





## Digital Sensor with Memory



Endress + Hauser

Sensors with Memosens technology store the actual calibration data as well as other information used for predictive maintenance eg. overall time in operation, time in operation within specified pH and temperature limits.

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#### Convenient digital sensor



Memosens converts the glass electrode into a digital sensor with integrated memory:

- Simple sensor exchange with calibrated sensors
- No calibration in the field, but high quality calibration in the laboratory
- Simplified installation through increased distance between sensor and transmitter
- Increased availability of measuring loop by predictive maintenance through stored sensor data



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Digital pH sensors with Memosens

Safe connection to transmitter and easy installation



Memosens with inductive data transmission

Endress+Hauser

- Uses digital data transmission cable instead of special pH-cable.
- Has just 4 wires to connect to transmitter.
- Causes no risk of faulty connection.
- Shows either **correct** value or **no** value.
- Does not need solution ground to be connected.

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### Calibration independent from measuring point



pH sensors with Memosens technology are the very first sensors to allow a calibration of the sensor independant from the actual measuring point in the laboratory.

#### The result:

A system breakdown caused by a faulty pH sensor is reduced to the time between recognizing and sensor exchange.

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### Memosens – Data stored in pH sensors

DIAG	Memosens	Memosens data			
2Pnt. Cal	ibration				
Zero		7.10 pH			
Slope		56.31 mV/pH			
lsotherm pnt.pH		7.20 pH			
lsotherm pnt. mV		-6 mV			
Date of calibration		31.08.2005			

I 4.99 29.6	PH *C				
DIAG	Memosens	Memosens data			
Operatin	Operating hours				
Operatin	ng time	347.50 h			
No. of sterilisations		0			
max. Temperature		33 °C			
Usage > 80°C		0.00 h			
Usage > 100°C		0.00 h			
MERS		ESC			

I 5.01 29.6	PH *C		-
DIAG	Memosens	data	
Glass SC	S	16 GΩ	
Specifica	tion		
min. pH		1 pH	
max. pH		12 pH	
min. Temperature		-15 °C	
max. Temperature		80 °C	V
MERS		ESC	

slope [mV/pH]:	slope of the digital sensor
Zero point [pH]:	Zero point of the digital sensor
No. Calibrations:	Number of calibrations, performed with the digital sensor
Date of calib:	Date of the last calibration of the digital sensor
Buffer 1 [pH]:	pH-value of the first buffer, used for the last calibration
Buffer 2 [pH]:	pH-value of the second buffer, used for the last calibration
$\Delta$ slope [mV/pH]:	Change of slope from preceding to last calibration
$\Delta$ zero point [pH]:	Change of zero point from preceding to last calibration

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Memosens – Data stored in DO sensors

I 7529 ppb 27.1 °C	
DIAG Memosens d	ata
Zero	0.000 nA
No. cal. sensor	53
No. cal. cap	24
Delta zeropnt.	0.024 nA
Delta slope	-0.1 pA/hPa
SN transmitter	
	🚥 🔪
MERS	ESC

I 7529 ppb 27.1 °C	3-
DIAG Memosens da	ta
Operating hours	
Operating time	1032.00 h
No. steril. sensor	194
No. steril. cap	32
max. temperature	35 °C
min. temperature	0°C
	A 000
MERS	ESC

I 7529 ppb 27.1 °C	▶
DIAG Memosens data	
Date of testing	01.09.2005
Specification	
min. DO specification	0 hPa
max. DO specification	600 hPa
min. temperature	-10 °C
max. temperature	135 °C
	A 🚥
MERS	ESC

Slope [pA/hPa]:	Slope of the digital sensor
Zero [nA]:	Zero point of the digital sensor
No. Calibrations:	Number of calibrations, performed with the digital sensor
	both for slope and zero point
Date of Cal.:	<b>Date of the last calibration</b> of the digital sensor both for slope and zero point
No. Cal. sensor: this sensor	Number of calibrations which have been cariied out with
No. Cal. cap:	Number of calibrations which have been cariied out with this membrane cap
$\Delta$ zeropoint [nA]:	Change of zero point from preceding to last calibration
$\Delta$ slope [pA/hPa]:	Change of slope from preceding to last calibration

