

PC-3310

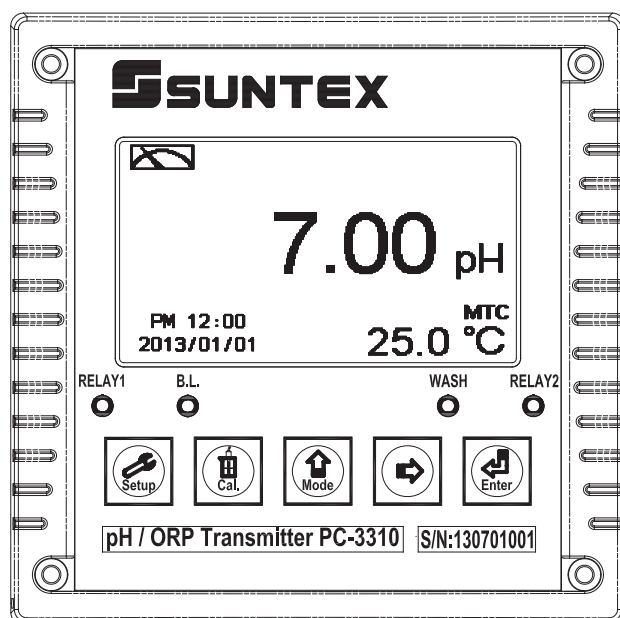
Intelligent

pH/ORP

Transmitter

Operation

Manual



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Thank you for purchasing Suntex products. In order to continually improve and enhance the transmitter's function, Suntex reserves the right to modify the content and icon display of the product. The actual situation is subject to the instrument without notice. The operation manual is only provided for function and installation description, Suntex Instruments Co., Ltd. is not liable for any person or entity for any direct or indirect loss or damage due to improper usage of this product. If you have any questions or find omission, negligence or mistakes of the operation manual, please contact with our staff, thank you.




Precautions for installation

Wrong wiring will lead to breakdown or electrical shock of the instrument, please read this operation manual clearly before installation.











- Make sure to remove AC power from the transmitter before wiring input, output connections, and remove it before opening the transmitter's housing.
- The installation site of the transmitter should be good in ventilation and avoid direct sunshine.
- The material of signal cable should be special coaxial cable. Strongly recommend using our coaxial cable. Do not use normal wires instead.
- Avoid electrical surge when using power. Especially when using three-phase power, use ground wire correctly. If the power surges interference occurs, separate the power supply of transmitter from the control device, such as: dosing machines, mixers, etc. to make individual power supply for the transmitter; or set surge absorber to reduce the power surges at all electromagnetic switches and power control device coils.
- The internal relay contact of the instruments is for alarm or control function. Due to safety, **please must connect to external relays which can stand enough ampere to make sure the safety operation of the instrument. (Please refer to chapter 3.7“Illustration of electrical connection”)**
- There shows LABEL on the display any time, so there are not showing the graphic menu of function descriptions in this operation manual.

Brief Instruction






Description of set-up settings (see chapter 6 for details)





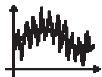





press  and  simultaneously to see the overview of the set-up settings now. Then press  if you would like to modify set-up settings. Press keypad according to index of keypad on the screen.

Index of keypad :




keypad	Accordingly item	Description
		Back to upper layer
		Choose leftward of change to left page
		Increase digit
		Choose rightward of change to right page
		Decrease digit
		Confirm settings after modifications and then go through next step

Selection of set-up items :











keypad	Accordingly item	Description
Mode		Measurement mode, to choose pH or ORP measurement
Multi-Cal.		Multi-point calibration, to choose 1, 2, or 3 points calibration (PC-3310 provides up to three points calibration)
Temperature		Temperature measurement and compensation, including MTC, PTC, NTC (3 types total). MTC---Manual temperature compensation, PTC/NTC--- auto temperature compensation
Relay 1		First relay setting, to choose action off or Hi/Lo alarm
Relay 2		Second relay setting, to choose action off or Hi/Lo alarm

Clean		Automatic wash time setting, to choose electrode clean equipment's ON and OFF duration
Analog 1		Current output according to pH or ORP setting range
Analog 2		Current output according to temperature setting range
Clock		Clock setting (When out of power and reboot it, the instrument's time setting will return to the factory pre-setting)
Digital Filter		Take every serial 1~60 measurements, average them continuously, and make it as the readings
Back Light		Backlight setting, to set Auto/ON/OFF backlight, brightness, and sensitivity
Contrast		Contrast of screen setting
Return		Setting of returning to the measurement mode
Code		Security code of set-up mode. The set-up code is precedential to calibration code, thus it can pass a different security code of calibration.
Language		Available for English, Traditional Chinese, Simplified Chinese



Description of calibration settings (see chapter 7 for details)

Press  and  simultaneously to see the last calibration information. Then press  if you would like to make a new calibration or modify setting of calibration. Press keypad according to index of keypad on the screen.

Index of keypad :

keypad	Accordingly item	Description
		back to upper layer
		Choose leftward of change to left page
		Increase digit
		Choose rightward of change to right page
		Decrease digit
		Confirm settings after modifications and then go through next step

Selection of calibration settings

keypad	Accordingly item	Description
TECH	TECH	Use TECH buffer as standard solution for calibration
NIST	NIST	Use NIST standard buffer (DIN 19266) as standard solution for calibration
Any	Any	Use any buffer solution by users' definition for calibration
Return		Time interval setting of returning to the measurement mode
Code		Security code of calibration mode.

1.Specification

Model		PC-3310
Measurement modes		pH/ORP/Temp
Ranges	pH	-2.00~16.00pH
	ORP	-1999~1999mV
	TEMP	-30.0~130.0℃
Resolutions	pH	0.01pH
	ORP	1mV
	TEMP	0.1℃
Accuracy	pH	±0.01pH (±1 Digit)
	ORP	±0.1% (±1 Digit)
	TEMP	±0.2℃ (±1 Digit) Equipped with temperature error modification function
Temperature Compensation		NTC30K / PT1K auto temperature compensation
		Manual adjustment temperature compensation
Calibration mode		TECH / NIST / Any Buffers, up to three point calibration
Ambient Temp.		0~50℃
Storage Temp.		-20~70℃
Input Impedance		> 10 ¹² Ω
Display		Large LCM with sensitization sensor for auto/manual illumination function & contrast function.
Language		Available for English, Traditional Chinese, Simplified Chinese
Analog output 1		Isolated 0/4~20mA corresponding to main measurement, max. load 500Ω
Analog output 2		Isolated 0/4~20mA corresponding to Temp., max. load 500Ω
Settings	Contact	RELAY ON/OFF contact, 240VAC 0.5A Max.(recommended)
	Activate	Hi/Lo. Hi/Hi/. Lo/Lo selectable two limited programmable, ON/OFF
Wash		RELAY contact, ON 0~99min. 59sec./ OFF 0~999hr 59min.
Voltage output		DC±12V , 1W Max. for PH-300T(Optional)
Protection		IP65
Power supply		100V~240VAC±10% , 6W Max. , 50/60Hz
Installation		Wall / Pipe / Panel Mounting
Dimensions		144mm × 144mm × 115mm (H×W×D)
Cut off Dimensions		138 mm × 138 mm (H×W)
Weight		0.8 Kg

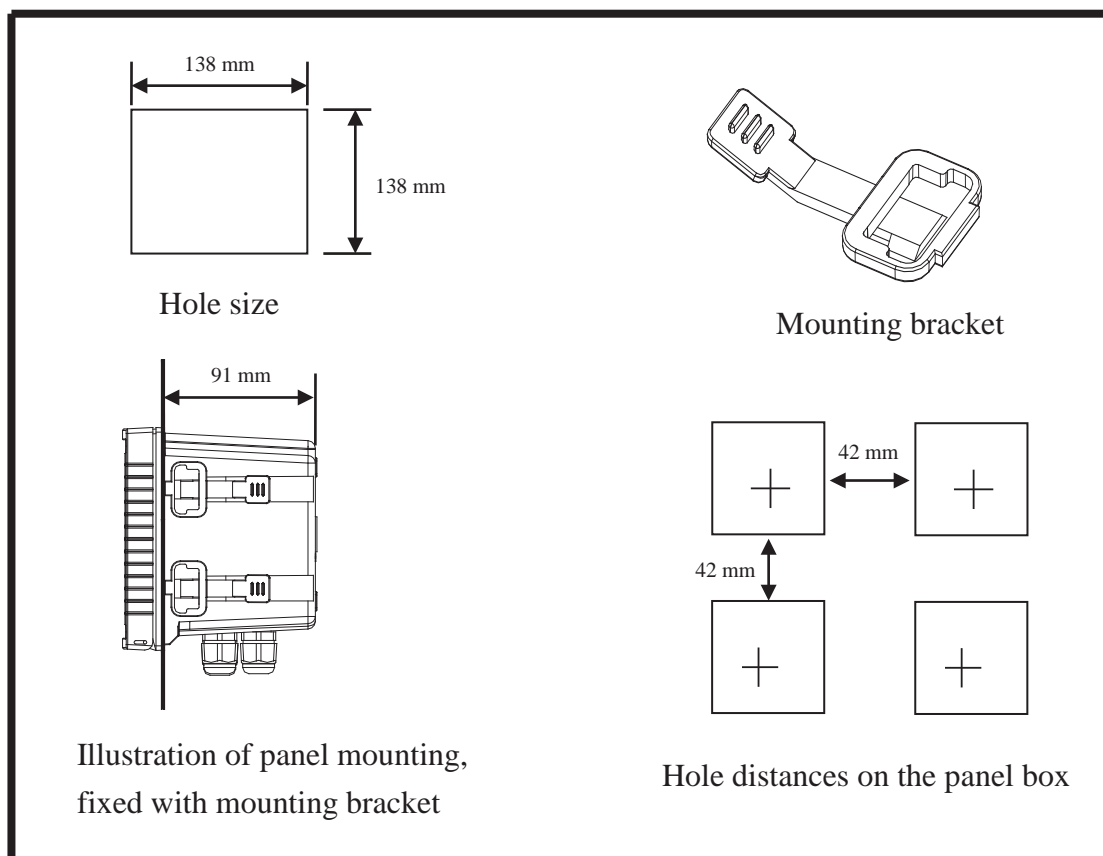
2.Assembly and installation

2.1 Transmitter installation

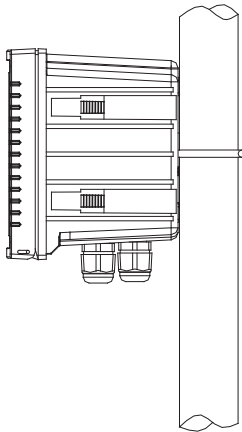
This transmitter can be installed through panel mounting, wall mounting and 2" pipe mounting.

Installation of panel mounting: First, prepare a square hole of 138mm x 138mm on the panel box, and then insert the controller directly into the panel box. Insert the accessorial mounting bracket from the rear, and make it be fixed into pickup groove.

2.2 Illustration of panel mounting

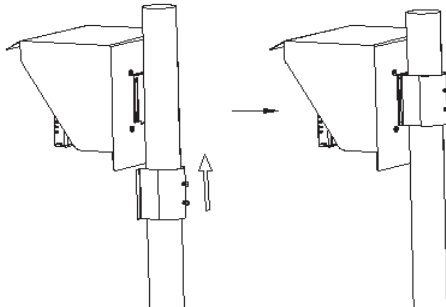


2.3 Illustration of wall mounting and pipe mounting

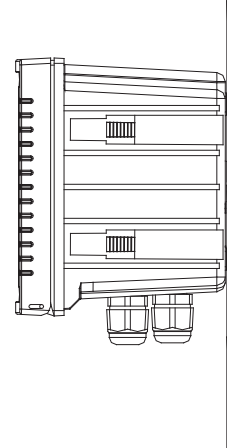


Installation of pipe mounting,
Fixed with U-shaped pipe clamp.
Optional, Order Number : 8-34

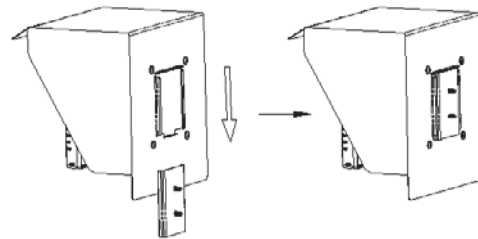
Penetrate the two prepared holes in the rear cover and fix the U-shaped pipe clip. In order to prevent from the water vapor, install two waterproof squeezed caps into the holes from inner rear cover.



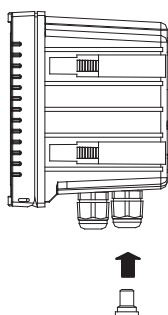
Sun shield (Pipe mounting, Optional)
Order NO : 8-35 + 8-35-1



Installation of wall mounting.
Fixed with 4 x M5 screws.



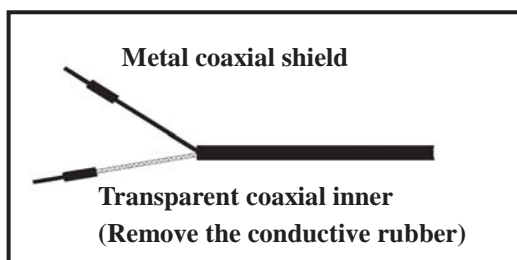
Sun shield (Wall mounting, Optional)
Order NO : 8-35 + 8-35-2



Insert the single hole rubber plug into the unused cable gland, and then tighten up the cable gland to prevent from the penetration of water vapor.

2.4 Assembly of electrode and housing

2.4.1 Cable set-up



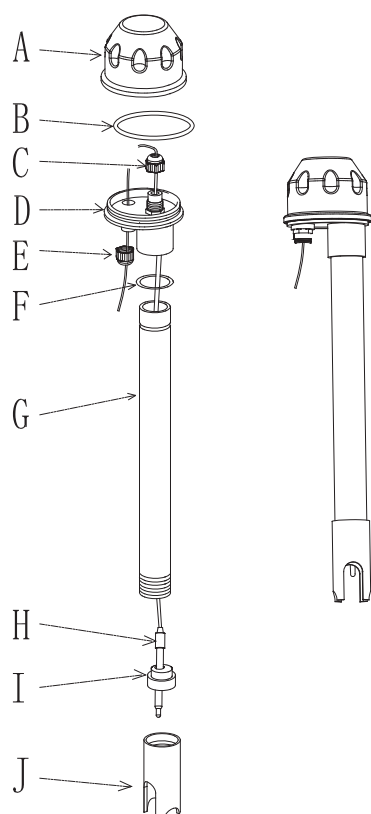
Set-up diagram of coaxial cable:

See the correct set-up method on the left:

Note: The black conductive rubber covering on the coaxial inner should be removed.

- Make sure to remove the conductive rubber or aluminum-foil layer between the electrode signal wire and the coaxial shield.
- Extend the cable to the transmitter without any joint except specific junction box. Connect the transparent coaxial inner directly to the Glass terminal on the back of transmitter, and metal connect coaxial shield to Ref. terminal.

2.4.2 Assembly of immersive electrode holder and junction box 8-09-5+ PP-100A(Optional)



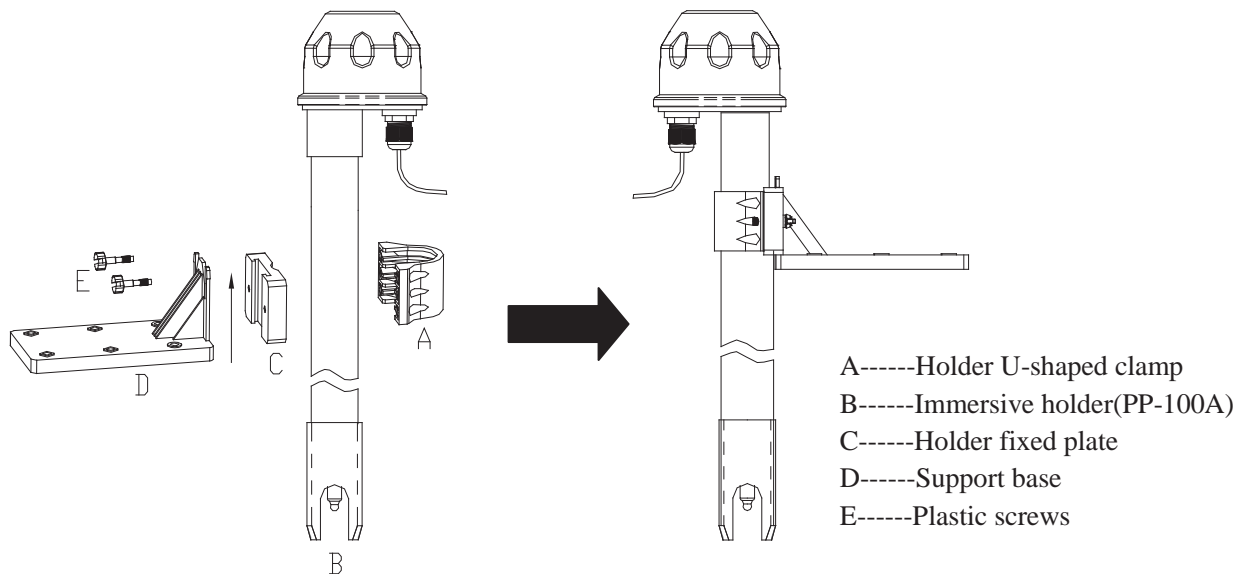
- A----- Upper cover of round junction box
- B----- O-ring
- C----- Cable fixing gland MG16A
- D----- Lower cover of round junction box
- E----- Cable fixing point MG16A
- F----- O-ring
- G----- PP Electrode Protective Housing
- H----- Electrode (Sensor)
- I----- Rubber electrode holder
- J----- PP pipe protective cover

- Insert the electrode(**H**) through PP Electrode Protective Housing(**G**)
- Rinse the electrode(**H**) properly, so that it can be easily pass through Rubber electrode holder(**I**), leave about 5cm bellow.
- Install the prepared Rubber electrode holder (**I**) into PP Electrode Protective Holder(**G**) and fix with PP pipe protective cover(**J**) tightly.

4. Insert the Electrode cable(**H**) through Lower cover of round junction box(**D**) and Cable fixing gland(**C**), and use Lower cover of round junction box(**D**) to fix PP Electrode Protective Housing(**G**) tightly.
5. Prepare 15cm cable in the PP pipe, and then fix Cable fixing gland MG16A(**C**) tightly. Leave Electrode cable(**H**) for about 12-14cm, and split it carefully.
6. Fix the terminal of electrode coaxial inner on terminal block 1 of round holder; Fix the terminal of electrode coaxial shield on terminal block 3. (See the instruction of junction box)
7. Extend the cable to pass through Cable fixing gland(**E**) on Lower cover of round junction box(**D**), and fix Cable fixing gland MG16A(**E**) tightly, leaving 12-14cm in the box for split.
8. Extend the lead coaxial inner and electrode coaxial inner to connect them; extend the lead coaxial shield to fix on the terminal block 3. Tight up Upper cover of round junction box(**A**) to finish the installation.

