OUM 223 Transmitter for Turbidity and Soilds Content





1.1

1.2

OUM 223 .

Version , SS(MLSS)

Transmitter . .

Drinking Water, Water Treatment, Cooling Water, Gas Scrubbers Reverse Osmosis, Food Processing,

Monitoring and safety devices

UV Resistance

가 , 가 , Fault-Signaling

Contact .

Fail-safety

OUM 223 CE EN[Electromagnetic

Compatibility] .

INPUT OUTPUT Galvanic Isolation.

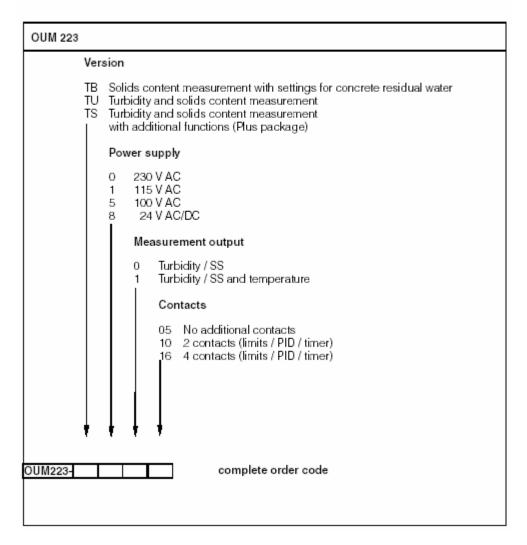
Interference Suppression Filter.

Hardware and Software Design meeting EMC requirements.

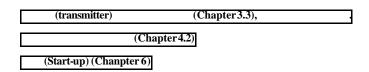
.