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Liquid Analysis	Memosens Platform	- Information stored in the pH sensor
	Operation time [h]: No. Steril.: T (max) [°C]:	<b>Total operation time</b> of the sensor <b>Number of sterilizations</b> , applied to the sensor: criteria: T > 121 °C, mind. 20 min <b>maximum temperature</b> , applied to the sensor
	Operating hours of above 80 °C: above 100 °C: <-300 mV: >+300 mV: 1. Commissioning: Ri GSCS [Ohm]:	<ul> <li>the sensor under specific conditions:</li> <li>Operating time of the sensor at temperatures above 80 °C</li> <li>Operating time of the sensor at temperatures above 100 °C</li> <li>Operating time of the sensor at pH below -300 mV Δ to zero/working point (= pH 12 @ 25 °C).</li> <li>Operating time of the sensor at pH above +300 mV Δ to zero/working point (= pH 2 @ 25 °C)</li> <li>Date of first commissioning at a transmitter actual impedance of glass membrane</li> </ul>
06/19/2006	Order code: Serial Number: HW-version: SW-version: Check date: SAP:	Order code of the sensor Serial number of the sensorHardware-Version of the sensor Software-Version of the sensor Datum of factory check of the sensor SAP-Number of the sensor
Heisterkamp Slide 14		

Liquid Analysis	Memosens Platform	Concept - Information stored in the	Endress+Hauser 🖅 pH sensor
	Operation time [h]: No steril sensor: No steril cap: T (max) [°C]: T (min) [°C]:	Total operation time of the sensor Number of sterilizations Number of sterilizations maximum temperature, applied to the sensor minimum temperature, applied to the sensor	
	Operating hours of > 40 °C: > 80 °C: > 10nA: > 40nA: Commissioning:	the sensor under specific conditions: Operating time of the sensor at temperatures a Operating time of the sensor at temperatures a Operating time of the sensor with currents hig Operating time of the sensor with currents hig Date of first commissioning at a transmitter	bove 40 °C bove 80 °C her than 10 nA her than 40 nA
	<b>Operating values</b> Polarisation voltage Charge: Specified limit value min DO: max. DO: min Temp.: max Temp.:	[mV]: <b>650mV</b> for COS21D-A, C; <b>0mV</b> for COS21 <b>Electrolyte consumption</b> , current multiplied to s per sensor <b>minimum</b> DO specification <b>maximum</b> DO specification <b>minimum temperature</b> , specified <b>maximum temperature</b> , specified	I D-B, time
06/19/2006 Heisterkamp Slide 15	Order code: Serial Number: HW-version: SW-version:	Order code of the sensor Serial number of the sensor Hardware-Version of the sensor Software-Version of the sensor	



People for Process Automation



# Memocheck Plus CYP01D Memocheck CYP02D

Strategy

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People for Process Automation

Endress+Hauser



#### Memocheck Plus CYP01D

- Qualification tool
- Qualification of measuring system at plant qualification
  - IQ Installation Qualification
  - OQ Operational Qualification
- Target group:
   Quality manager

#### Memocheck CYP02D

- Service tool
- Easy & fast check of measuring loop
  - for commissioning / installation
  - For trouble shooting
- Target group: Plant and service staff





03/22/2006

Liquid Analysis



# Memocheck Plus CYP01D Memocheck CYP02D

Technology



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People for Process Automation



Liquid Analysis

### **General Features**

- Simulation of predefined pH and temperature values
  - From cable coupling to process control systems
  - For pH glass electrodes
  - Checks the complete Memosens functionality
  - For Liquiline M CM42, Mycom S CPM153 and Liquilsys M CPM2x3 transmitters with Memosens technology



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## Quality certificate CYP01D

- Each individual plug-in head has passed a stringent test on our computerized inspection unit
- Simulation data for pH and temperature cannot be changed
- Simulation of default Memosens data, which cannot be changed, too