Installation of holder support base

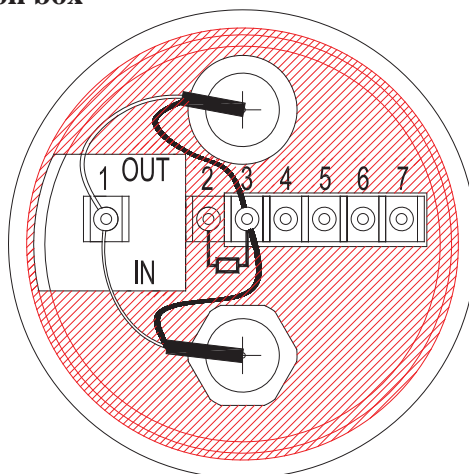
The L-shaped electrode holder support base is installed by finding a appropriate position in the edge of a pool according to the field's needs with nails or expansion screws.



1. Fix the holder fixed plate(C) into the support base (D)
2. Fix the U-shaped clamp (A) into immersive holder (B)
3. Combine the item 1. and item 2., tighten it up by the plastic screws (E)

2.5 Illustration and description of junction box

(Two-wire distributing system
and Three-wire distributing system)



(1) Two-wire distributing system			
INPUT terminals	Terminal No.	OUTPUT terminals	Terminals on Transmitter
Coaxial inner	1	Coaxial inner's extension wire for electrode	GLASS
Shield (forbidden)	2	Shield (forbidden)	-----
Coaxial shield	3	Coaxial shield's extension wire for electrode	REF
Temperature probe red wire	4	Red wire's extension wire for electrode	T/P
Temperature probe green wire	5	Green wire's extension wire for electrode	SG
Alternative	6, 7	Alternative	-----

Note: 1. Extension cable, Order number: 7202-F94009-BK or 7202-RG-58

- 1.) If temperature probe is not used, the Order No. is 7202-RG-58.
- 2.) If temperature probe is used, the Order No. is 7202-F94009-BK.
2. If temperatures probe 8-26-3(NTC30K) or 8-26-8(PT1000) is used for two-wire distribution, the black wire terminal should be forbidden.

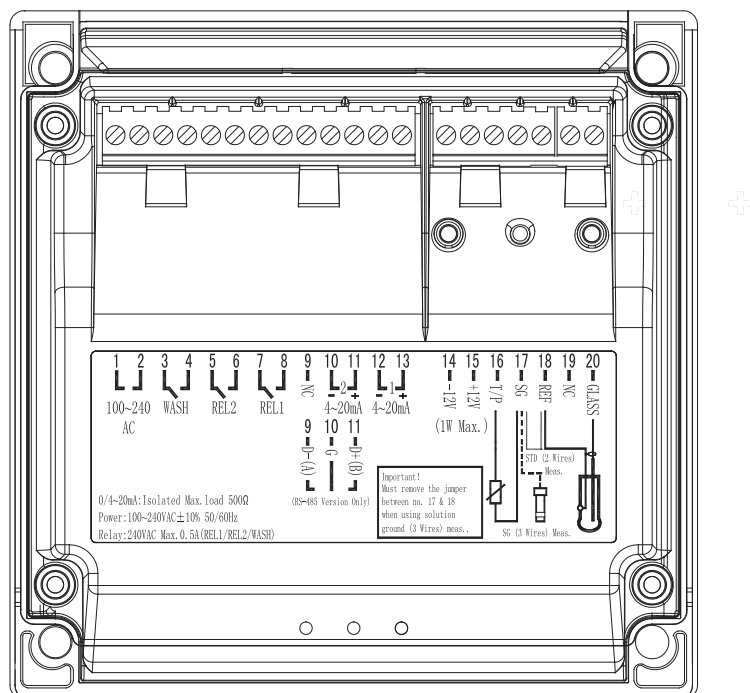
(2) Three-wire distributing system			
IN terminals	Terminal No.	OUT terminals	Terminals on Transmitter
Coaxial inner	1	Coaxial inner's extension wire for electrode	GLASS
Solution ground wire (Shield)	2	Solution ground wire	SG
Coaxial Shield	3	Coaxial Shield's extension wire for electrode	REF
Temperature probe red wire	4	Red wire's extension wire for electrode	T/P
Temperature probe green wire	5	Green wire's extension wire for electrode	SG
Alternative	6, 7	Alternative	----

Note: 1. The black wire on the temperature probes of 8-26-3(NTC30K) or 8-26-8(PT-1000) is used as special wire as solution ground rod which is to be connected at terminal 2.

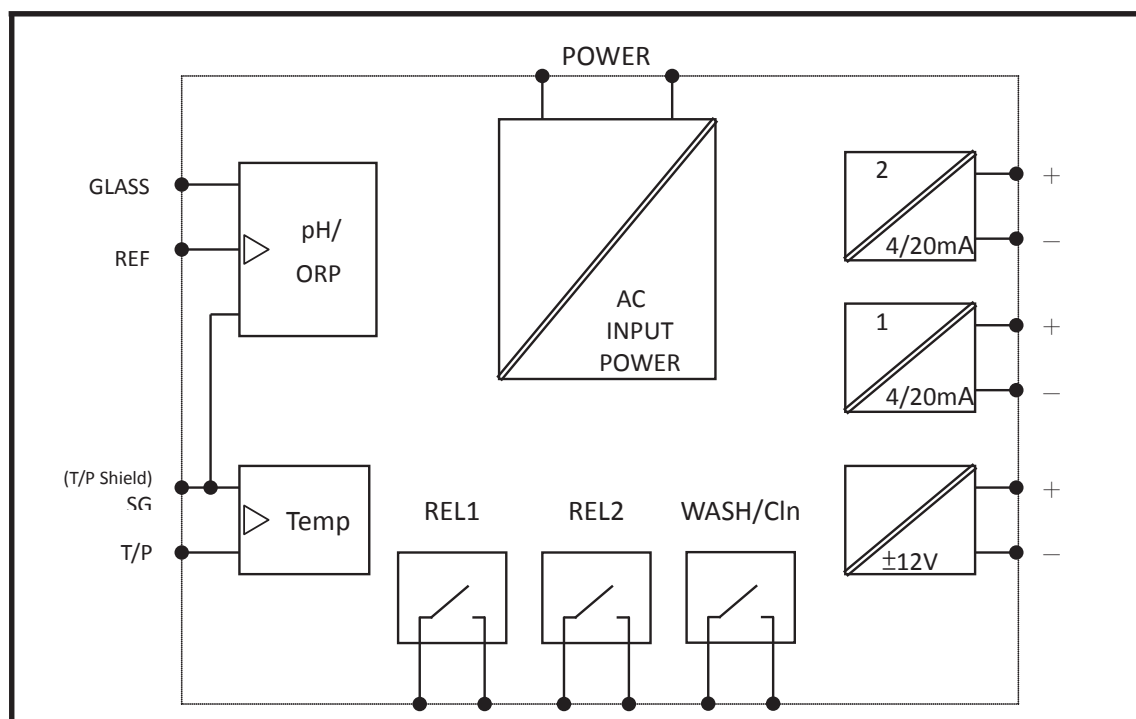
2. The extension cable, Order Number: 7202-F94009-BK, is for system that apply a temperature probe or solution ground rod.

3. Overview of pH transmitter PC-3310

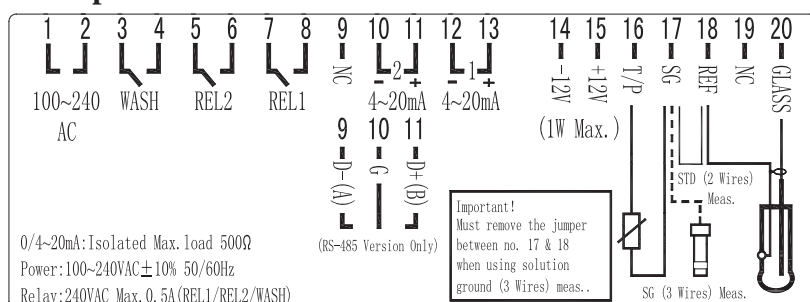
3.1 Illustration of rear panel:



3.2 Illustration of terminal function:



3.3 Description of terminal function

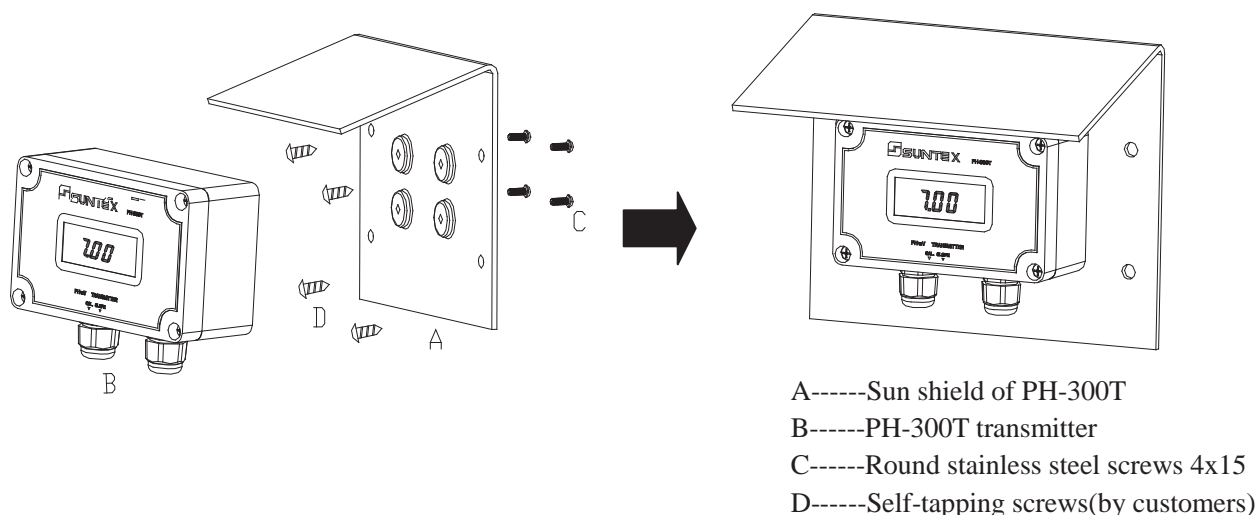


- | | | |
|----|---|--|
| 1 | □ | 100~240 AC : Power supply terminal |
| 2 | □ | |
| 3 | □ | WASH : Wash relay contact for an external relay |
| 4 | □ | |
| 5 | □ | REL2 : Second alarm control, the contact for an external relay |
| 6 | □ | |
| 7 | □ | REL1 : First alarm control, the contact for an external relay |
| 8 | □ | |
| 9 | — | NC / D-(A) : None contact |
| 10 | — | 4~20mA -terminal / G : Temperature current output terminal -, for external recorder or PLC control |
| 11 | — | 4~20mA +terminal / D+(B) : Temperature current output terminal +, for external recorder or PLC control |
| 12 | — | 4~20mA -terminal : Master measure current output terminal -, for external recorder or PLC control |
| 13 | — | 4~20mA +terminal : Master measure current output terminal +, for external recorder or PLC control |
| 14 | □ | DC±12V : Output terminal of direct current voltage ±12V (PH-300T only) |
| 15 | □ | |
| 16 | — | T/P : Connect with one of cable end of temperature probe |
| 17 | — | SG : Solution ground wire. In two-wire distributing system, there should be a jumper between this terminal and REF (a short circuit slice is attached when going out the factory) |
| 18 | — | REF : Coaxial shield of pH/ORP electrode signal wire |
| 19 | — | NC : None contact |
| 20 | — | GLASS : Coaxial inner of pH/ORP electrode signal wire |

3.4 Installation of accessorial transmitter PH-300T (Optional)

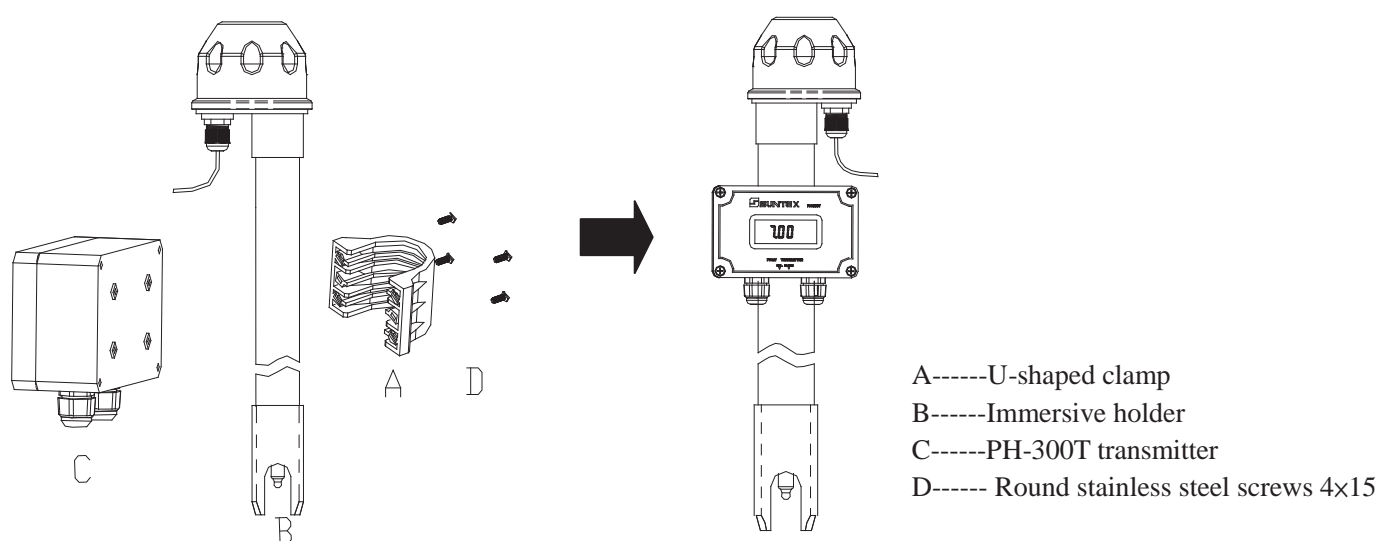
Accessorial pH/ORP transmitter, PH-300T, is mainly installed on the electrode protective pipe, but also can apply wall mounting and pipe mounting. For long distance transmission (100m), if PC-3110 is more than 30m far away from the electrode, PH-300T accessorial transmitter is recommended to avoid the attenuation of electrode signal, and for the convenience of onsite observation, measurement, and calibration.

Illustration of wall mounting type



1. Combine the sun shield and PH-300T transmitter by round stainless steel screws 4x15
2. Fix item 1 combination on wall by self-tapping screws

Illustration of pipe mounting type



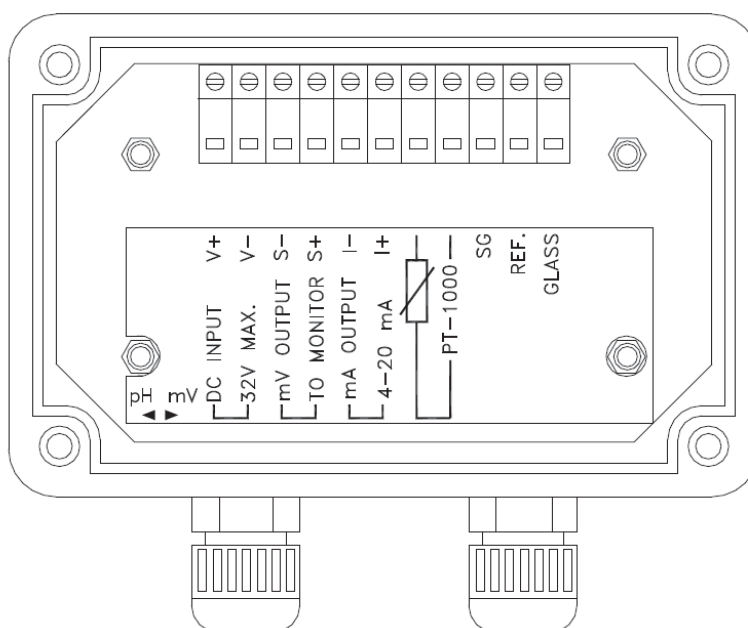
1. Fix immersive holder(B) into U-shaped clamp(A)
2. Combine the item 1. combination with PH-300T(C) by Round stainless steel screws 4x15

3.5 Connection of transmitter PC-3310 and accessorial transmitter PH-300T

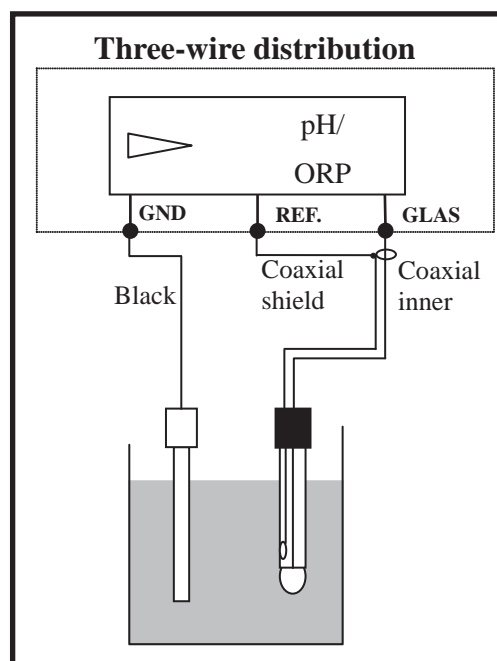
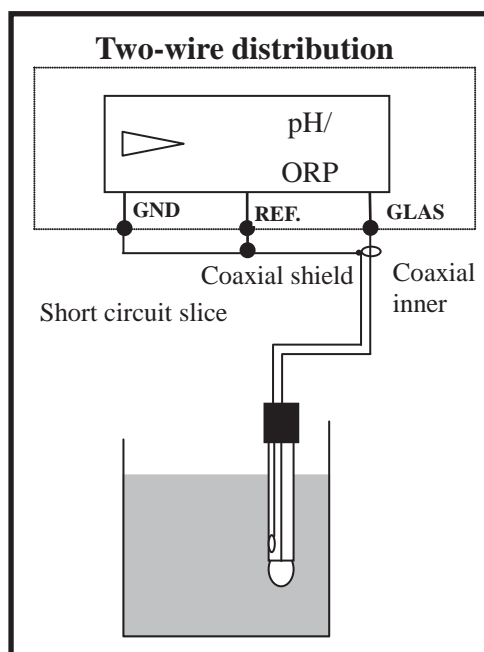
- A. Connect the GLASS point of transmitter PH-300T's terminal to the electrode coaxial inner.
(Note: Remove the black conductive rubber); connect the REF point of transmitter PH-300T's terminal to the electrode coaxial shield.
- B. See the two-wire distributing system and three-wire distributing system in the following page.
- C. Sign "PT-1000" on transmitter PH-300T's terminal is the connector for automatic temperature compensation probe, PT-1000, or applies a fixed temperature compensation resistance.
- D. The V+ and V- of transmitter PH-300T's terminal respectively connect to DC12V+ and – of the controller.
- E. The S+ and S- on transmitter PH-300T's terminal respectively connect to GLASS and REF of the controller.
- F. The I+ and I- on transmitter PH-300T's terminal are output (4-20mA), which can connect to devices that receive current signals. **(Note: The current output signal of this transmitter is not insulating, and thus do not directly connect with a PLC!)**

Note: Refer to the following table for proper fixed temperature compensation resistance

