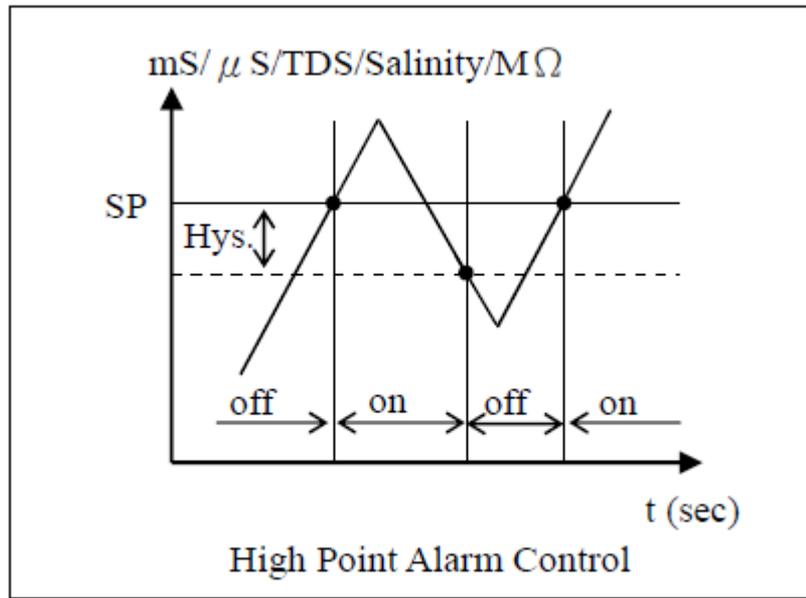


With built-in temperature calibration function inside the transmitter, our EC-4310 has ATC mode with NTC30K, PT-100, or PT-1000 for selection that ensures reliable readings under fluctuating temperature conditions

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## ◆ Programmable Control

**Two set-point relays** can be individually set as Hi or Lo point control which depends on users' needs. The hysteresis setting prevents rapid switching on and off as the reading drifts around the set point

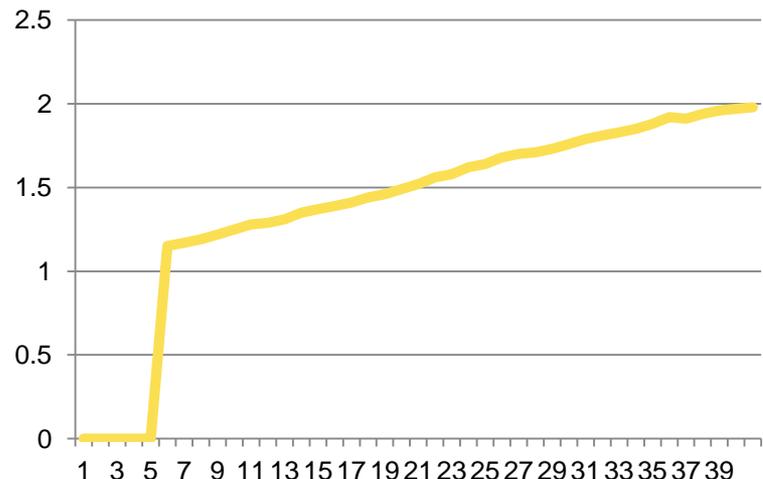
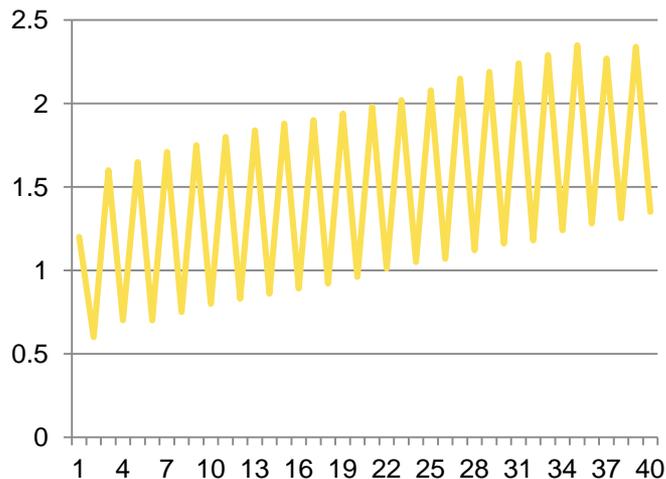


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## ◆ Digital Filter

Setting the number of sample to be moving averaged to become a readout. It enhances the stability of measurement. (Available from 1~60 second.) The higher setting the more stable result & insensitiveness to measurement change.

**Note:** "0" means auto setting according to the conductivity measurement  
Ex: 5 samples to be averaged each time



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*Thank You*