Referenzmittel Memocheck Plus CYP01D Dieses Referenzmittel dient zur Qualifizie ron Messketten mit Memosens-Technolo und somit zur Verifizierung der Daten- ibertragung von Sensorkupplung über dessumformer bis hin zum Prozessleitsys is umfasst fünf Steckköpfe mit je einem f lefinierten, eingefrorenen Sensorzustand. Das von Ihnen erworbene Referenzmittel wurde unter Beachtung aller technischen	Qualification tool           Memocheck Plus CYP01D           erung gie, gie, gie, stechnology and thus to verify the data communication of sensor coupling over transducers up to the process control system. Each qualification tool consists five plug-in heads.				
Memocheck Plus CYP01D Dieses Referenzmittel dient zur Qualifizie ron Messketten mit Memosens-Technolo und somit zur Verifizierung der Daten- ibertragung von Sensorkupplung über dessumformer bis hin zum Prozessleitsys is umfasst fünf Steckköpfe mit je einem fl effnierten, eingefrorenen Sensorzustand. Das von Ihnen erworbene Referenzmittel wurde unter Beachtung aller technischen usen mit den zmöltnes Sensfelt gefortigt	stem, stem,				
Dieses Referenzmittel dient zur Qualifizie ron Messketten mit Memosens-Technolo ınd somit zur Verifizierung der Daten- ibertragung von Sensorkupplung über Messumformer bis hin zum Prozessleitsys is umfasst fünf Steckköpfe mit je einem f lefinierten, eingefrorenen Sensorzustand. Das von Ihnen erworbene Referenzmittel wurde unter Beachtung aller technischen usen mit den zufölften Scorfelt gefortigt	erung This tool serves for the qualification of measurement chains with Memosens technology and thus to verify the data communication of sensor coupling over transducers up to the process control system. Each qualification tool consists five plug-in heads.				
und somit zur Verifizierung der Daten- übertragung von Sensorkupplung über Messumformer bis hin zum Prozessleitsystem. Es umfast fühl Steckköpfe mit je einem fest definierten, eingefrorenen Sensorzustand. Das von Ihnen erworbene Referenzmittel wurde unter Beachtung aller technischen Regeln mit der größten Sorgfalt gefertigt. Die jeweils verwendeten Materialien unterstehen laufender Qualitätskontrolle. Vor Auslieferung an den Kunden durchläuft jeder einzelne Steckkopf einen ausgiebigen Test auf einem computergestützten Prüfstand. Die jeweiligen Serien-Nummern und Festwertpaare des gelieferten Referenzmittels:					
Bestellcode / order code Seriennummer Set / serial number of s	CYP01D-PG1A1 7C005A05E00				
simulierter Fehler / simulated error	Glasbruch / glass breakage				
Prüfdatum / test date 13.12.2005 Prüfer / inspector Unterschrift / signature					
Seriennummer / pH-Wert	/ Temperatur / Qualitätskontrolle /				
1 7A0D2505E00 0	-10 °C bestanden / passed				
2 7A0D2605E00 4	25 °C bestanden / passed				
3 7A0D2705E00 7	60 °C bestanden / passed				
4 7B002D05E00 10	90 °C bestanden / passed				
2 7A0D2605E00 4 3 7A0D2705E00 7 4 7B002D05E00 7	25 °C bestanden / passed 60 °C bestanden / passed 90 °C bestanden / passed				



Liquid Analysis











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Liquid Analysis

# Impact of Lab Calibration Concept on Qualification

- Lab calibration concept separates the measuring system (on-site) from the calibration system (lab)
- Creation of a new data transfer interface in the measuring system to be qualified
- Qualification with qualification tool Memocheck Plus CYP01D



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Launch Memobase CYZ41D

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### Aims and scope of Memobase

#### Memobase is a database for data and sensor management

- Memosens data management
  - Complete documentation of sensor life cycle from commissioning through to disposal
- Memosens sensor management
  - Assignment of new sensors to specific measuring points (TAG) or groups of equal measuring points (TAG group)
  - Assigning broken sensors out-of-service
- Predictive Maintenance coupled with improved asset management becomes an integrated component of any new maintenance strategy



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Digital sensor technology - new strategies for maintenance



Compare full costing Memosens vs. Analog (1)