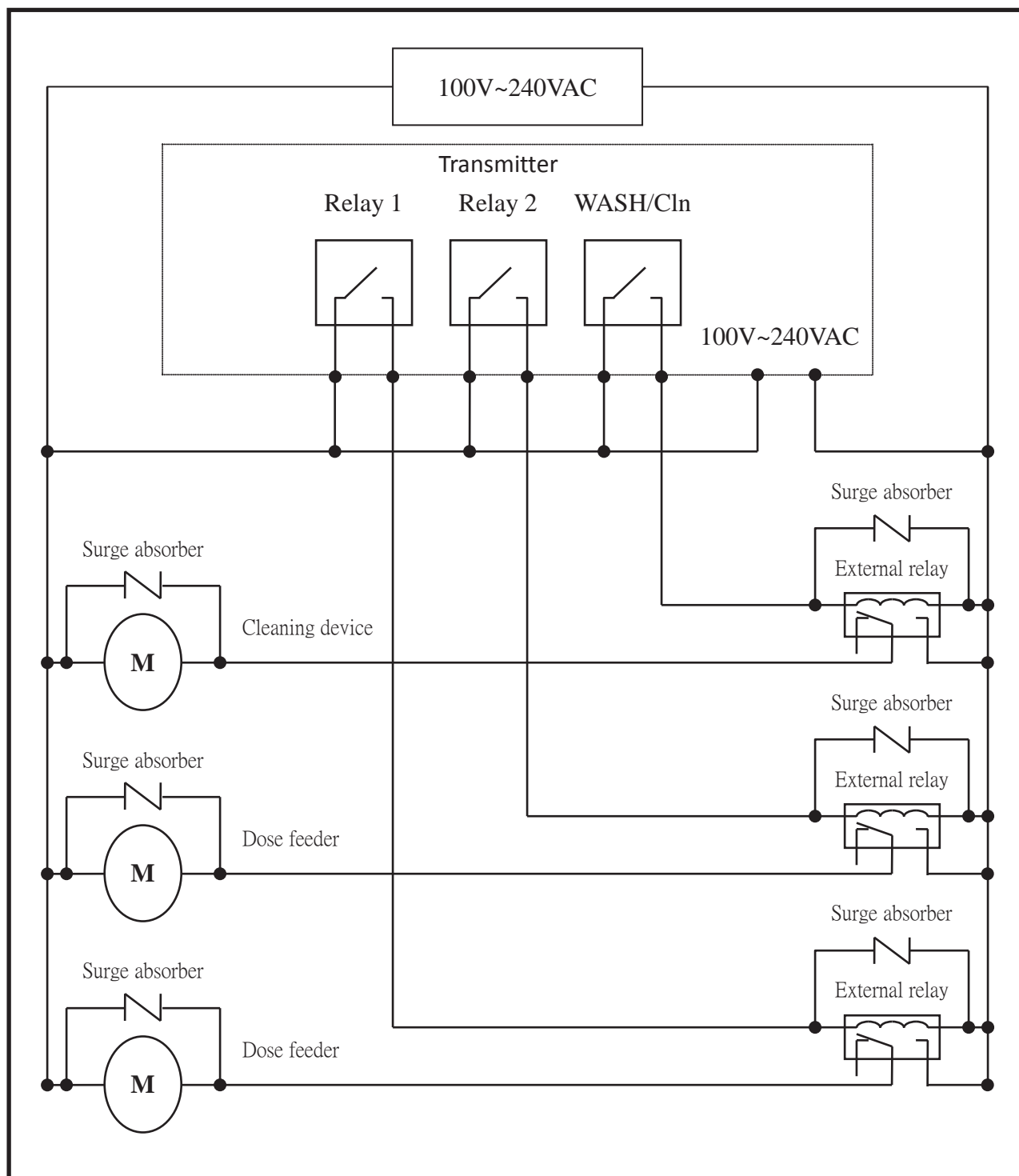
Temperature	0℃	5℃	10℃	15℃	20℃
R value	1000Ω	1019.25Ω	1038.5Ω	1057.75Ω	1077Ω
Temperature	25℃	30℃	35℃	40℃	45℃
R value	1096.25Ω	1115.5Ω	1134.75Ω	1154Ω	1173.25Ω
Temperature	50℃	55℃	60℃	65℃	70℃
R value	1192.5Ω	1211.75Ω	1231Ω	1250.25Ω	1269.5Ω
Temperature	75℃	80℃	85℃	90℃	100℃
R value	1288.75Ω	1308Ω	1327.25Ω	1346.5Ω	1385Ω



3.6 Typical wirings

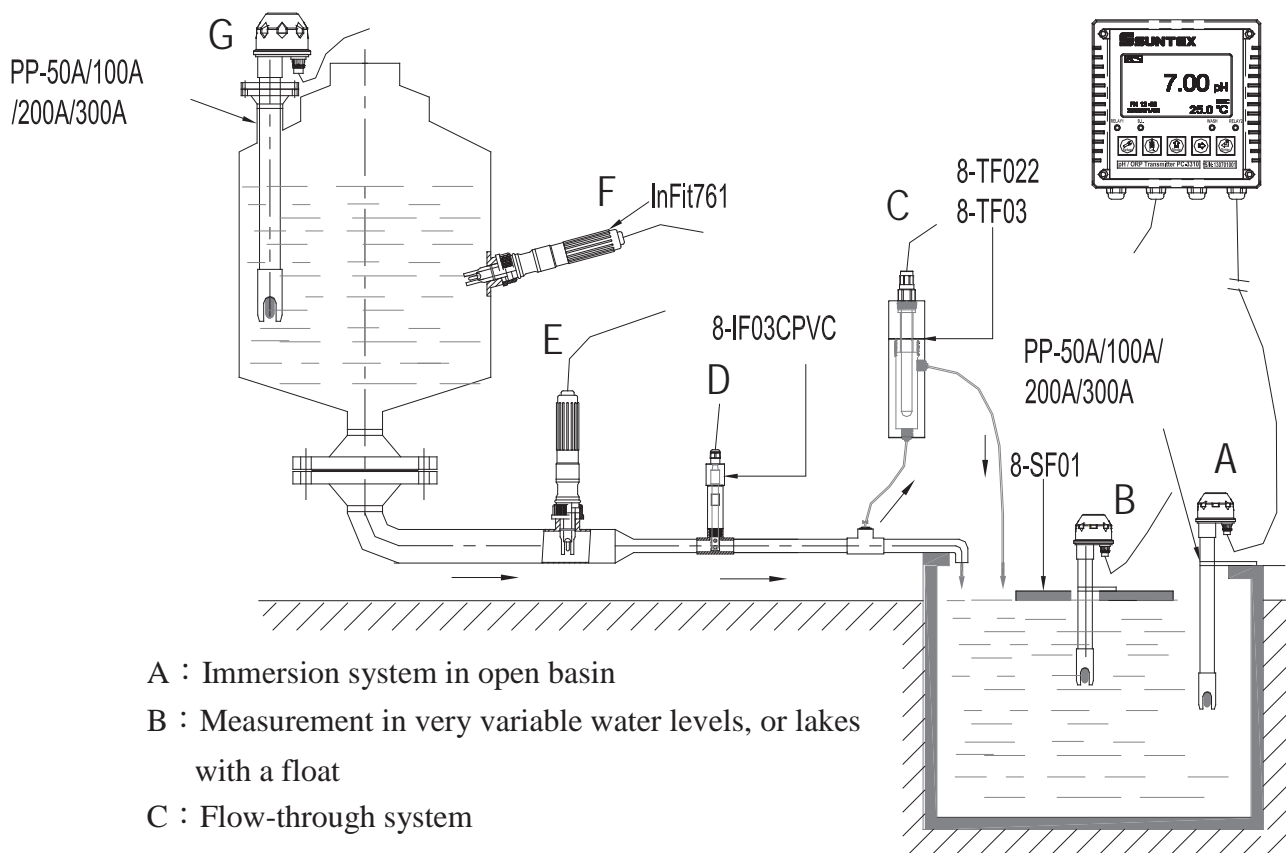


3.7 Illustration of electrical connection



Note: The transmitter built-in miniature relays is necessary to be repaired and replaced by professional technicians. It is recommended to use an external relay (Power Relay) to activate the external equipments.

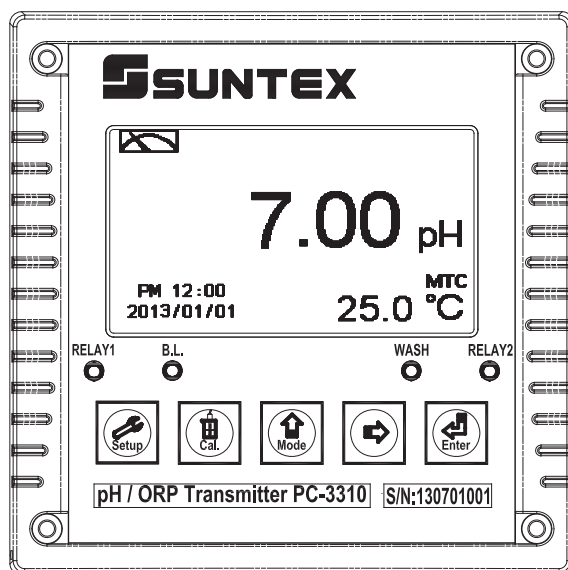
3.8 Online pH/ORP measurement system (Optional)



- A : Immersion system in open basin
- B : Measurement in very variable water levels, or lakes with a float
- C : Flow-through system
- D : 1/2" & 3/4" pipe mounted system
- E : 1" pipe mounted system
- F : Side-entry system in vessel
- G : Top-entry system in closed vessel

4. Configuration:

4.1 Illustration of front panel:



4.2 Keypad:

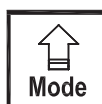
In order to prevent inappropriate operation by others, before the parameter setting and calibration, the operation applies multi-keys, and coding protection if necessary. Description of the key functions is in the following:



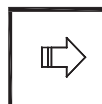
: In the parameter set-up mode, pressing this key allows you exit parameter set-up mode and back to Measurement mode.



: In the Calibration mode, pressing this key allows you exit Calibration mode and back to Measurement mode.



1. In the parameter set-up mode and Calibration mode, pressing this key to select leftward or change to another page.
2. When adjusting value, press this key to increase the value.



1. In the parameter set-up mode and Calibration mode, pressing this key to select rightward or change to another page.
2. When adjusting value, press this key to decrease the value.



: Key for confirmation; pressing this key is essential when modifying data value or selecting the parameter setting items in the window.

4.3 LED indicators:

WASH : Washing device operation indicator

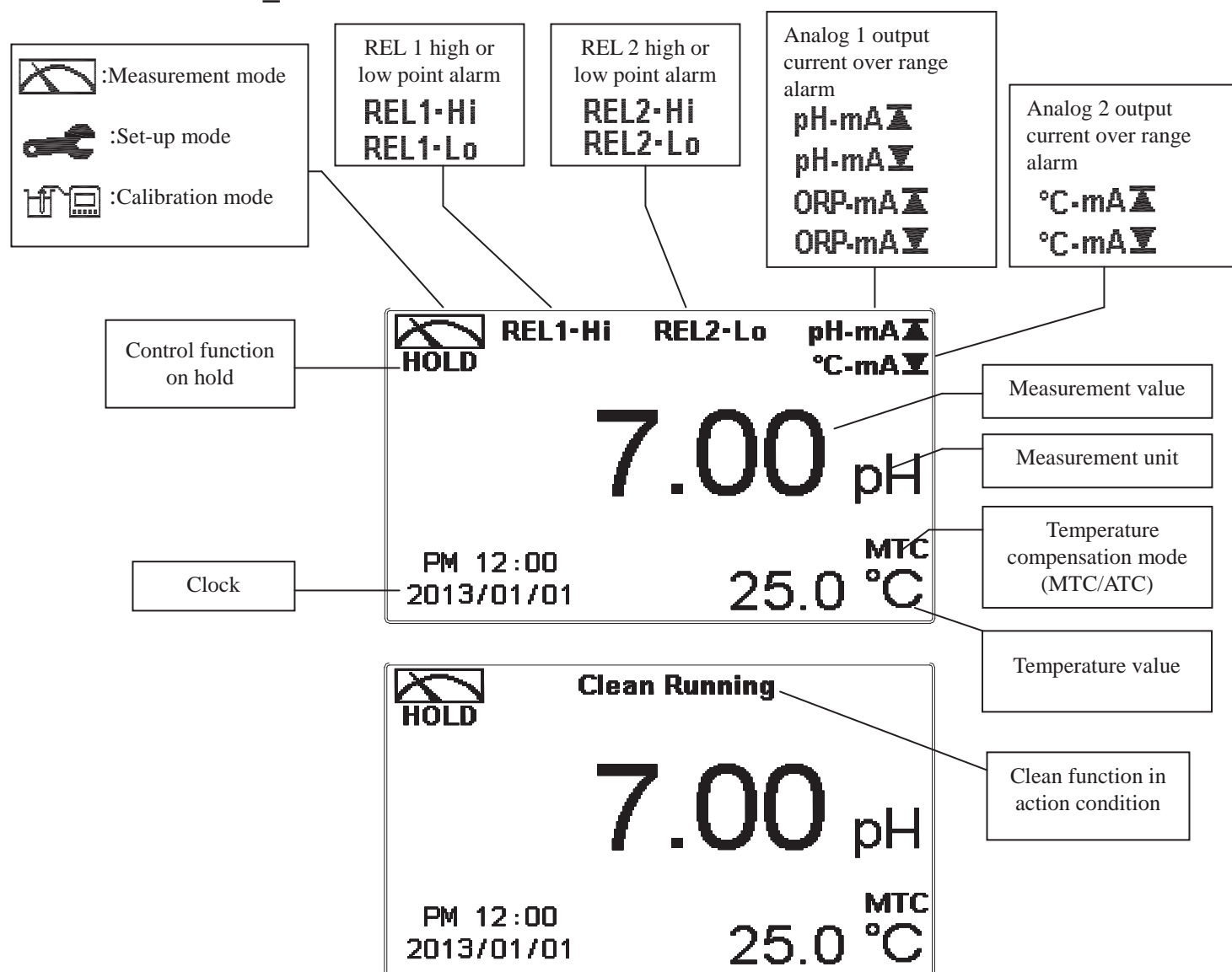
RELAY1 : Controlling of dose feeding operation indicator (Relay 1)

RELAY2 : Controlling of dose feeding operation indicator (Relay 2)

B.L. : Light sensor; in the automatic display backlit mode, the lamp will light or go out as the change of environmental brightness.

4.4 Display:

1. When the clean function is activated, the display shows “HOLD” and twinkles the description, “Clean Running”. At the same time, the WASH indicator LED lights up, and the transmitter automatically turns off Relay 1 and Relay 2 function. After finishing cleaning, the Relay 1 and Relay 2 will automatically be back to normal status.
2. When Relay 1/Relay 2 which is set in high setting point is in action, the display shows and twinkles the description, “REL 1-HI/REL 2-HI”, and ACT indicator LED lights up. When Relay 1/Relay 2 which is set in low setting point is in action, the display shows and twinkles the description, “REL 1-Lo/ REL 2-Lo”, and ACT indicator LED lights up.
3. When the Analog 1 current output exceeds the upper/lower limitation, the display twinkles ”pH-mA ▲ / pH-mA ▼ ” or ”ORP-mA ▲ / ORP-mA ▼ “..
4. When the Analog 2 current output exceeds the upper/lower limitation, the display twinkles “°C-mA ▲ / °C-mA ▼ ”.



Note: The “HOLD” warning text appears when clean function is activated, or when entering setup menu, or when entering calibration menu. Under HOLD status, the corresponding display and output as follows:




1. Both Relay 1 and Relay 2 cease from action. If enter setting menu or calibration menu under clean status, the instrument will stop clean status automatically.
2. The current output which is corresponding to measurement value remains at the last output value before HOLD status.

5. Operation




5.1 Measurement mode:

After all electrical connections are finished and tested, connect the instrument to the power supply and turn it on. The transmitter will automatically enter measurement mode with the factory default settings or the last settings from user.

5.2 Set-up menu:

Please refer to the set-up instructions in Chapter 6. Press  and  simultaneously to enter into set-up menu, and press  to go back to measurement mode. (Please see the settings in chapter 6)

5.3 Calibration menu:

Please refer to the calibration instructions in Chapter 7. Press  and  simultaneously to enter into calibration menu, and press  to go back to measurement mode. (Please see the calibration in chapter 7)

5.4 Shortcuts:

In the measurement mode, if selecting MTC for temperature compensation mode, you may press  and  to adjust MTC temperature value.

5.5 Default value:

5.5.1 Setting default value:

Measurement mode: pH

Multi-Cal : 2 points pre-setting

Temperature compensation: MTC 25°C

Relay 1: High point alarm: AUTO, SP1= 10.00 pH, Hys= 0.10 pH

Relay 2: Low point alarm: AUTO, SP2 =04.00 pH, Hys= 0.10 pH

Wash time: OFF

Analog 1 current output (pH/ORP): 4~20 mA, 0.00~14.00pH

Analog 2 current output (Temp): 4~20 mA, 0~100.0°C

Date & Time: 2013/1/1 00:00:00

Digital filter: 5

Backlight setting: Off

Contrast: 0

Auto back: Auto, 3 minutes

Code set-up: OFF

5.5.2 Calibration default value:

Calibration type: TECH-No Cal

Slope: -59.15 mV/pH @ 25.0°C

Asy: 0 mV

Sensitivity: 100.0%

Determination: 1.0000

Calibration value: None data

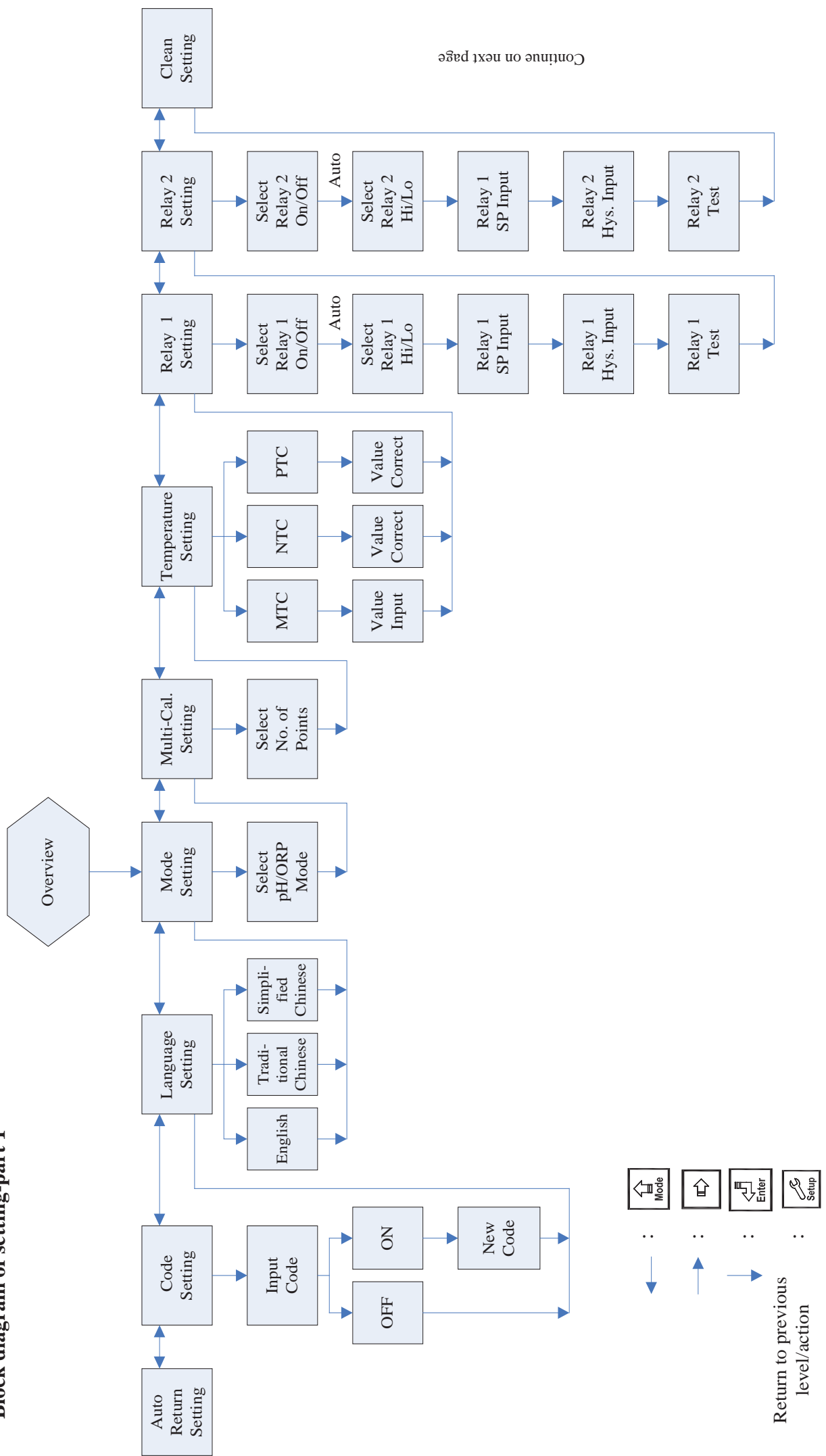
Auto back: Auto, 3 minutes

Code set-up: OFF

Note: The factory default of calibration presetting is “No Cal”, and the calibration value is “None”. It means that the user has not calibrated the sensor with the transmitter yet. After finishing every calibration, the display shows the calibration type and the calibration value. If the equipments have not been calibrated yet, the measurement takes pre-set Asy and Slope into calculation. The factory default values are subject to change without notice.