1.3





3



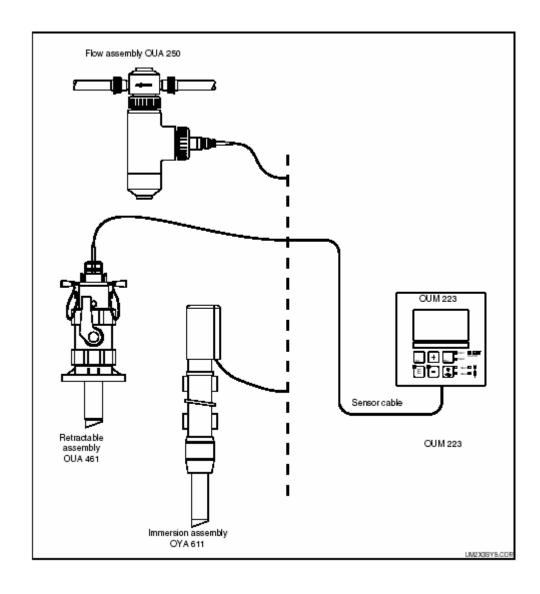
2.1

OUM223 Turbidity and Solids Content Transmitter

OUS 31 Turbidity Sensor

OUS 41 Solids Content Sensor

2.2

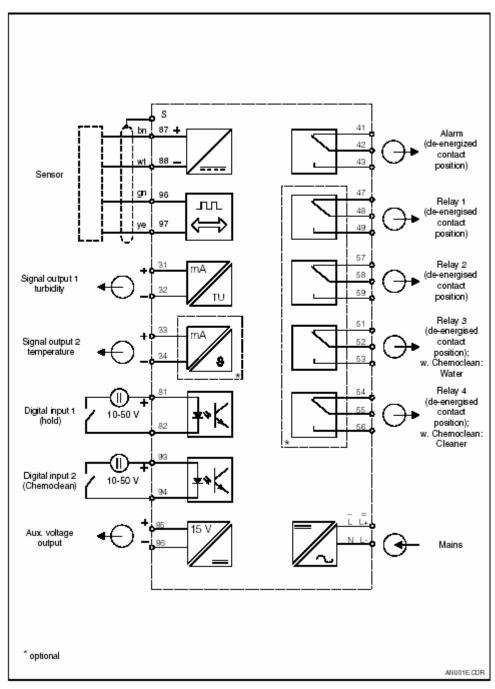


4

3.1

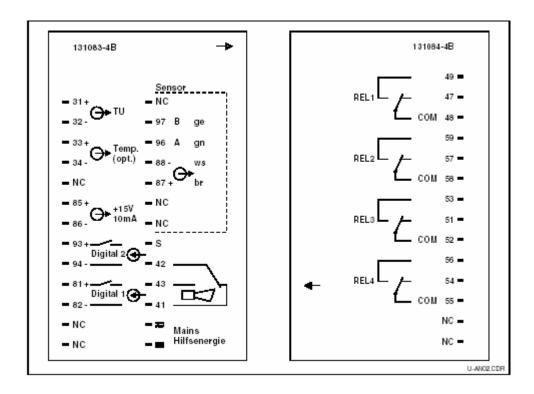
3.1.1

4.1 OUS 31/41



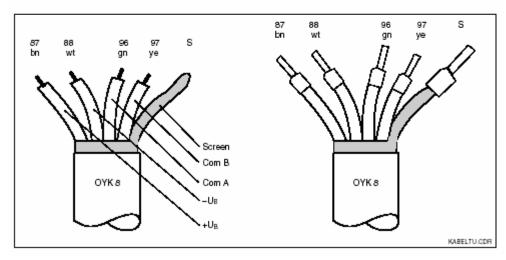


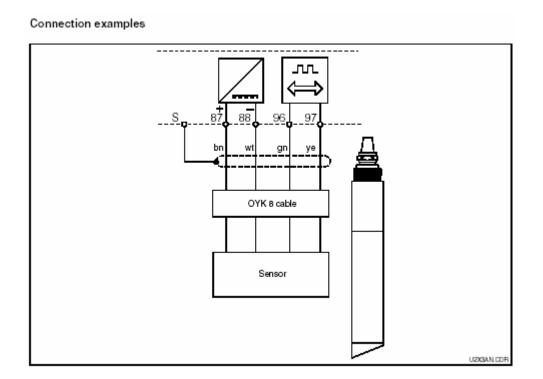
: .



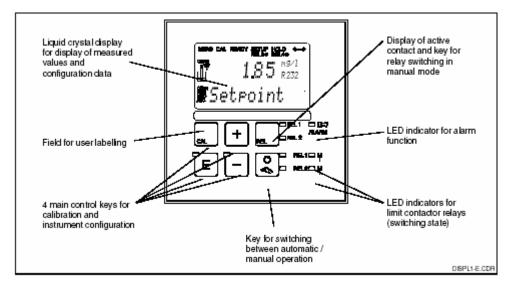
Special measuring cables required for connection of turbidity sensors						
Sensor type Cable Extension						
Turbidity sensor OUS 31 / OUS 41	Non-detachable cable on sensor	VBM box + OYK 8				
Max	Maximum cable length					
OUS 31 / OUS 41 max. 200 m using OYK 8						

Structure and termination of measuring cables





4.1



5.1: Operating elements of OUM 223

4.2

4.2.1

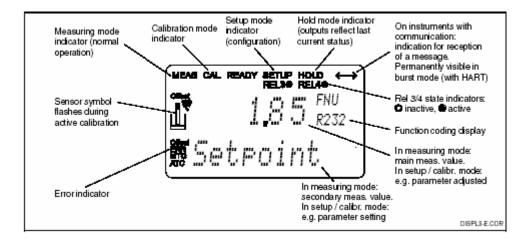
0 0	현재 구동 모드 표시: 자동 (green LED) or 수동 (yellow LED)
	수동 모드에서 릴레이(Relay) 작동 표시 (red LED)
MELTO U	릴레이 1과 2의 구동상태 표시 green LED: Relay inactive red LED: Relay active
ALAMO DO	경보 표시: 시스템 오류, 온도 센서 오류 등 (7.4장[Fault Diagnosis Chart] 참조

8

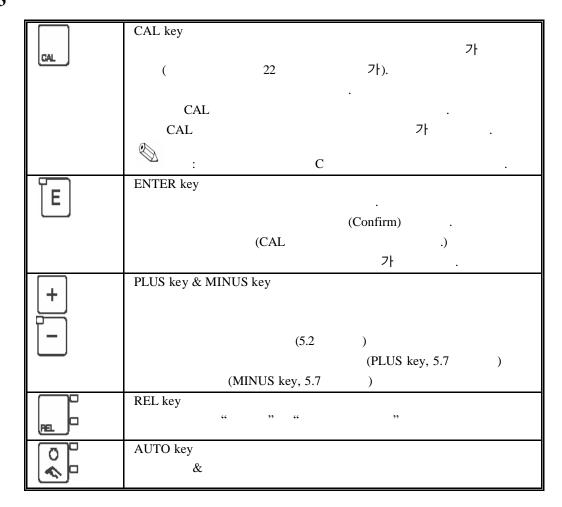
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4.2.2



4.3



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+	Escape function PLUS MINUS (7).
	(Lock) PLUS ENTER . 9999가 .
+	(Unlock) , CAL MINUS . 0 .

4.4 /

○	(Auto)	·
	(Manual)	
	:	
∂ ¢	1. AUTO .	
[+][ı]	2. 22	•
	3. or ,	REL 가 .
4	4 <u>PLUS</u> <u>OFF</u> フト .	ON, MINUS ON, OFF 가
	Special case: three-point step contro	
	3 , . NO	NO PLUS MINUS
	4 ,	NC
	,	, ON OFF . (ENTER
) O	5. 가	AUTO 가 .