#### Maintenance costs for 10 measuring points and 10 calibrations per month

#### Acquisition costs (one-off)

		Conventional measuring point		Memosens measuring point		
	Transmitter, cable, pH sensor	Transmitter, cable, pH sensor		Transmitter, cable, pH sensor		
	Laboratory workstation	not possible		Bench-top instru-		
				ment, cable, data tool		
	Number of measuring points	10		10		
	Calibration costs	conventional		Memosens		
	Total cost of acquisition		€ 15,000		€ 19,000	
	Maintenance costs for a measuring point					
		Conventional mea	suring point	Memosens measuring	point	
	Calibration in laboratory by specialist personnel	not possible		10 minutes	€ 20	
	Calibration on site by specialist personnel		€ 60	not necessary		
	Sensor replacement on site by maintenance man	not necessary			€10	
	Number of calibration per month	10		10		
06/10/2006	Costs of calibration per month	10 x € 60	€ 600	10 x € 30	€ 300	
Dr. Monika Heisterkamp	Costs of calibration per year	12 x € 600	€ 7,200	12 x € 300	€ 3,600	
Slide 38	Source: Bayer Technology Ser	vices, Lanxess				











### User Management

#### **User Roles**

- Operator save new Memosens data in Memobase or modify stored data records
- Specialist
   Operator rights plus
   TAG assignment
- Administrator Specialist rights plus user administration

User name	$\Delta$	User role	Change time	Add user
Administrator		Administrator	2007-07-06 09:37	
Memohelp		Operator	2007-06-28 21:00	Edit User
Memomaster		Specialist	2007-06-28 20:59	Disable User
Operator				
Operator		Operator	2007-07-06 09:37	
Operator		Operator	2007-07-06 09:37	
Operator		Operator	2007-07-06 09:37	
Operator Iser data Iser name Memomaster		Operator User role	2007-07-06 09:37	

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Each user can be identified unambiguously by user name and user role

Liquid Analysis	Laur Se:	nch Mem NSOT V	obase CY View	7Z41D	Endress+Hauser
EH E+H Memobase					
File Communication Options Help					
Sensor view Database pH glass	Database pH ISFET				
Read Memosens Order	r code CP511D-7BA21	Hardware-ID KS	5G1 pH max [pH]	14 Slope	(mV/pH) 57.60
Store data Serial	number 8A04F505E00	Hardware-Version 0.	05.02 pH min [pH]	0 Zero	point [pH] 6.91
Open sensor information     Initial	use date 2007-02-12 14:56	Fillinvare-version 1.	Temperature m	in. [°C] 0	Amerik pri bako - 2000-12-11 2104
	Read buffer	3	2	1	
Event time	2007-02-12 14:55	2007-02-12 14:55	2007-02-12 14:15	2007-02-12 14:09	- Specification - Eactory data
Identification					DH max [DH] 14 Signe [mV/pH] 57.60
Active	yes	yes	yes	yes	H E+H Memobase
TAG	Q10.4	Q10.4	Q.10.1	Standard	File Communication Options Help Temperature max [°C] 135 Adjustment pH Date 2006-12-11 14:54
TAG group	2	2	1	1	Temperature min. [°C] 0
Sensor information					
Type of calibration	2 point cal.	2 point cal.	2 point cal.	2 point cal.	Sensor view Database pH glass Database pH ISFET
Zero point [pH]	6.91	6.91	6.91	6.91	Read Memosens
Slope [mV/pH]	57.60	57.60	57.60	57.60	Order code CPS11D-7BA21 Hardware-ID KSG1
Adjustment pH Date	2006-12-11 14:54	2006-12-11 14:54	2006-12-11 14:54	2006-12-11 14:54	From Store data Serial number 8A04F505E00 Hardware-Version 0.05.02
Buffer 1 [pH]	7.00	7.00	7.00	7.00	Copen sensor information     Factory date 2006-12-11     Firmware-Version 1.00.06
Buffer 2 [pH]	4.00	4.00	4.00	4.00	Initial use date 2007-02-12 14:56
Calibration count	1	1	1	1	
Delta Slope (mV/nH)	0.00	0.00	0.00	0.00	
S/N calibration transmitter	factory	factory	factory	factory	
Temperature calibration	· sector y	13000 9		1990017	
Operating information					Liquiline status information:
Operating hours	0.5	0.5	0.0	0.0	
Sterilization count	0	0	0	0	automatic Liquiline polling active
max. operating temperature [°C]	24	24	23	23	automatic Liquiline polling inactive
Usage > 80 °C	0.00	0	0	0	
Usage > 100 °⊂	0.00	0	0	0	
Usage < -300 mV	0.00	0	0	0	Liquiline (COM5) 🦲
Usage > 300 mV	0.00	0	0	0	
					Liquine