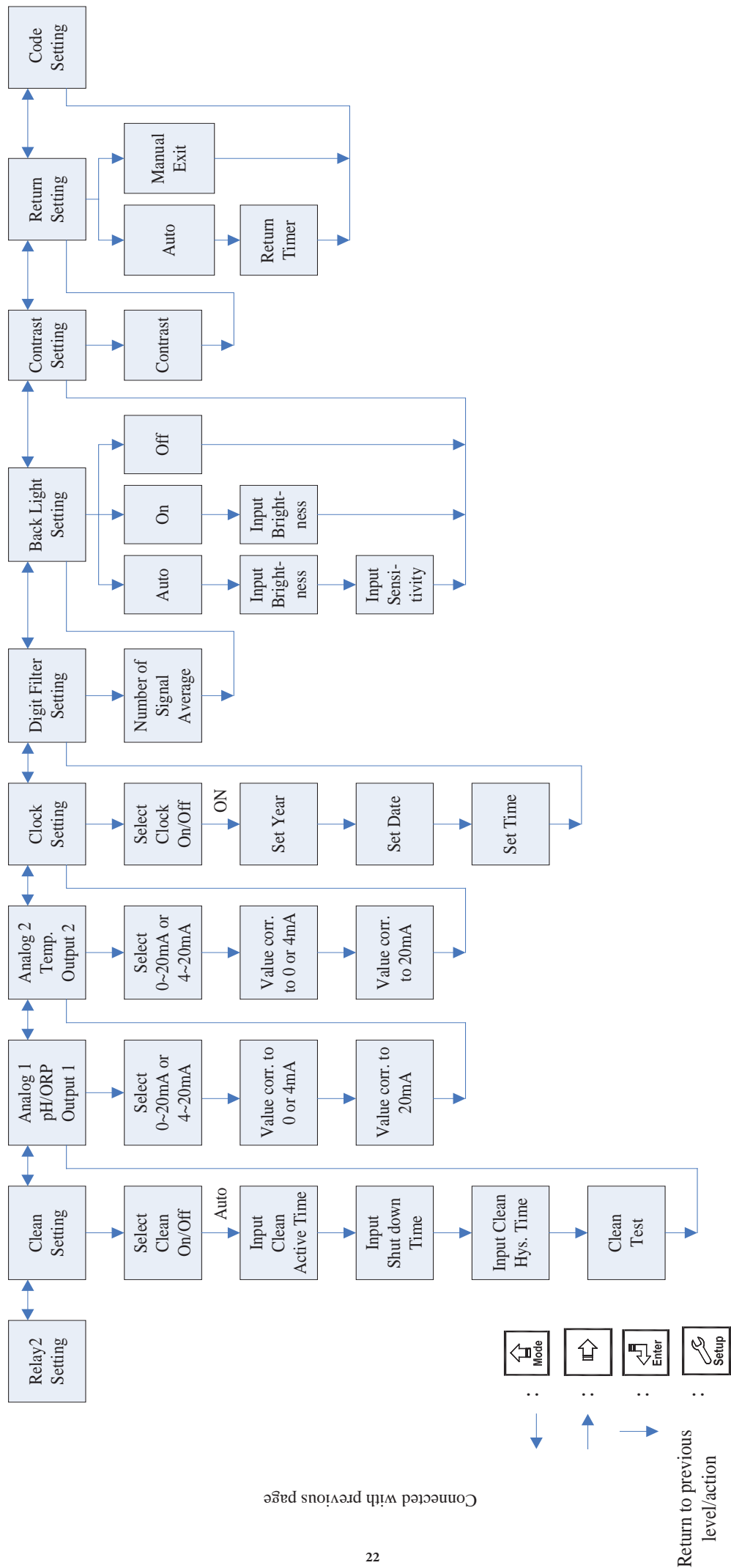
6. Settings

Block diagram of setting-part 1






Continue on next page

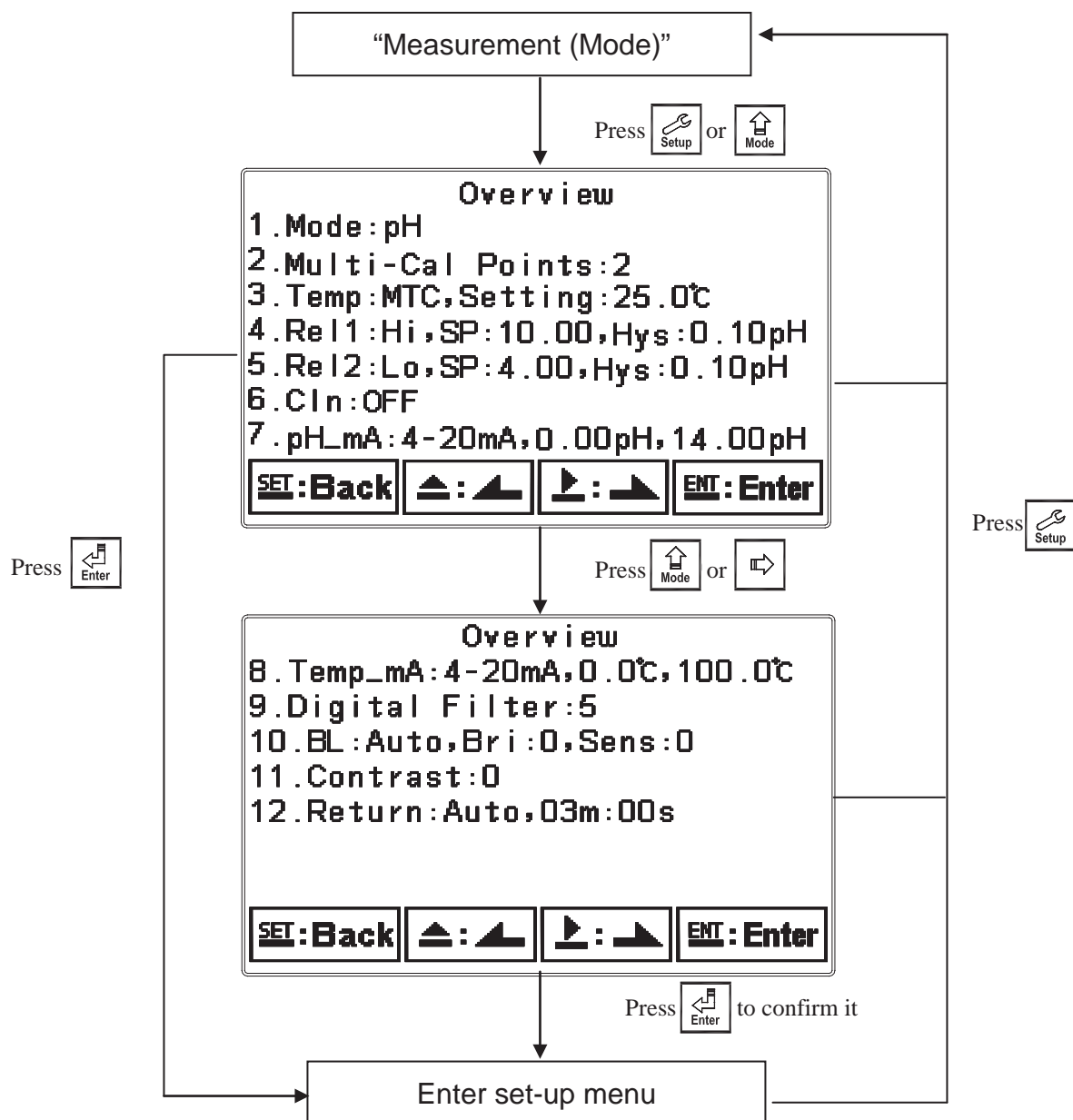
Block diagram of setting-part 2




Connected with previous page

6.1 Entry of set-up menu

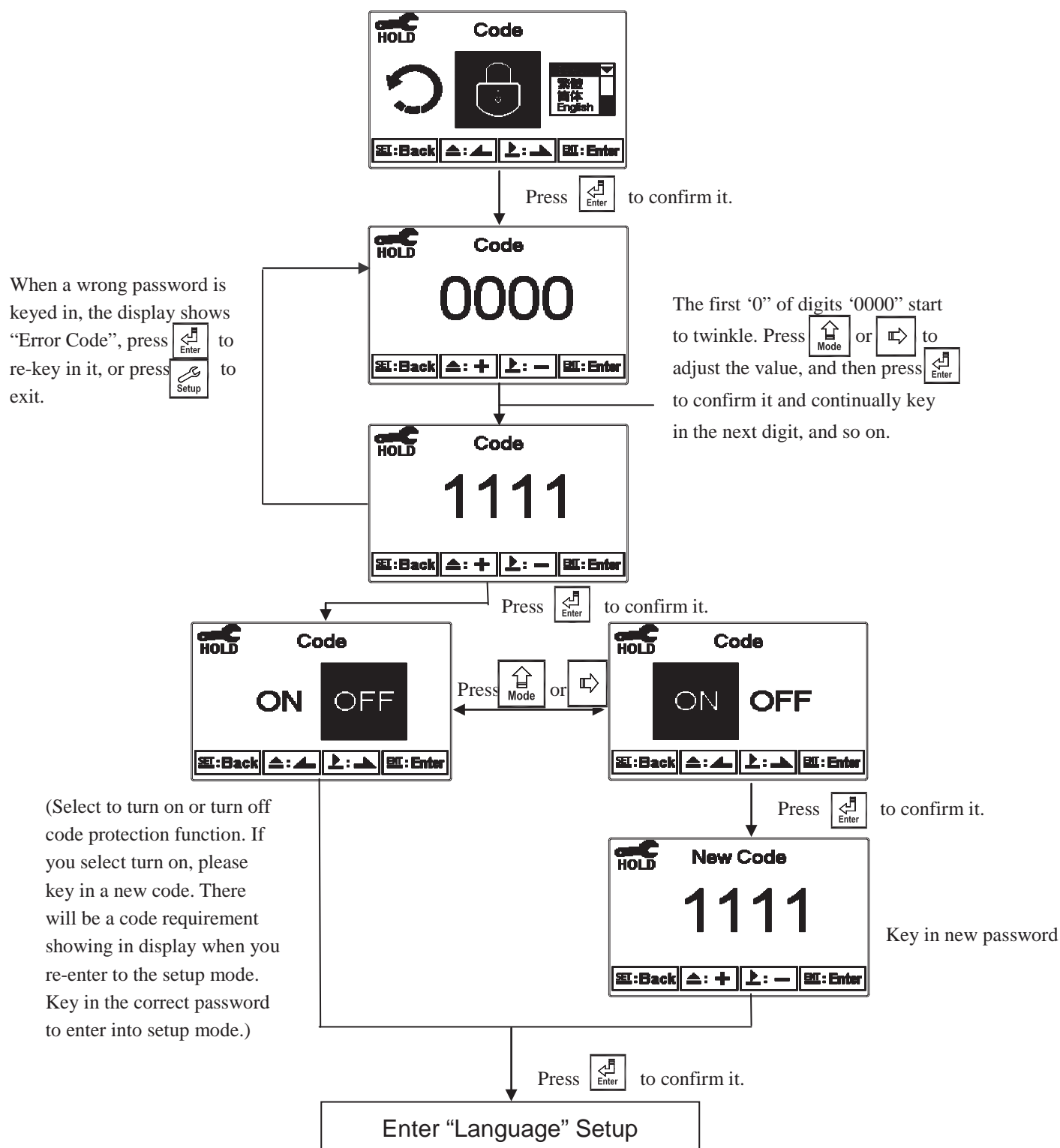
In the measurement mode, pressing the two keys  and  simultaneously allows you to enter the overview of current setting, and press  to enter the set-up mode to modify the setting if necessary.



6.2 Security code of settings

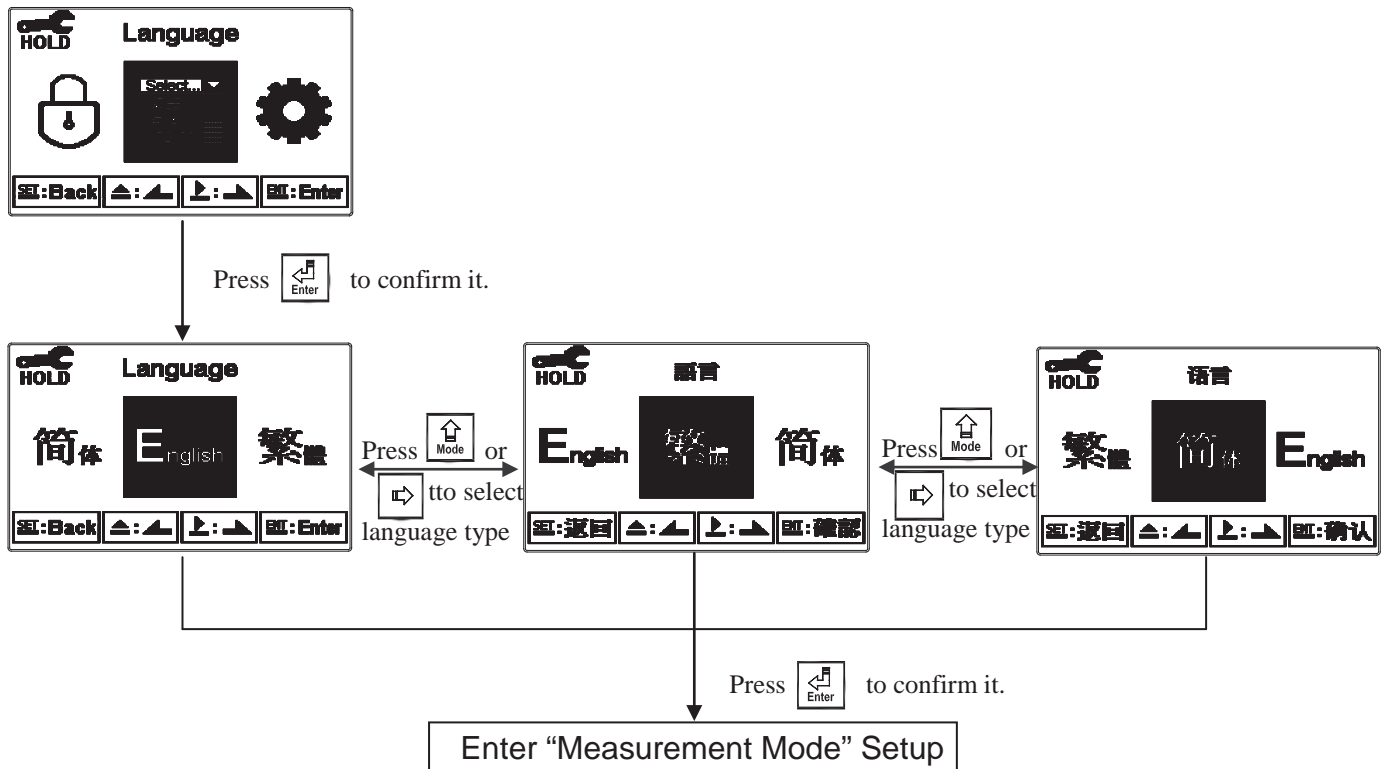
After entering set-up mode, select “code” item, press  to enter into code procedure. **The code pre-setting is 1111.**

Note: The code of setting mode is prior to the code for calibration. That means that the code of setting mode can be used for the code of calibration mode.



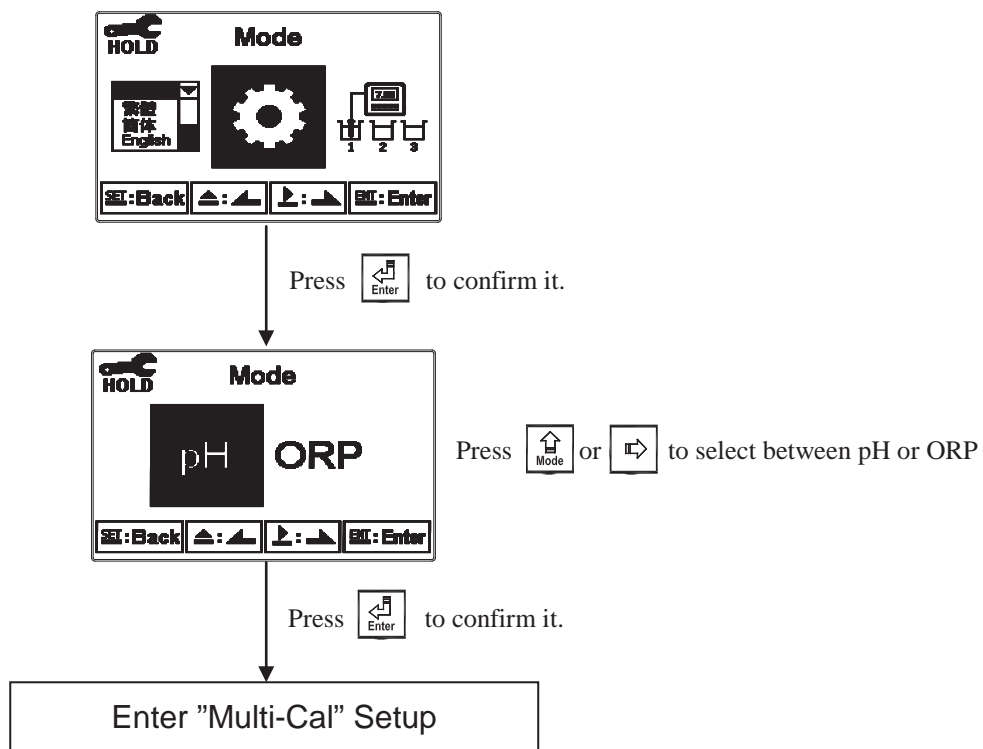
6.3 Language

Enter Language setup menu, select the system language from English, Traditional Chinese and Simplified Chinese.