1) OFF , ON

•

2) .

3) Hardware .

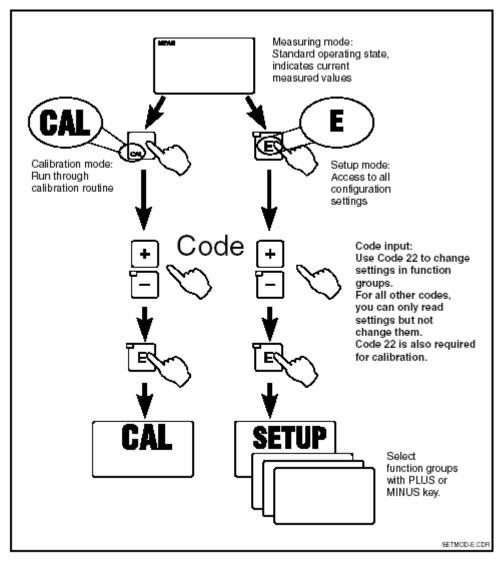
4) , . .

5) E102가 .

11

4.5

4.5.1

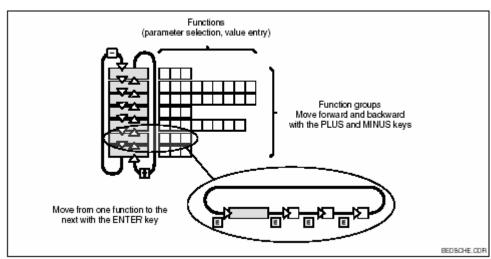


,

, 15

.

4.5.2



4.5.3 (Hold): (Freezes)

, 7

...

(Normal)

During each hold the I component of the controller is set to zero.

Error Delay 7 0

. (4.1: digital input 1).

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(Manual hold (Field S3))

```
4.6
                                                                       가
                                     . (
                                            5.3
                                                   )
        (ENTER/CAL
                                                      .)
        Code 22 : CAL
                                                                        가
        Code 22 : ENTER
             가
                                   4.3
4.7
                                    )
                                 PLUS
        1.
                        ( )
        2.
                      (\%) (0 \dots 100\% = 4 \dots 20mA) (
        3.
        4.
                      (mA) ( )
        5.
                       (FNU/NTU)
                                 MINUS
                               가
        1. 10
        2.
        F(5.5.1
4.8
        5.9
                (configuration)
5
                                                   가
                             가
```

OUM 223 .(TU , TS

가 .)

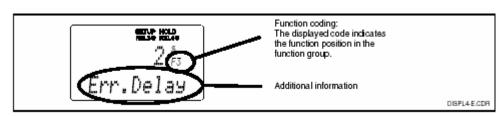
* SETUP 1 (A)	5.2.1
* SETUP 2 (B)	5.2.2
* CURRENT INPUT (Z)	6.3
* CURRENT OUTPUT (O)	5.3
* ALARM (F)	5.5.1
* CHECK (P)	5.5.2
* RELAY (R)	5.5
* CONCENTRATION (K)	5.6
* SERVICE 1 (S)	5.7
* SERVICE 2 (E)	5.8

Offset mode

* CALIBRATION (C) 5.10 * OFFSET (V) 5.11

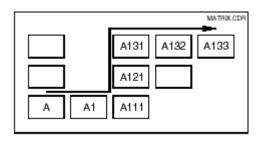
* SLOPE (N)

* INTERFACE (I)



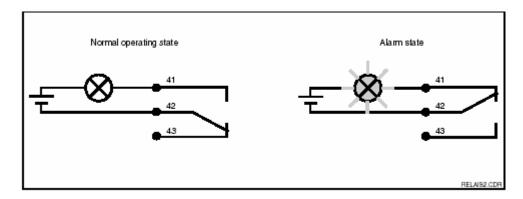
5.9

[5.1: (Setup Mode)]
5.2 " " " "



•	

Type of measurement	turbidity in FNU, temperature* in °C or °F
Temperature offset /	0°C
turbidity offset	o FNU
Limit 1	9999 FNU
Contact function of limit contactor 1	MAX contact without delay
Limit 2	9999 FNU
Contact function of limit contactor 2	MAX contact without delay
Current outputs 1 and 2*	4 20 mA
Current output 1: meas. value for 4 mA signal current	o FNU
Current output 1: meas. value for 20 mA signal current	9999 FNU
Current output 2: temperature value for 4 mA signal current*	-5.0 °C
Current output 2: temperature value for 20 mA signal current*	70.0 °C
Measured value damping	10
Calibration data set	no. 3
Wipe control	off