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### Sensor assignment and control



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The correct assignment of the sensor to the measuring point is controlled by the transmitter

- Single application
  - Often quality relevant measuring point
  - Sensor A is applied exclusively at a defined measuring point, e.g. TAG XY
- Group application
  - Group of measuring points, e.g. internal
  - Sensor A is used in a group of equivalent measuring points, e.g. TAG group 42
- Pool application
  - No control of sensor assignment
  - Sensor A is applied in standard applications

The information about the application at the last measuring point is recorded in the sensor





Sensor assignment



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	TAG assin	nme	nt				?   X		
	Ereate, edit a	and e	disable TAG and TAG group entries.						
	TAG List	TAG	group list						
	TAG group         A           1         Measuring gr           2         Measuring gr		Comment	User	Role Administrator Administrator	Change time	New		
			Measuring group 1	Administrator		2007-07-06 10:04	Disable		
			Measuring group 2	Administrator		2007-07-06 10:04			
	3		Measuring group 2	Administrator	Administrator	2007-07-06 10:05			
5en:	sor Informa	tior	1						
Ser	sor Intitializa	tion							
TAG	TAG group     Comment     User     Role     Comment       1     Measuring group 1     Administrator     Administrator     2007       2     Measuring group 2     Administrator     Administrator     2007       3     Measuring group 2     Administrator     Administrator     2007       3     Measuring group 2     Administrator     Administrator     2007       3     Measuring group 2     Administrator     Administrator     2007       nsor Information     Image: Comments     Administrator     2007       imments     n/a     Image: Comments     Image: Comments     Image: Comments       imments     n/a     Image: Comments     Image: Comments     Image: Comments     Image: Comments       Image: Select an entry     TAG     Comments     Comments     Comments     Comments				1 🔻				
Cor	TAG List     TAG group ist       TAG group     A       1     Measuring ist       2     Measuring ist       3     Measuring ist       sor Information       sor Information       iabel     Sun       imments     n/a		I		n/a				
	TAG List       TAG group       ▲         TAG group       ▲       ▲         1       Measuring       2         2       Measuring       3         sensor Information       ■         eensor Intitialization       ■         AG label       Sun         comments       n/a								
					Prime       Role       Change time         trator       Administrator       2007-07-06 10:04       Disable         rator       Administrator       2007-07-06 10:04       Disable         rator       Administrator       2007-07-06 10:04       Disable         rator       Administrator       2007-07-06 10:05       Disable         TAG group       1       ✓         n/a       ✓       ✓       ✓         Disable       ✓       ✓       ✓         PH measuring point fermenter 1       PH measuring point fermenter 2       ✓				
		IIIA         IIIA         IIIA         Additional TAG group list         Image: Additional colspan="2">Administrator       Role       Change time         Image: Additional colspan="2">New       Disable         Image: Additional colspan="2">Administrator       Administrator       2007-07-06 10:04       Disable         Image: Additional colspan="2">Administrator       Administrator       2007-07-06 10:04       Disable         Administrator       Administrator       2007-07-06 10:05         TAG group       I         Administrator       Administrator       2007-07-06 10:05         TAG group       I         Administrator       Administrator       2007-07-06 10:05         Sun       I       Image: Colspan="2">Administrator       2007-07-06 10:05         Select an entry       X         TAG       Comments         I       TAG       Comments         I       TAG <th< td=""></th<>							
			TAG			Comments			
			123546		pH measuring	g point fermenter	1		
			789123		pH measuring	2			
			Rest						