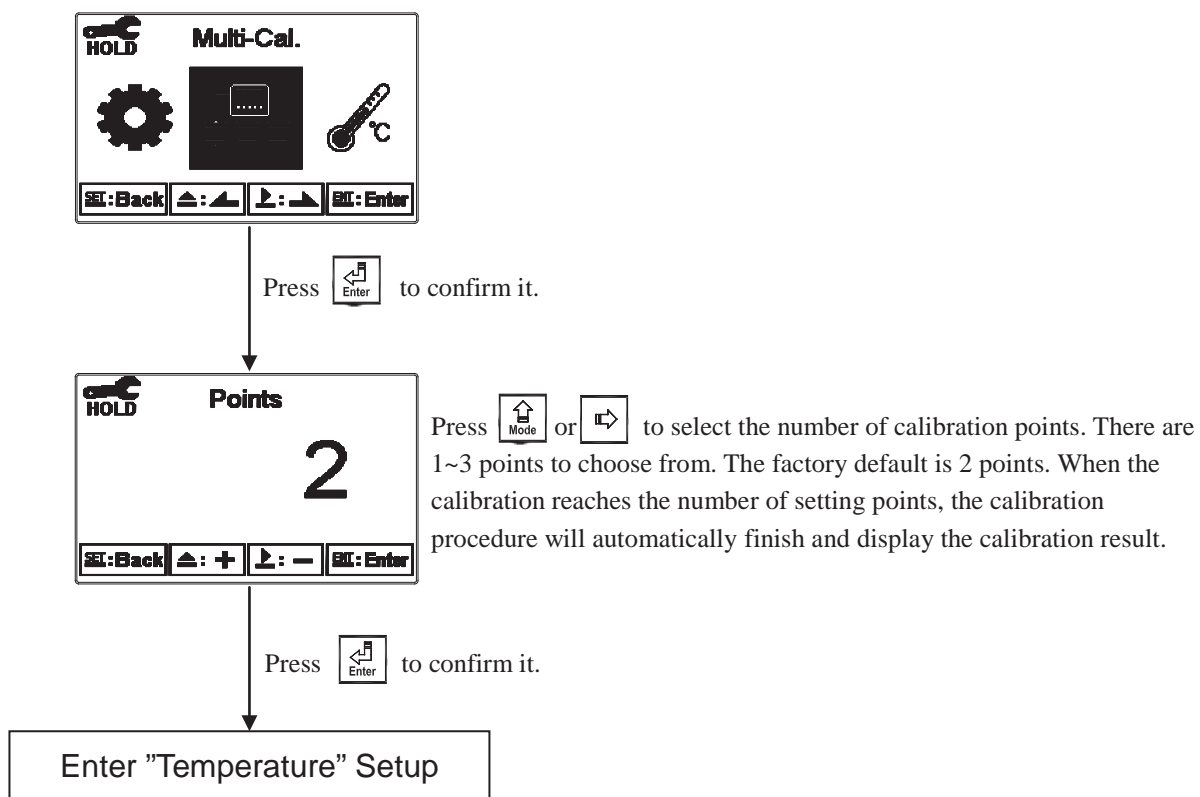
6.4 Mode

Enter setup of “Mode”. Select between “pH” or “ORP” measurement.



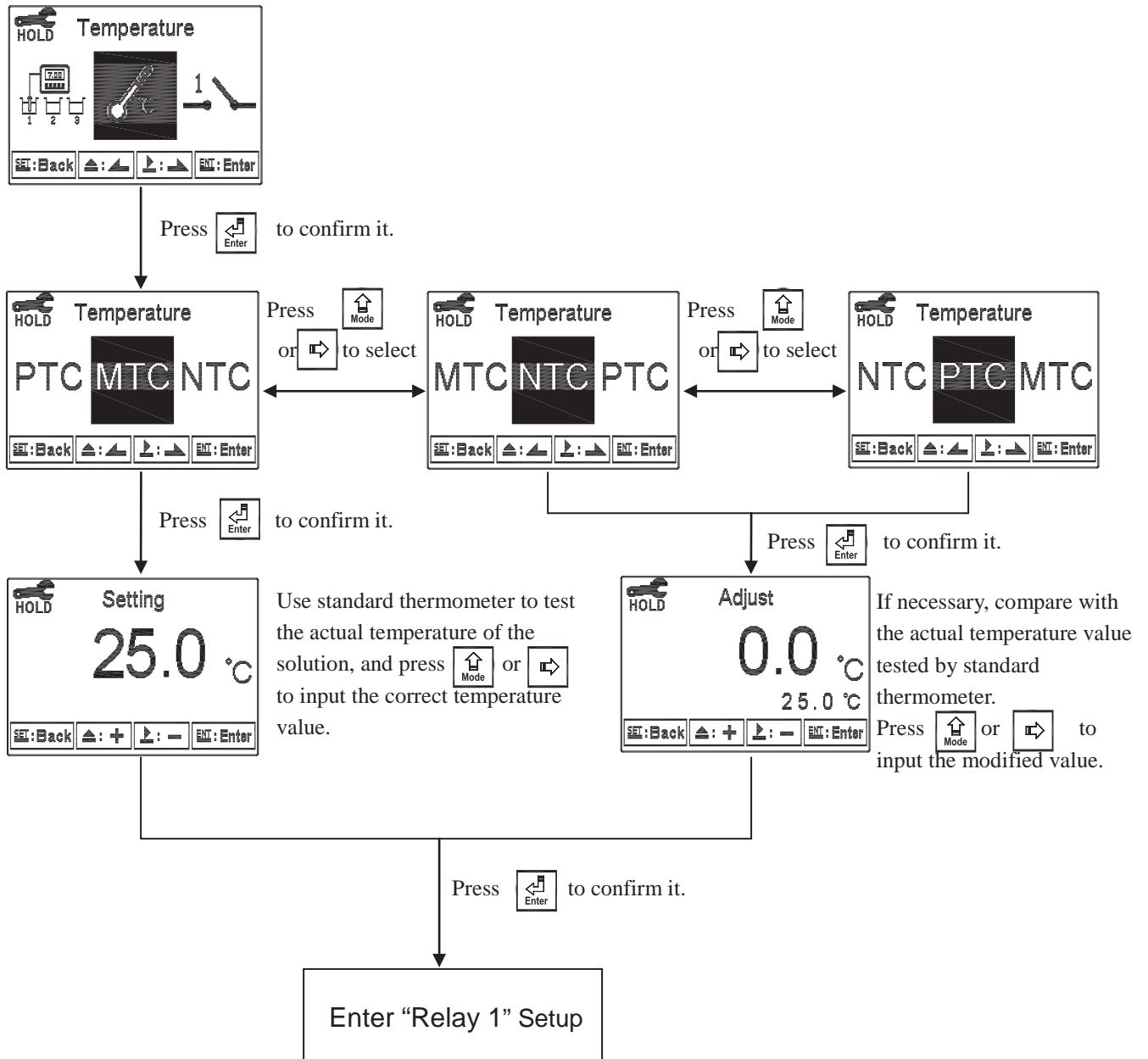
6.5 Multi-Cal

Enter setup of multi-points calibration to set the number of calibration points. This function only applies to pH mode.



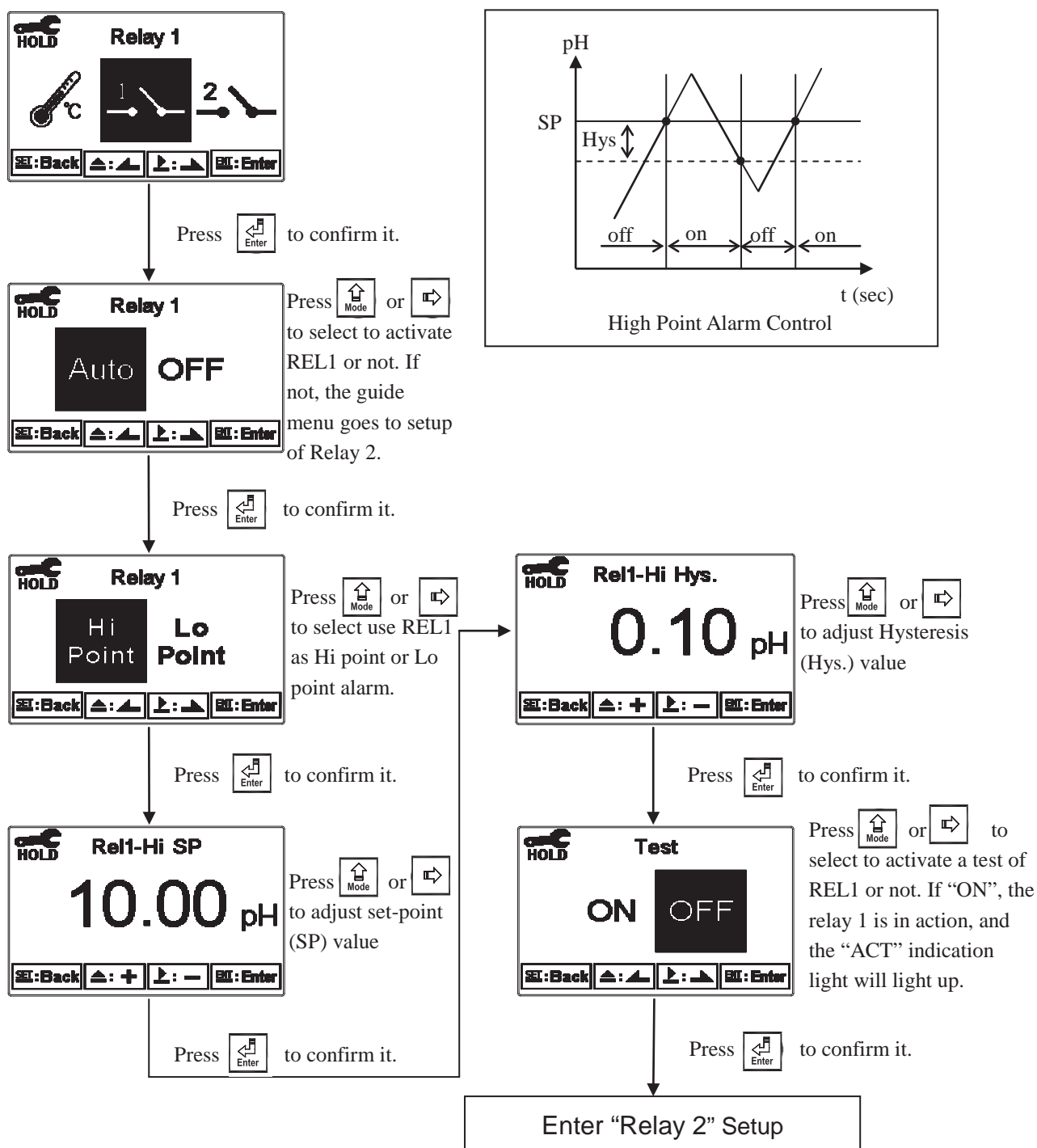
6.6 Temperature

Enter setup of “Temperature” to select temperature compensation mode. Select from NTC(NT 30K), PTC(PT 1K) or MTC(Manual adjustment).



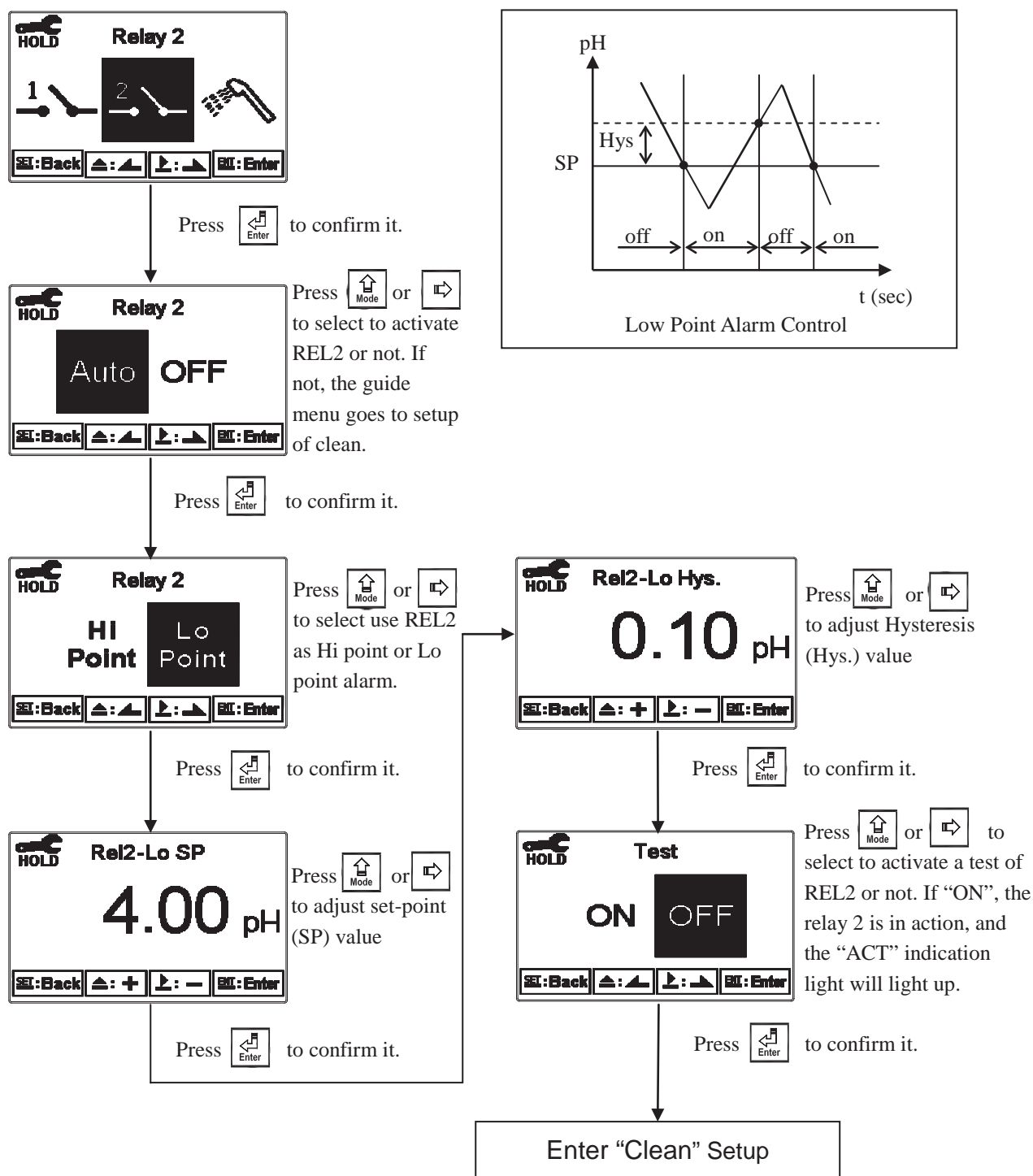
6.7 Relay 1

Enter setup of Relay 1. Select the item to turn on or turn of the relay 1 function. If you select to turn on the relay 1, then select for using relay 1 as “High set-point” alarm or “Low set-point” alarm. Set the value of set-point (SP) and Hysteresis (Hys.). The relationship between parameters can refer to an explanatory diagram of the box (as a high point alarm).



6.8 Relay 2

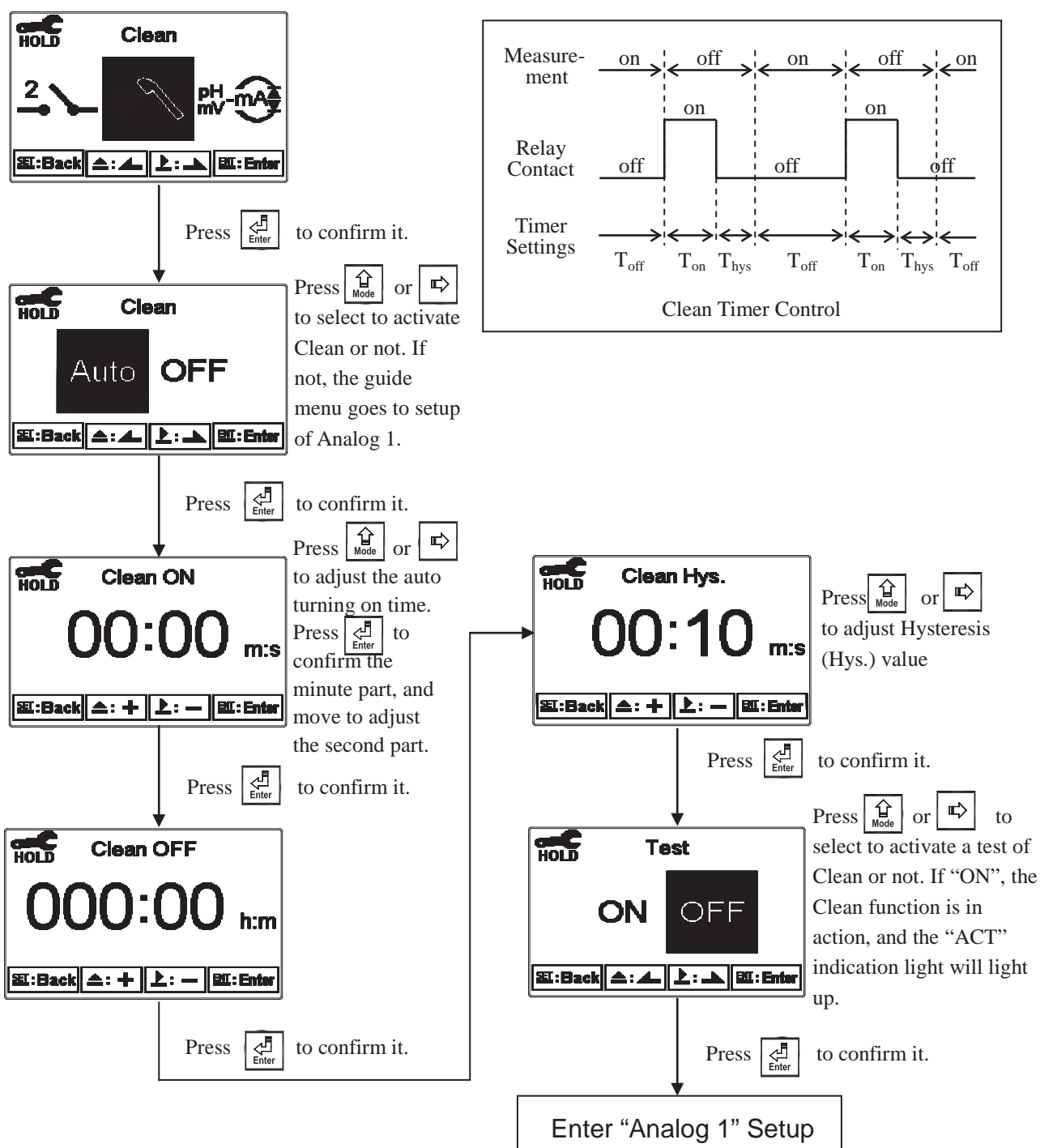
Enter setup of Relay 2. Select the item to turn on or turn of the relay 2 function. If you select to turn on the relay 2, then select for using relay 2 as “High set-point” alarm or “Low set-point” alarm. Set the value of set-point (SP) and Hysteresis (Hys.). The relationship between parameters can refer to an explanatory diagram of the box (as a low point alarm).



6.9 Clean

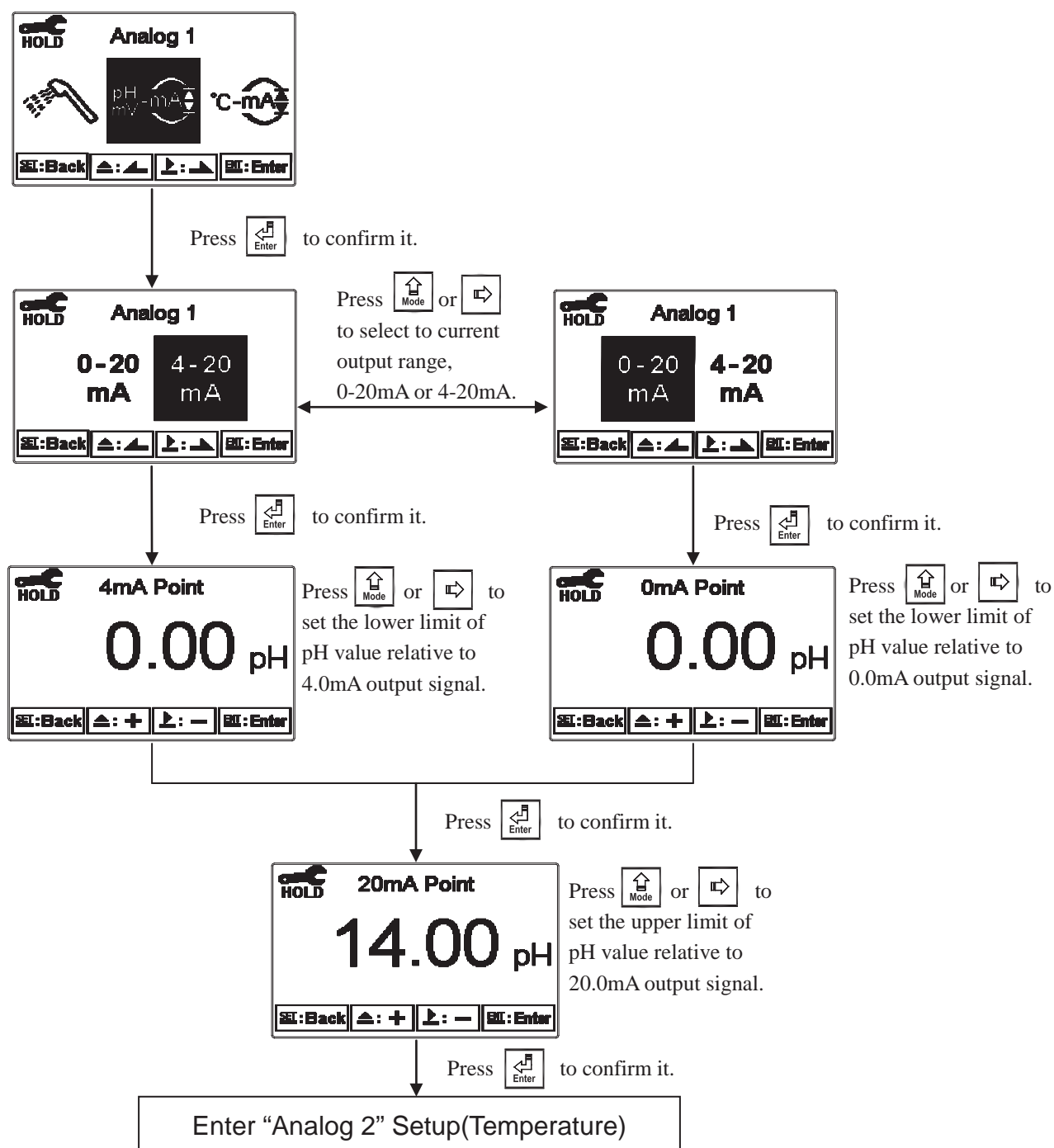
Enter setup of “Clean” function. Select the icon to turn on or turn off the clean function. If you select “Auto” turning on, then set the timer of the clean function including automatically turning on time and turning off time, and set the Hysteresis value(Hys.).

Note: When the clean function is turned on, if any value is set to be 0, the instrument will automatically turn off this function. When the clean function is activated under measurement mode, there is a “Clean Running” message showing on top of the display. The measurement value will be remained at the last measured value before cleaning. If enter setting menu or calibration menu under clean status, the instrument will stop clean status automatically.



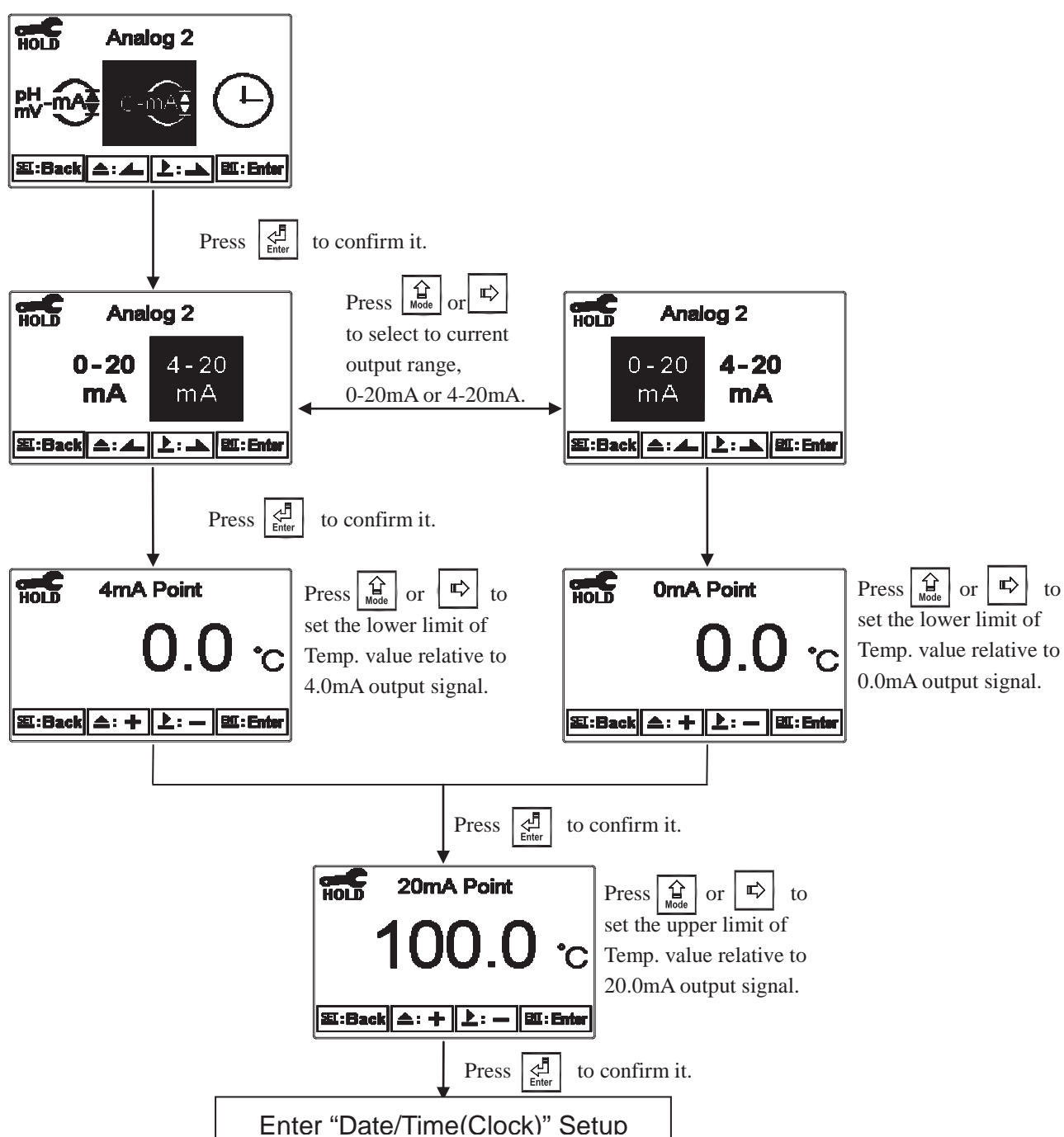
6.10 Analog output 1 (pH/ORP)

Enter setup of Analog 1. Select 0~20mA or 4~20mA current output. Set the related value to the range of pH/ORP measurement. If the range of the pH/ORP measurement is to be set smaller, the resolution of current output is higher. When the measured value exceeds the higher range limit, the current will remain approximately 22mA output. When the measured value exceeds the lower range limit, under 0~20mA mode the current output will remain 0mA output; while under 4~20mA mode the current output will remain approximately 2mA output. The exceptional output value can be used as a basis for failure determination. Under HOLD(measurement) status, the current output maintain the last output value before HOLD status. However, in order for convenience of insuring the current setting of an external recorder or of a PLC controller, the current output will be 0/4mA or 20mA under the analog output setup menu.



6.11 Analog output 2 (Temperature)

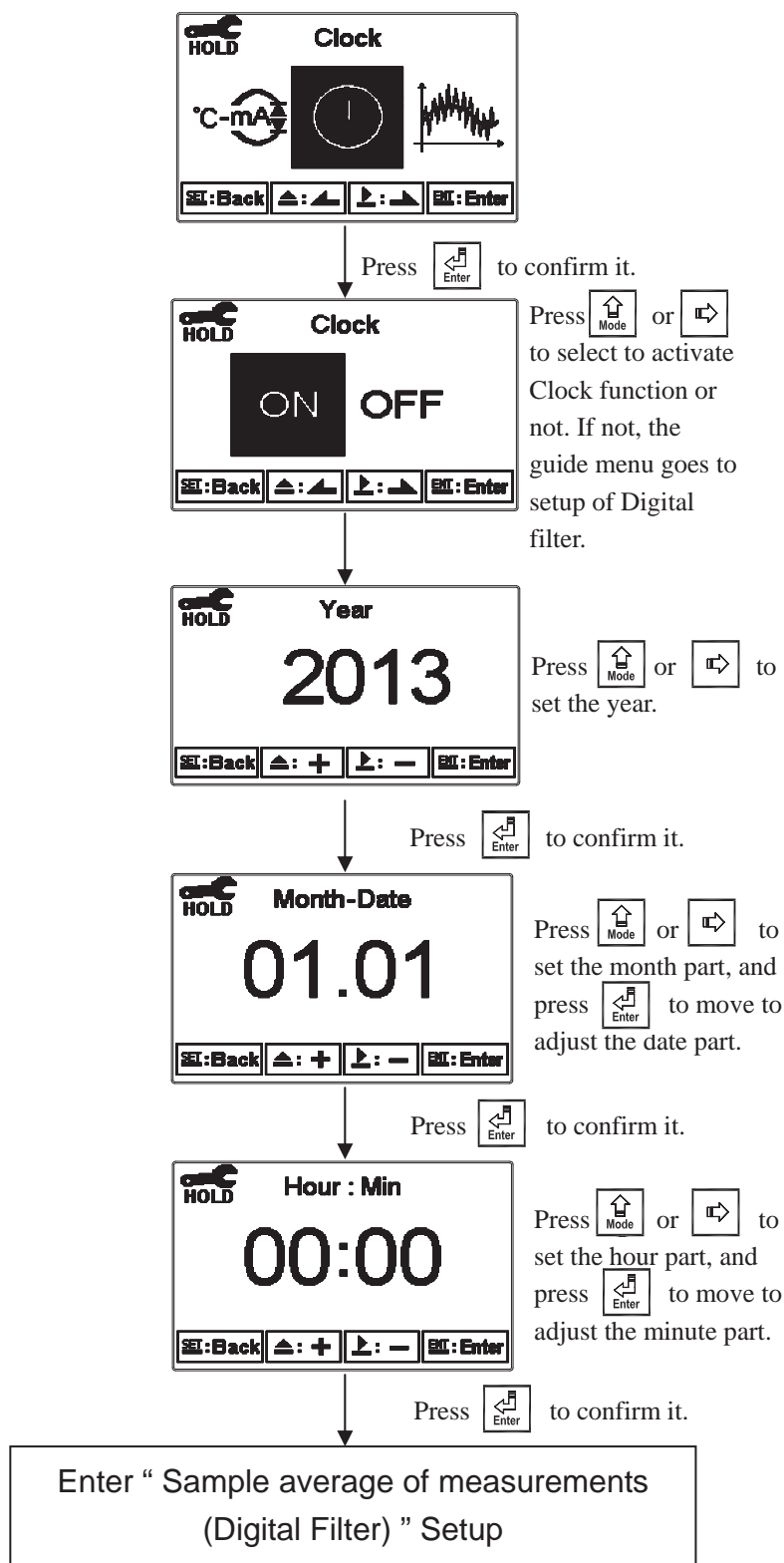
Enter setup of Analog 2. Select 0~20mA or 4~20mA current output. Set the related value to the range of temperature measurement. If the range of the temperature measurement is to be set smaller, the resolution of current output is higher. When the measured value exceeds the higher range limit, the current will remain approximately 22mA output. When the measured value exceeds the lower range limit, under 0~20mA mode the current output will remain 0mA output; while under 4~20mA mode the current output will remain approximately 2mA output. The exceptional output value can be used as a basis for failure determination. Under HOLD(measurement) status, the current output maintain the last output value before HOLD status. However, in order for convenience of insuring the current setting of an external recorder or of a PLC controller, the current output will be 0/4mA or 20mA under the analog output setup menu.



6.12 Date/Time(Clock)

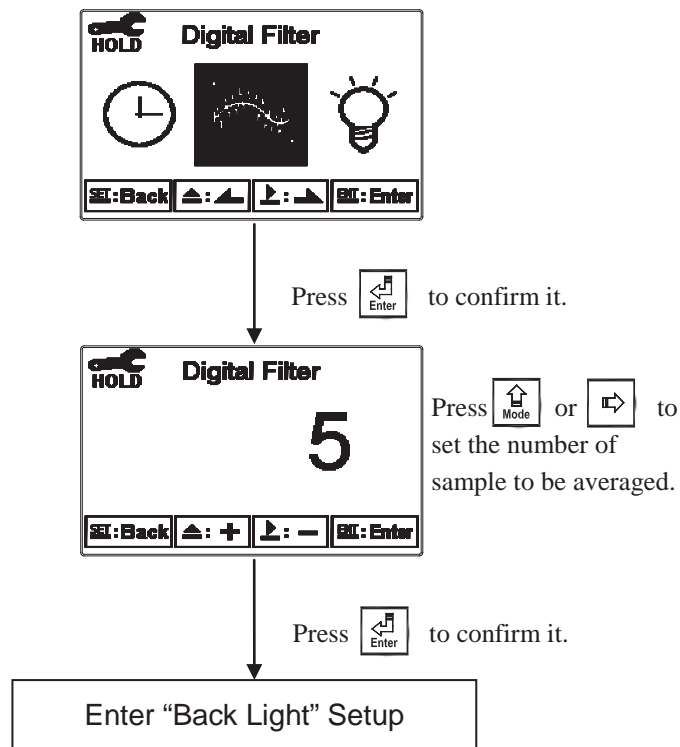
Enter setup of Date/Time(Clock). Set the “Year”, “Month”, “Date”, “Hour”, and “Minute” time. If you select to turn off the clock function, there will not display clock under measurement mode. The calibration time of calibration record will also show ”OFF” under calibration overview display.

Note: The clock needs to be reset once encounters power failure.



6.13 Sample average of measurements (Digital Filter)

Enter the setup of Digital filter. You may select the number of sample to be averaged each time to become a reading which is gradually counted in order to increase the stability of measurement.



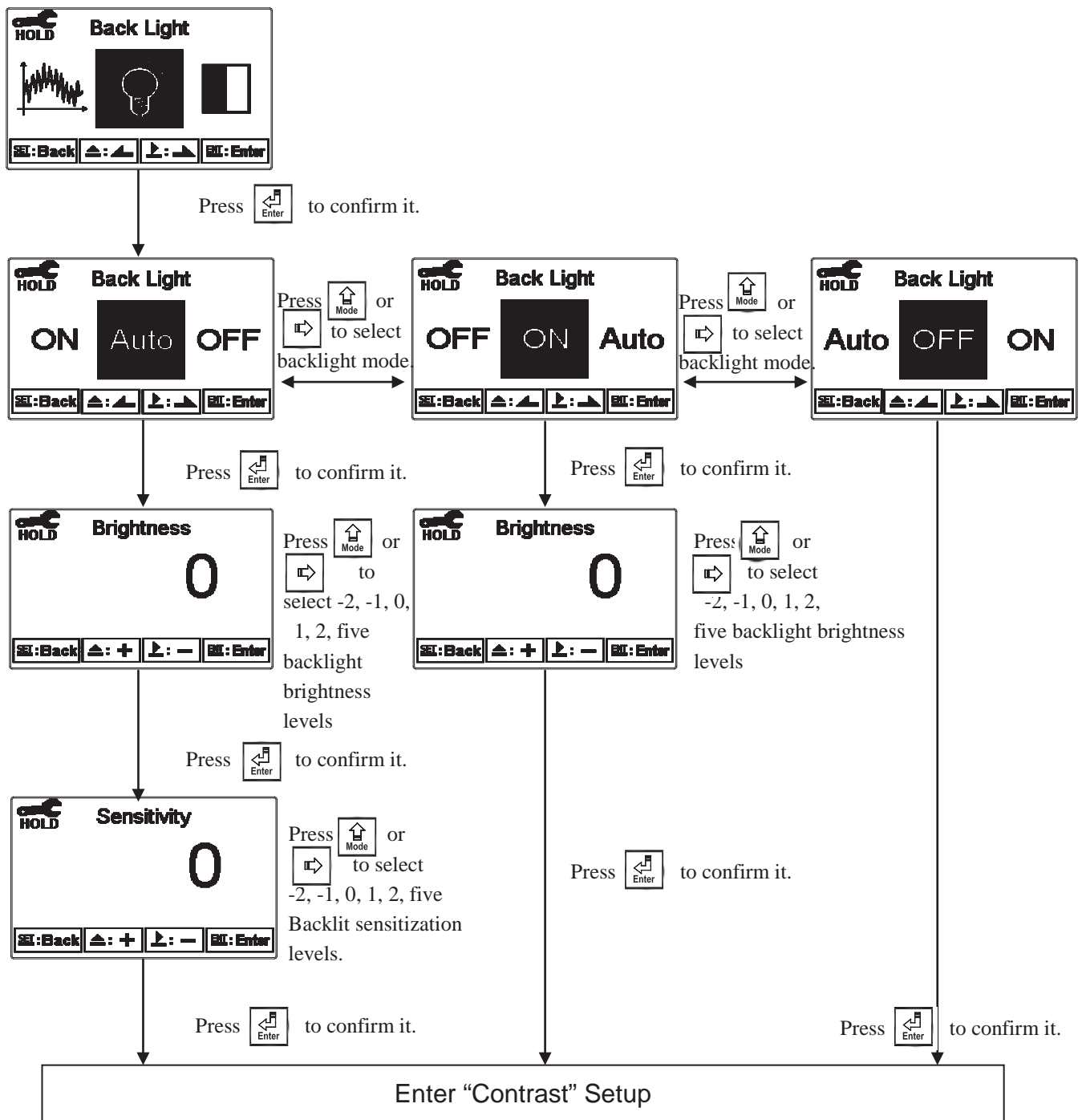
6.14 Backlight settings

Enter setup of backlight display. According to your need, you can set the brightness of display(-2~2, dark~bright) and sensitivity of the sensitization sensor(-2~2, insensitive~sensitive). Where there is a keystroke, then activate the touch-on backlight function. Regardless of what kind of backlight mode, the touch-on function will activate the backlight. If there is no keystroke for 5 seconds, the display will back to the original backlight setting status.