Sensors can be assigned to dedicated measuring points (TAG or TAG-groups) with Memobase

Assigned data are stored in sensor and database



#### Launch Memobase CYZ41D



### Database pH glass

Sensoransicht Datenbank pH Glas	Datenbank pH ISFET	Datenbank DO Daten	bank Leitfähigkeit					End	ress+Hau	ser	
Suchen Sensorin Bestelicor A Dateneditor öffnen Seriennun	formation le CP591D-7 nmer 8802A005	BO21 Hardware-ID E00 Hardware-Vers	KSG1 pH ma sion 0.05.02 pH mir	Spezifikation           KSG1         pH max [pH]         14           0.05.02         pH min [pH]         0							
Statistik öffnen     Herstellda     Datum Int	itum 2006-09-0 petriebnahme 2006-09-1	5 Firmware-Versi 3 16:47	n 1.00.05 Temperatur max. [°⊂] 110 Temperatur min. [°⊂] 0		Justierdatum pH n/a						
	165	164	163	162	161	160	159	158	157		
Sensorinformation											
Kalibriermethode	2-Punkt-Kalibrierung	2-Punkt-Kalibrierung	2-Punkt-Kalibrierung	2-Punkt-Kalibrierung	2-Punkt-Kalibrierung	2-Punkt-Kalibrierung	2-Punkt-Kalibrierung	2-Punkt-Kalibrierung	2-Punkt-Kalibrierung	2-Punk	
Nullpunkt [pH]	6.93	6.93	6.93		6.78	7.01	6.80	6.80	7.03	6.89	
Steigung [mV/pH]	59.31	59.31	47.66	47.66	58.22	55.68	58.82	58.82	58.71	57.84	
Justierdatum pH	2007-01-09 11:13	2007-01-09 11:13	2006-09-29 08:13	2006-09-29 08:13	2006-12-20 10:20	2007-01-10 12:01	2005-01-19 08:53	2005-01-19 08:53	2007-01-08 12:04	2007-0	
Puffer 1 [pH]	6.99	6.99	4.01	4.01	7.02	7.00	4.00	4.00	6.99	6.99	
Puffer 2 (pH)	4.00	4.00	6.99	6.99 6.99		4.00	7.00	7.00	4.00	4.00	
Kalibrierzähler	2	2	9	9	13	33	1	1	7	32	
Delta Nullpunkt (pH)	-0.03	-0.03	0.04	0.04	-0.15	0.12	0.00	0.00	-0.03	0.06	
Delta Steigung [mV/pH]	1.11	1.11	-3.43	-3.43	-0.50	-2.16	0.00	0.00	-0.45	-1.31	
S/N Kalibriertransmitter	7C0D2105G00	7C0D2105G00	79037B05G00	79037805G00	7C0D2105G00 86048805G00		factory	factory	86048805G00	860488	
Temperatur-Kalibrierung											
Temperatur Offset [°C] 0.0		0.0	0.0		0.0	0.0	0.0	0.0	0.0	0.0	
Justierdatum Temperatur 2006-12-07 06:56		2006-12-07 06:56	2005-10-06 21:33	2005-10-06 21:33	n/a	2006-09-05 10:36	2005-01-19 08:53	2005-01-19 08:53	2006-10-30 11:47	2006-0	
funktionsinformation											
Betriebsstunden	1.0	1.0	2611.0	2611.0	43.0	1696.0	1343.0	1343.0	357.5	1648.5	
Sterilisationszähler	0	0	52	52	0	0	0	0	0	0	
max. Betriebstemperatur [°C]	24	24	126	126	29	61	80	80	52	61	
Betrieb > 80°C [h]	0.00	0.00	157.50	157.50	0.00	0.00	0.50	0.50	0.00	0.00	
Betrieb > 100°C [h]	> 100°C [h] 0.00 0.00 106.75		106.75	0.00	0.00	0.00	0.00	0.00	0.00		
Betrieb < -300 mV [h]	0.00	0.00	1.25	1.25	0.00	0.00	0.00	0.00	0.00	0.00	
Betrieb > 300 mV [h]	0.00	0.00	0.00	0.00	0.00	0.00	8.50	8.50	0.00	0.00	
Kundenspezifische Sensorinformation											
Benutzername	Administrator	Administrator	Administrator	Administrator	Administrator	Administrator	Administrator	Administrator	Administrator	Admini	
Dani Anawalla	Administration	Administration	Administration	Administration		A destant set of	• 4 - 1 - 1 - 4 1				