ON setting: The backlight is always on.

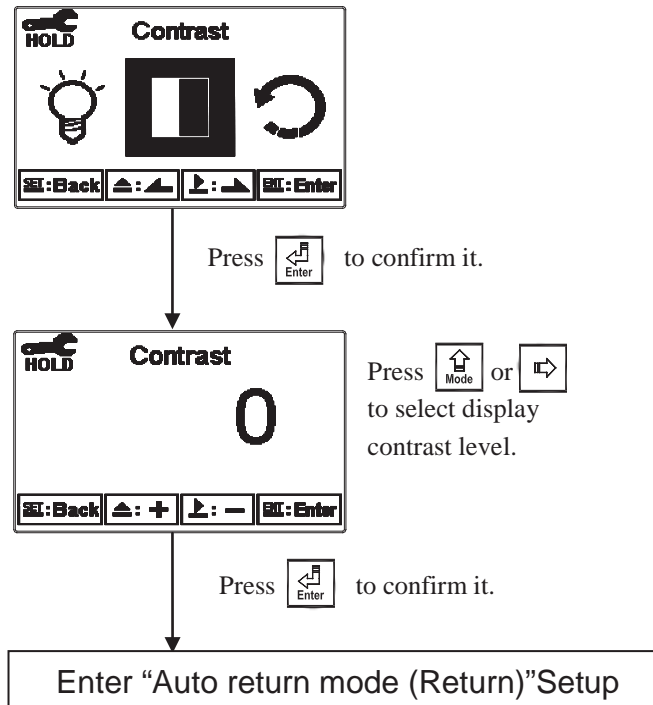
OFF setting: The backlight is off. When there is a keystroke, it enters to the touch-on status.

Auto setting: According to the ambient light, activate or deactivate the backlight. When there is a keystroke, it enters to the touch-on status.



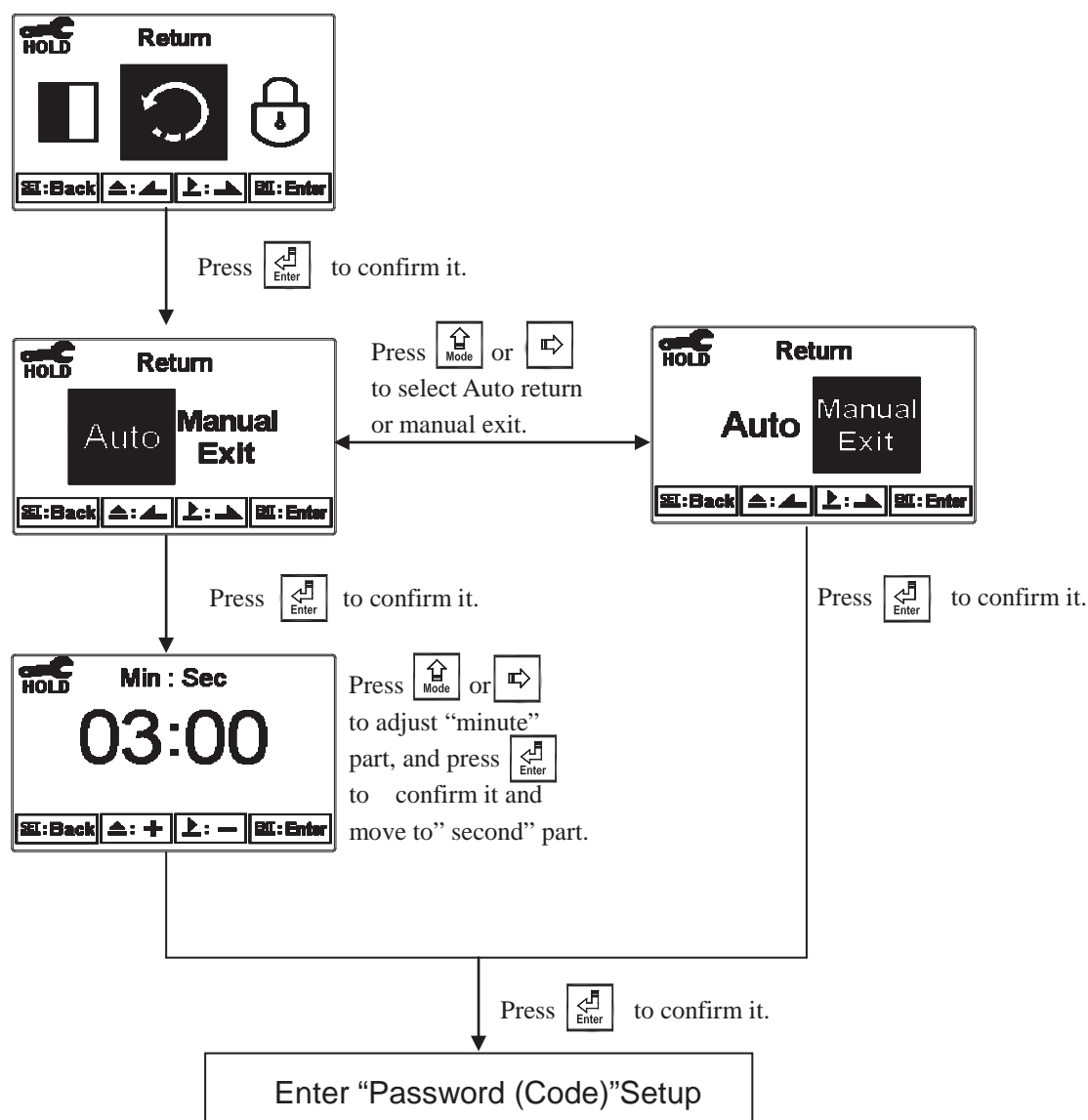
6.15 Contrast settings

Enter setup of display contrast. You can set the contrast of display according to your need. (-2, -1, 0, 1, 2, light to dark)



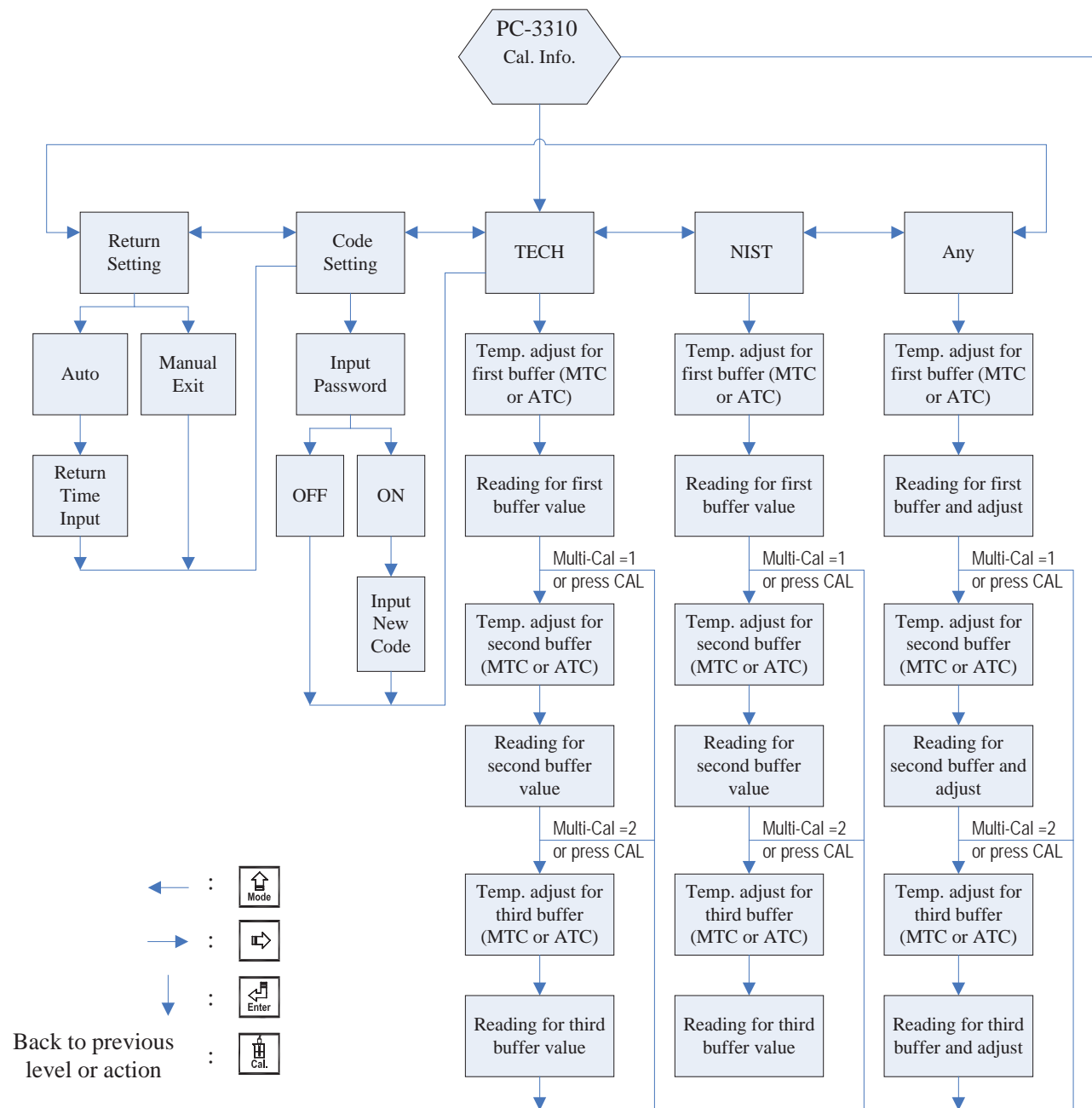
6.16 Return

Enter setup of auto return mode (Return) to set the function that the instrument automatically exit the setup menu after a period of time without pressing any key. The “Manual Exit” means that it needs to exit setup menu manually, while “Auto” means that the display automatically exit the setup menu and back to measurement mode after a period of time without pressing any key.







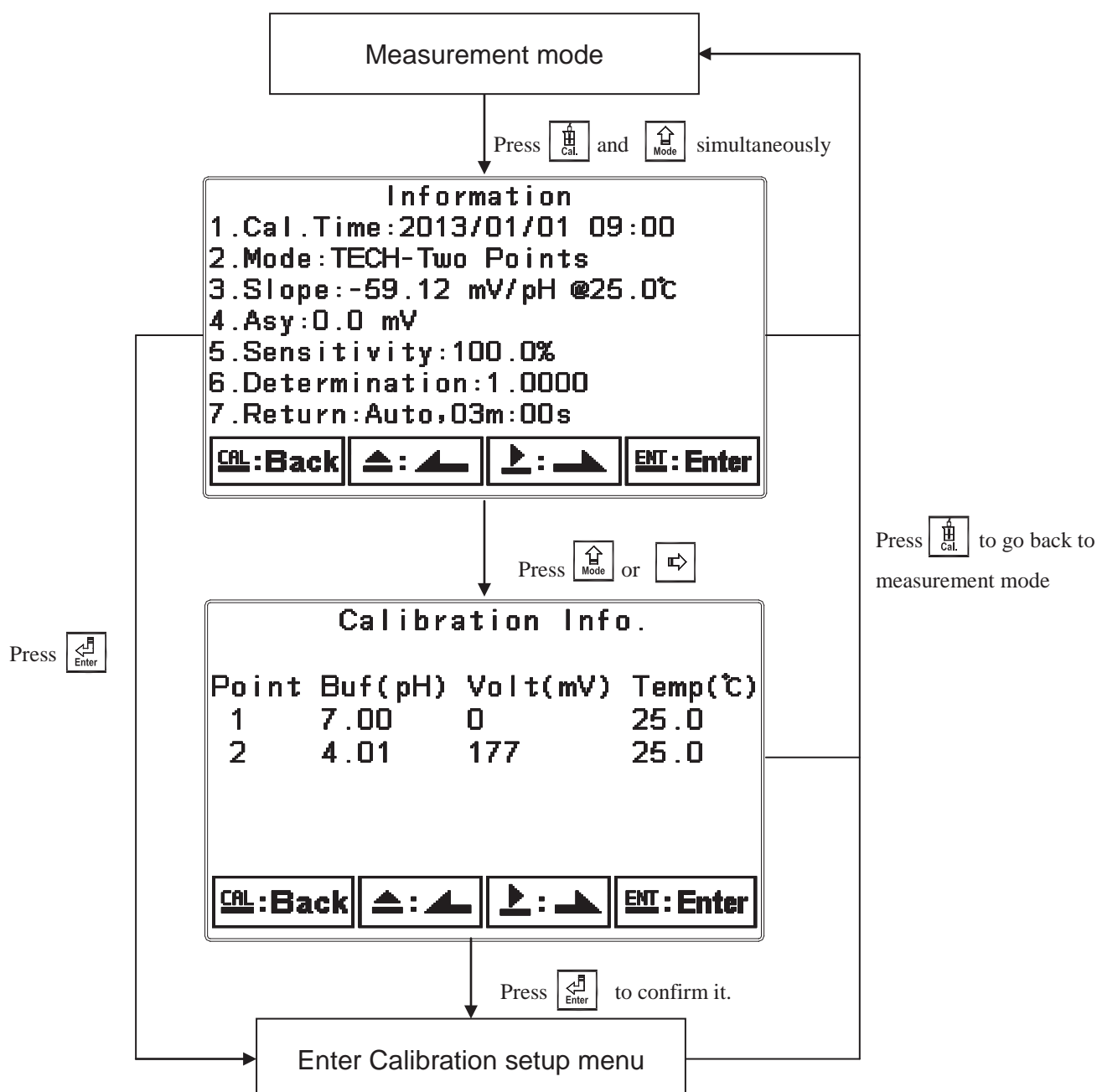
7. Calibration

Block diagram of Calibration



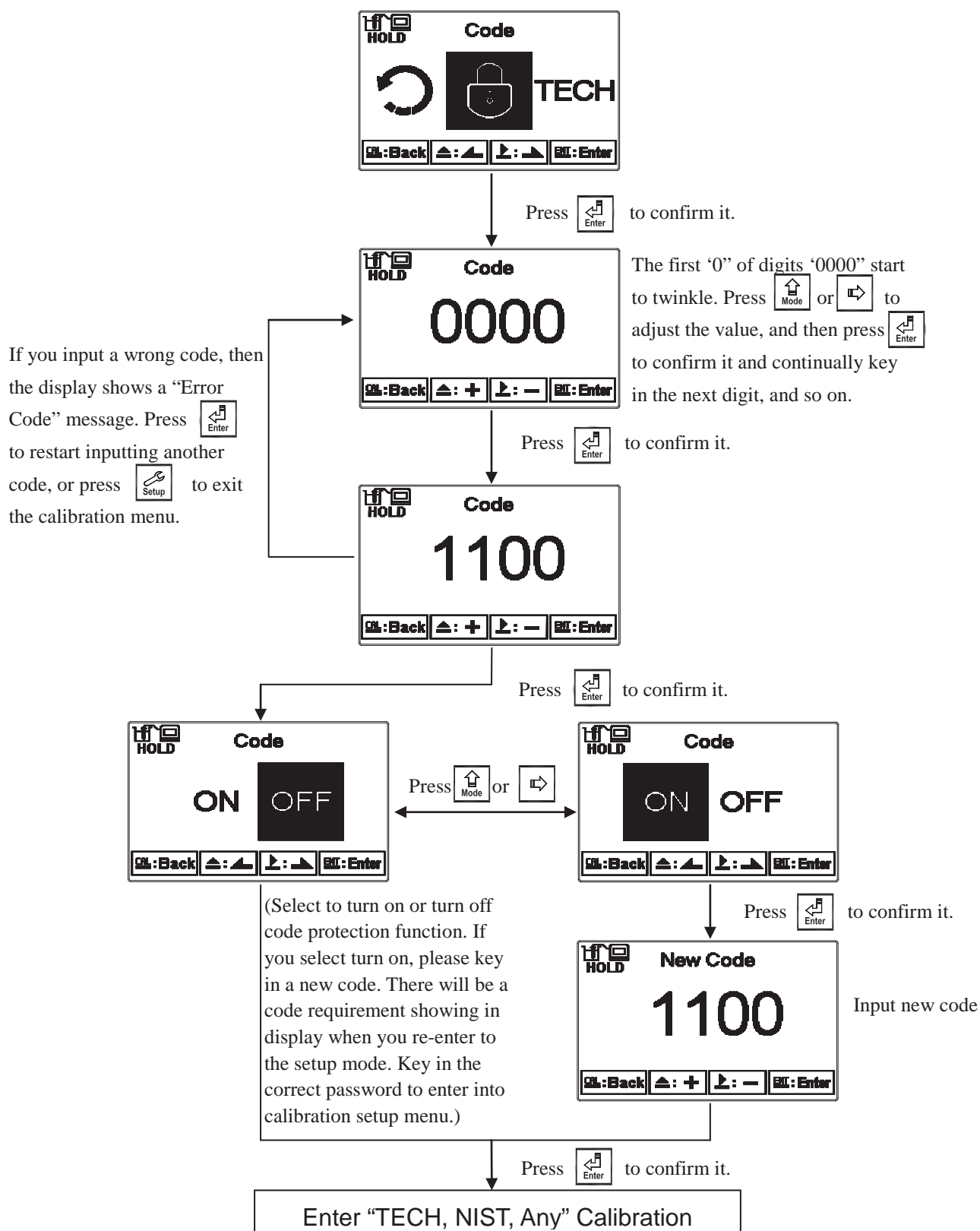
7.1 Enter calibration setup menu

In the measurement mode, pressing the two keys  and  simultaneously allows you enter the Calibration Information. If you do not need to re-calibrate the measurement system, press  to go back to measurement mode. If you need to re-calibrate the system, press  to enter to the calibration setup menu. (If the calibration time shows “OFF”, it represents that the clock function has been turned off.)



7.2 Security password of calibration (Code)

Select the Code (password) icon after entering calibration setup mode. Select to activate code function or not. **The default Calibration setting code is “1100”.**



7.3 pH Calibration

The instrument provides multi-point standard buffer solution calibration. You may decide how many points to calibrate the measurement system (up to 3-point). The principle is according to “Method of Least Squares”. Apply linear regression to calibration the electrode’s slope and zero point (Any, Offset or Zero point).

When calibrating a electrode, you may calibrate 1 to 3 point by any sequence to provide linear regression for mV and pH multi-calibration of a electrode, and to show the electrode’s slope and zero point (Any, offset or Zero point) at 25°C. The electrode’s slope rate which is actual slope divided by theoretical slope and the sensitivity shows in percentage in the display. In addition, the display shows the linear regression determination coefficient, R^2 , of the electrode and buffer solution to provide you an estimation of an electrode’s regression suitability. According to different combination of standard buffers, the TECH, NIST, Any buffer solution calibration modes are provided.

7.3.1 TECH Buffers mode

The electrode is automatically calibrated according to pH value and temperature of TECH standard buffers (pH4.01, pH7.00, pH10.00). The range of zero point and slope of the electrode is also determined. If one of them is over the range, the display shows error message of zero point and slope failure. (See appendix Table 1, pH/temperature table of TECH standard buffers)

7.3.2 NIST Buffers mode

The electrode is automatically calibrated according to pH value and temperature of NIST standard buffers (pH1.68, pH4.01, pH6.86, pH9.18, pH 12.45). The range of zero point and slope of the electrode is also determined. If one of them is over the range, the display shows error message of zero point and slope failure. (See appendix Table 2, pH/temperature table of NIST standard buffers)

7.3.3 Any Buffers mode

The electrode measures mV value of different standard solutions. According to theoretic slope and the temperature of standard solutions, the display shows a approximate pH value. Then, you can calibrate the electrode by freely adjust the pH value as those of the standard solutions’. There is not a zero point range failure determination by the instrument but only the slope range determination. If the slope is over the range, the display shows error message of slope failure.

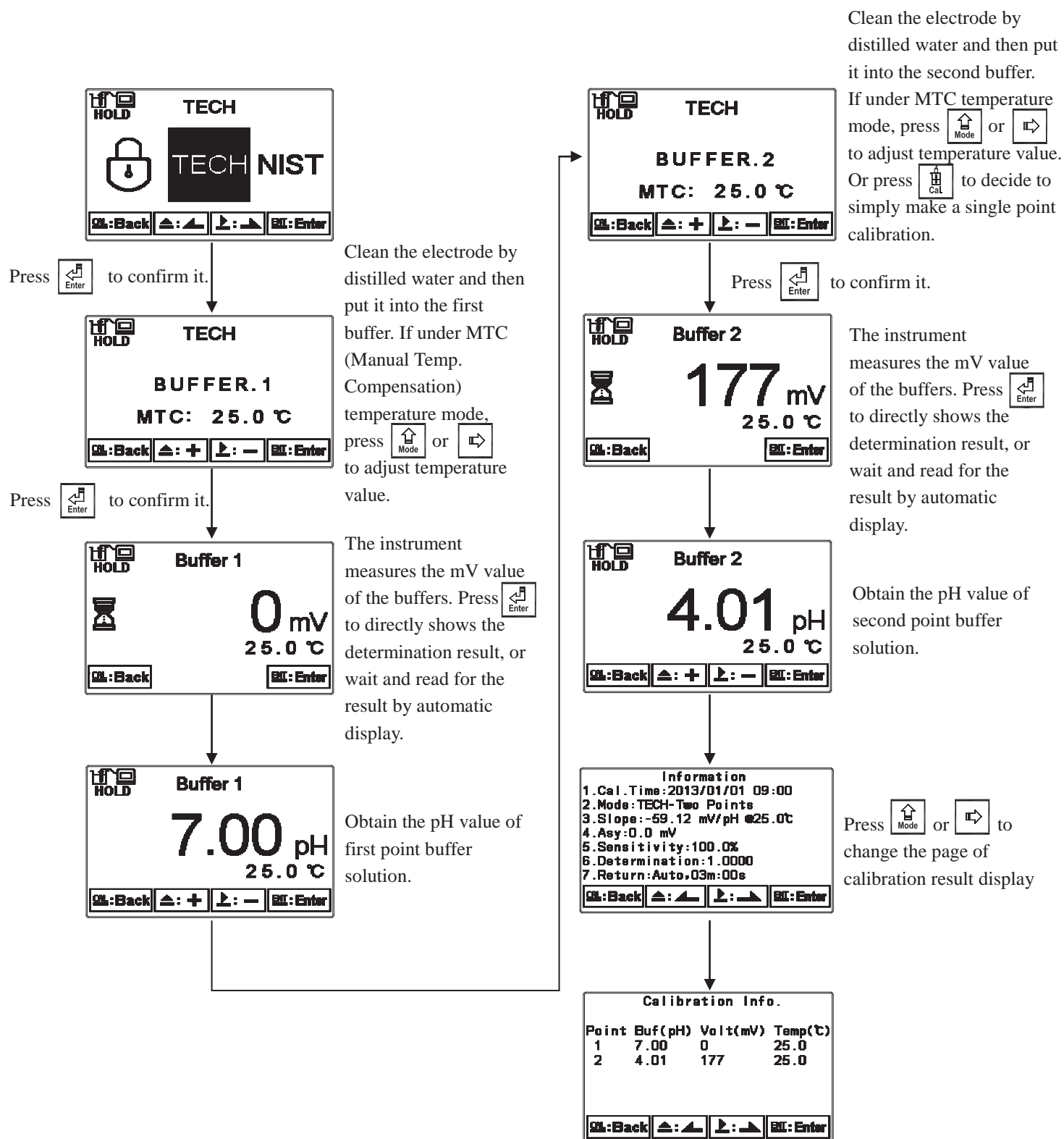
7.3.4 Definition of calibration parameter

You can calibrate the electrode by one point or up to three points of standard solutions by any sequence. As different calibration point method is applied, the definition of the zero point and slope different.

Calibration point	Determination	The showed calibration value
One point calibration	Asy	Zero point (Asy, offset or Zero point)= Asy 1.If not calibrated, Slope = Theoretical slope 2.If calibrated, Slope = Slope of last calibration
Above Two points calibration	Asy Slope	Zero point (Asy, offset or Zero point)= Asy Slope = Slope [*] Note: To obtain a new zero point(Asy) and Slope by applying linear regression.

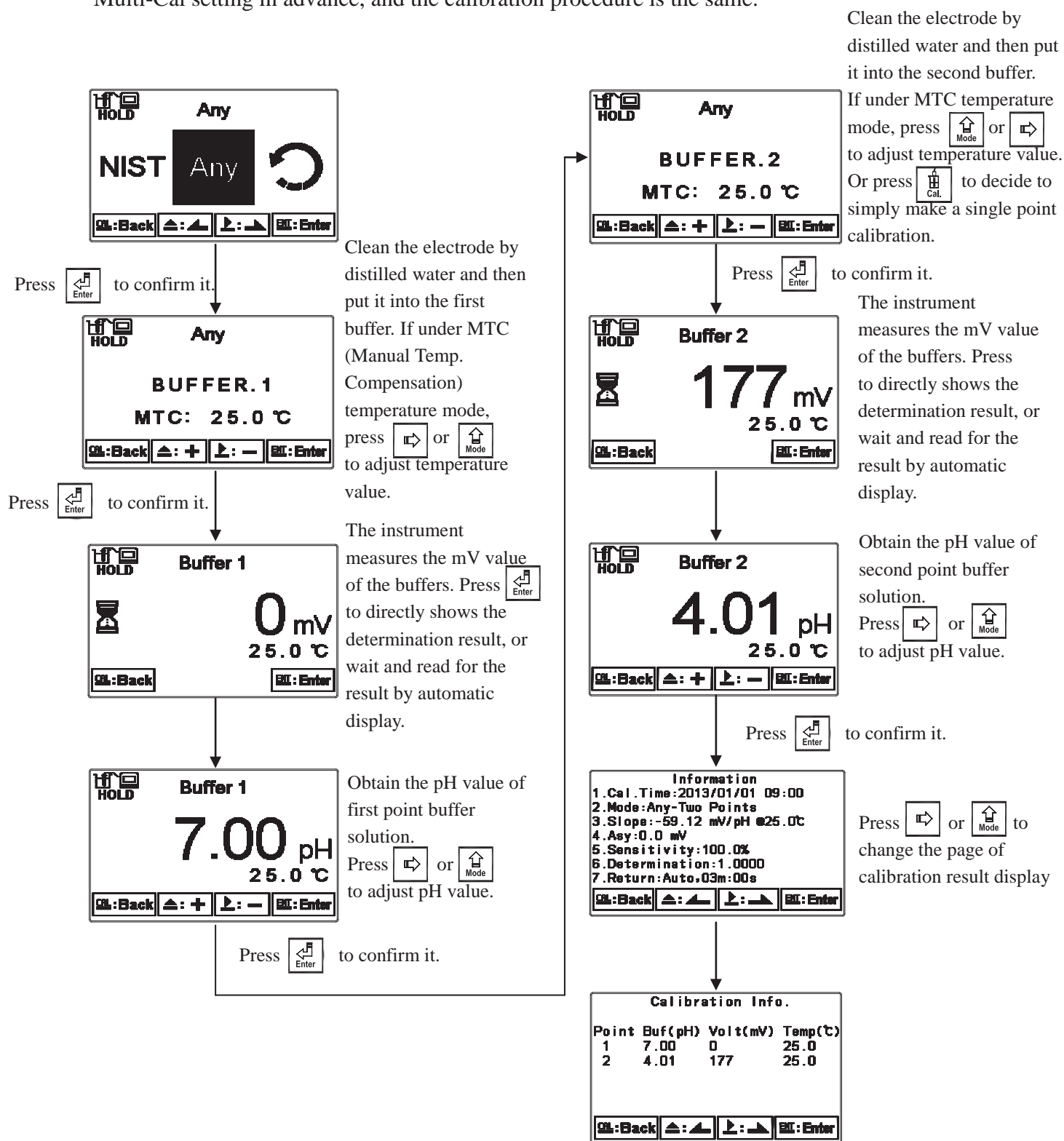
7.3.5 TECH, NIST buffer Calibration

The procedure below is two points calibration of TECH buffer. (The procedure is same as NIST buffer mode.) First, enter the setup of Multi-points calibration and set the number of calibration point for 2. (See chapter 6.5 Multi-Cal) Then, go to Calibration menu and select TECH mode. Operate the instrument as following procedure diagram. For three points calibration, it also needs to set 3 points in the Multi-Cal setting in advance, and the calibration procedure is the same.



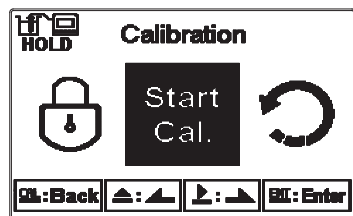
7.3.6 Any Calibration


The procedure below is two points calibration of Any mode. First, enter the setup of Multi-points calibration and set the number of calibration point for 2. (See chapter 6.5 Multi-Cal) Then, go to Calibration menu and select “Any” mode. Operate the instrument as follow procedure diagram. . For three points calibration, it also needs to set 3 points in the Multi-Cal setting in advance, and the calibration procedure is the same.

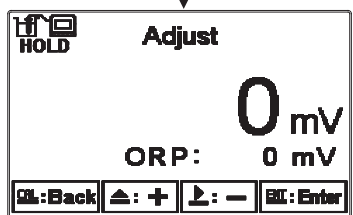




7.4 ORP Calibration


Under ORP measurement mode, enter calibration setup menu. Select Calibration icon, and adjust mV value. The adjustable range is from -300mV to 300mV.

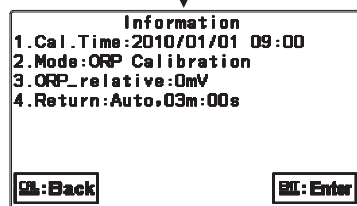


Press  to confirm it.



Put the ORP electrode into ORP standard solution. Press  or  to adjust the main display value until it is equal to the desired mV value.

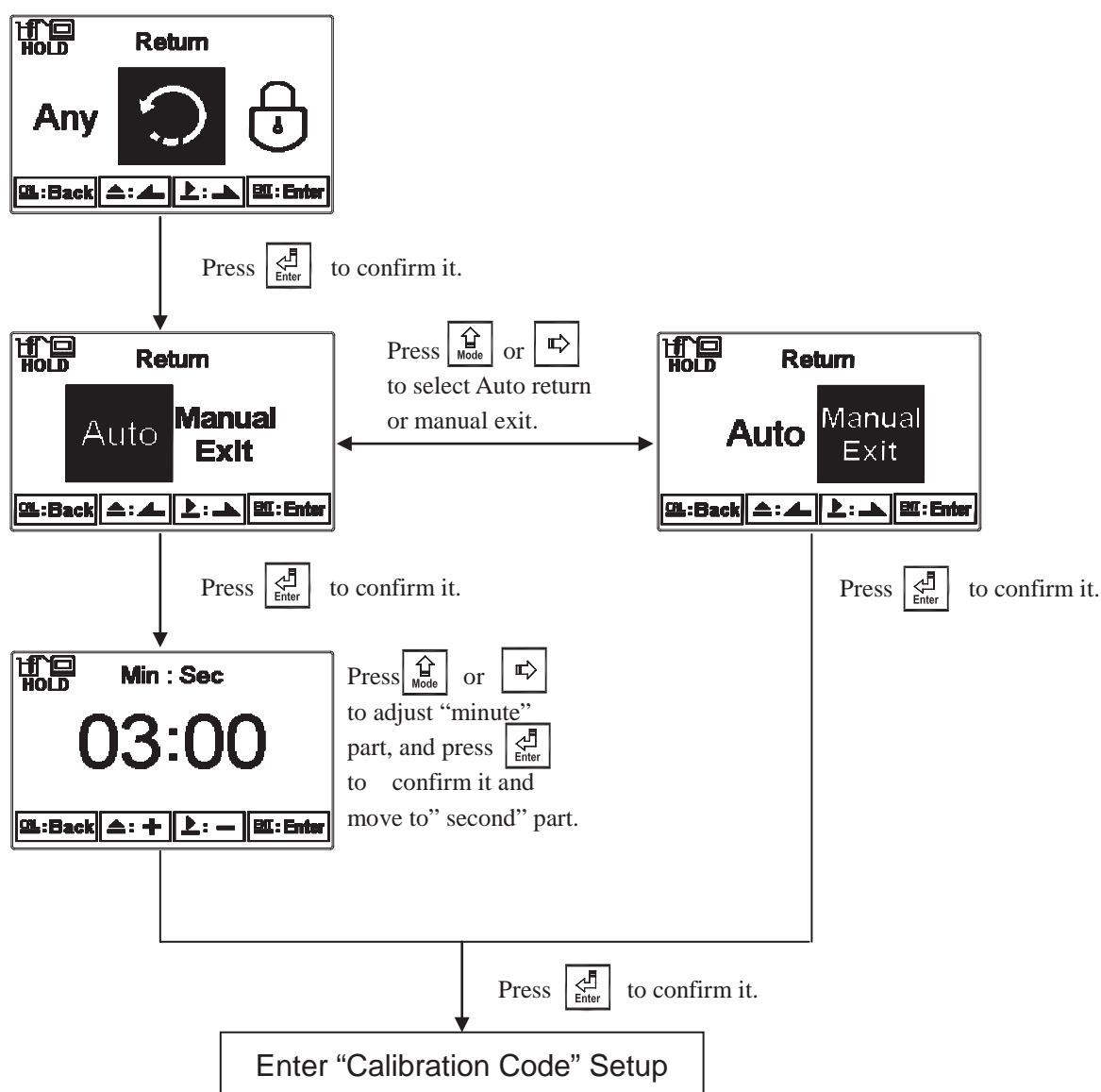
Press  to confirm it.



7.5 Return

Enter setup of auto return mode (Return) to set the function that the instrument automatically exits the setup menu after a period of time without pressing any key. The “Manual Exit” means that it needs to exit calibration setup menu manually, while “Auto” means that the display automatically exits the calibration setup menu and gets back to measurement mode after a period of time without pressing any key.

Note: The return function of setup menu and calibration setup menu are independent settings.



8. Error messages (Error code)

Messages	Reason	Dispositions
Error1	Asy (Zero-point) exceeds upper/lower limitation	<ol style="list-style-type: none"> 1. Please replace by new buffers. 2. Maintain the electrode or change a new electrode, and make another calibration.
Error2	Slope exceeds upper/lower limitation	<ol style="list-style-type: none"> 1. Please replace by new buffers. 2. Maintain the electrode or change a new electrode, and make another calibration.
Error3	The readout is unstable	<ol style="list-style-type: none"> 1. Please check whether there is bubble or air in the glass end of the electrode 2. Maintain the electrode or change a new electrode, and make another calibration.
Error4	<ol style="list-style-type: none"> 1. The temperature is over the range 0~50°C while calibration. 2. Buffer cannot be recognized 	<ol style="list-style-type: none"> 1. Please adjust the standard solution to the proper temperature range. 3. Please check whether there is bubble or air in the glass end of the electrode, or maintain the electrode or change a new electrode, and make another calibration.
Error5	Wrong password ERROR CODE	Re-enter a password
Error9	Serious error that does not permit any further measuring	Please call service engineer.

9. Maintenance

Generally speaking, under normal operation, the transmitter needs no maintenance except regular cleaning and calibration of the electrode to ensure accurate and stable measurement and system operation.

The cleaning cycle for the electrode depends on the pollution degree of the measurement sample. Normally, it is recommended to make weekly cleaning. The following chart gives introductions of different cleaning methods according to different type of contaminations to provide the operators with reference for cleaning and maintenance.

Type of Contaminations	Cleaning methods
Measuring solutions containing proteins. (Contamination of the junction)	The electrode should be soaked in Pepsin/HCl for several hours. METTLER-TOLEDO 9891 Electrode Cleaner is recommended.
Measuring solution containing sulfides. (The junction becomes black)	The junction should be soaked in Thiourea/HCl solution until being bleached. METTLER-TOLEDO 9892 Electrode Cleaner is recommended.
Contamination by grease or organic substance	Short rinsing of the electrode with acetone and ethanol.
Acid and alkaline soluble contaminations	Rinsing the electrode with 0.1mol/l NaOH or 0.1mol/l HCl for a few minutes.
Apply clean water to flush the electrode after above cleaning steps and immerse the electrode in 3M KCl solution for 15 minutes at least, and then calibrate the electrode.	
The electrode should only be rinsed and never rubbed or otherwise mechanically cleaned, since this would lead to electrostatic charges. This could cause an increase in the response time.	
In cleaning the platinum electrode, the platinum ring of the electrode can be rubbed gently with a wet soft piece of cloth.	

※ The frequency of electrode cleaning depends on the type and degree of contamination.
However it is recommended that the electrode be cleaned once a week.

Appendix

Table 1 TECH Buffers

TECH buffers			
TEMP°C	Buffer 4.01	Buffer 7.00	Buffer 10.00
5	3.999	7.087	10.241
10	3.998	7.053	10.155
15	3.999	7.031	10.116
20	4.002	7.011	10.047
25	4.006	6.996	9.998
30	4.011	6.985	9.952
35	4.018	6.976	9.925
40	4.031	6.971	9.874
45	4.047	6.969	9.843
50	4.055	6.969	9.810

Table 2 NIST Standard buffers

NIST standard buffers(DIN 19266)					
TEMP°C	Buffer 1.68	Buffer 4.01	Buffer 6.86	Buffer 9.18	Buffer 12.45
5	1.668	4.004	6.951	9.395	13.207
10	1.670	4.000	6.923	9.332	13.003
15	1.672	3.999	6.900	9.276	12.810
20	1.675	4.001	6.881	9.225	12.627
25	1.679	4.006	6.865	9.180	12.454
30	1.683	4.012	6.853	9.139	12.289
35	1.688	4.021	6.844	9.102	12.133
40	1.694	4.031	6.838	9.068	11.984
45	1.700	4.043	6.834	9.038	11.410
50	1.707	4.057	6.833	9.011	11.705



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