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### Sensor report with Excel macro

<u>Datei B</u> earbeiten Ansicht <u>E</u> infüge	an Format Egtras	Daten Eenster	2							Frage hier eingeben	· - ·
🚔 🔲 🖻 🚑 🖪 🖤 👗 🖻	R	- · Σ • 🔂	👌 🕺 🛍 🌆 10	00% 🔹 🚅 🍞 _	🎋 ta ta 🕼 🖗	) m l n B @	Rearbeitung zuri		na beenden		
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H52 <b>▼ f</b> x					-						
A	В	C	D	E	F	G	Н	I	J	K	
iensor data											
			Contains colliburati								
Jensor type	CDC01D, 78,021			on data							
Serial pumber	0002A005E00		Zero point [pH]	n/a							
Jardwara version	0.05.02		Date of calibration	n/a							
firmware version	1.00.05		Date of calibration	ny a							
Date of manufacture	05.09.2006										
Commissioning date	13.09.2006 16:47										
and a second second	2010712000 20111										
event time	28.02.2007 11:23	23.02.2007 11:16	19.02.2007 10:54	14.02.2007 08:42	09.02.2007 09:54	05.02.2007 11:46	31.01.2007 11:43	26.01.2007 09:03	22.01.2007 13:20	17.01.2007 13:09	12.01.
iensor identification			a	a. 1 1	a. 1 1	a	a	a	a		-
AG	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standa
AG group	1	1	1	1	1	1	1	1	1	1	-
abel memoclip	U	U	U	0	0	U	0	U	0	U	
louve	yes	yes	yes	yes	905	yes	yes	yes	yes	yes	yes
alibration data											
Date of calibration	28.02.2007 11:12	23.02.2007 11:25	19.02.2007 11:02	14.02.2007 08:49	09.02.2007 10:00	05.02.2007 11:56	31.01.2007 11:51	26.01.2007 09:10	22.01.2007 13:24	17.01.2007 13:14	12.01.
vpe of calibration	2 point cal.	2 point cal.	2 point cal.	2 point cal.	2 point cal.	2 point cal.	2 point cal.	2 point cal.	2 point cal.	2 point cal.	2 point
lope [mV/pH]	58,25	59.61	59,55	59.15	56.1	59.18	57.15	59.07	57.21	58.25	
ero point [pH]	6,78	6,69	6,67	6,7	6,86	6,78	6,8	6,78	6,85	6,8	í
Suffer 1 [pH]	6,99	6,99	7	6,99	6,99	6,99	6,99	7	6,99	6,99	í
ouffer 2 (pH)	4,01	4	4	4	4	4	4	4	4	4	
umber of calibrations	44	43	42	41	40	39	38	37	36	35	/
3/N calibration transmitter	83104F05G00	83104F05G00	83104F05G00	83104F05G00	83104F05G00	83104F05G00	83104F05G00	83104F05G00	83104F05G00	83104F05G00	83104
Departing hours											_
Derating time [h]	2270	2222 5	2175 5	2104	2057 5	2011	1937 5	1890	1843 5	1768	1
lumber of sterilizations	22/0	6	21/3,3	2104	2007,0	2011	1,37,5	1090	1043,5	1/00	
fax, operating temperature [°C]	61	61	61	61	61	61	61	61	61	61	
Isage > 80 °C [h]	01	0	0	0	0	0	0	0	0	0	1
Isage > 100 °C [h]	0	0	0	0	0	0	0	0	0	0	i l
Isage > 300 mV [h]	0	0	0	0	0	0	0	0	0	0 O	1
		/								-	

All data entries of an individual sensor can be exported into Excel for further analysis

06/19/2006 Heisterkamp

Master file can be customized, e.g. for company label