5.3

Normal State				Alarm State	
가				(alarm LED re	ed)
	가	(alarm LED green)		(alarm LED off)	
=>	ON		=>	OFF	
=>	42&43		=>	41&42	

5.1

ON

SERVICE (S)

S 1:

SETUP 1 (A)

. 6.2.1

SETUP 2 (A)

. 6.1

(System configuration) 5.2

SETUP 1 & SETUP 2

가

가

가

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5.2.1 Setup 1

	Field	()		Remarks
A	SETUP 1		SETUP 1	SETUP 1
A 1		NTU FNU ppm mg/l g/l % spec.	FNU _{si} Oper.Mode	⚠
A 2		Kg/l % t/m3 none	kg/l m2 Conc.Unit	A1 Spec. 가 .
A 3		XX.XX X.XXX XXX.X XXXX	XX.XX A3 Format	A1 Spec. 71 .
A 4		OUS 31 OUS 41	OUS31 # sensor	가
A 5		10 160	10 ms Dampin9	

5.2.2 Setup 2

	Field	()		Remarks
В	SETUP 2		SETUP 2	2
B1	Wiper	Off on auto	offs: Wiper	auto Wiper Chemoclean B2 B3
B2	Wiper	30s 3999s	30 å2 CleanTime	
В3	Wiper	120min 17200min	120 min PauseTime	
B4	DATA	3 13	J ₈₄ data set	3 フト . Data 1 .
B5	DATA	no 1->2 1->3 2->3 3->2	no s copy data	, () , 1
В6	Reflection adaptation	yes no	HES B6	CUS31/41: Assembly . NTU, FTU, PPM, mg/l 7
В7		-5.0100.0	O. O.C. RealTemp	
B8		-5.05.0	O. O.s.	

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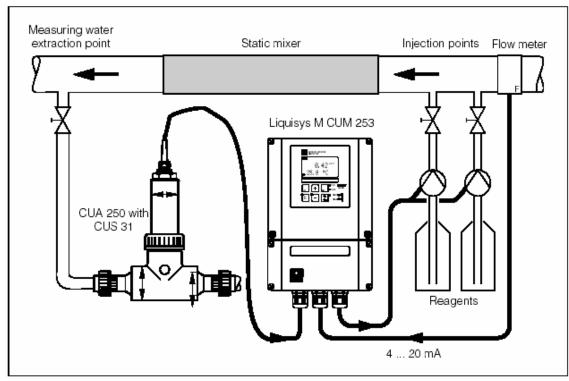
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B9	3.0%	1	WETUP HOLD	Ī	
	0.1100%		3.0% GasBubble		. 0.1%=

5.3.2 Feed-forward control to PID controller



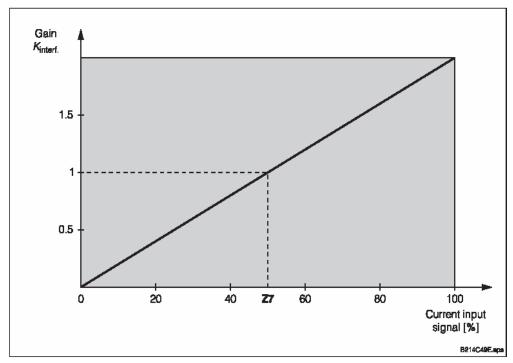
5.7 Feed-forward

Feed-forward 5.8 :

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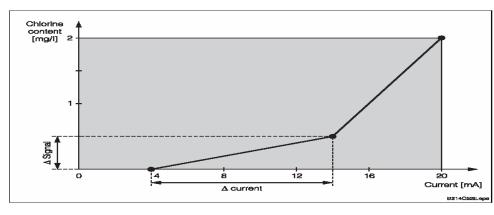
5.8 Multiplying feed-forward control]

5.4

CURRENT OUTPUT

linear (O3(1)) , ES and EP (O3(3)) . (O3(2)) Simulation

.



5.9

Current Output Characteristic]

mA

 $0.005\ FNU/\ NTU/\ pppm/\ mg/l/\ \%$

 $0.05 \, g/l$

Temperature: 0.25

가

23

	Current	output 1	Current output 2			
Value pair	Tu /°C []	Current [mA]	Distance per mA	Tu /°C []	Current [mA]	Distance per mA
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						

		Field	()		Remarks
C)	CURRENT OUTPUT		OUTPUT	Current output
	O1		Out 1 Out 2	Outlos Sel, Out	2(Out2): 가 .
	O2	2	mg/l Contr	Sel. Out2	R237 Curr 71 . O2 Contr .
	O3(1)	Enter linear characteristic	Lin=linear	lin os Sel. Type	

O311			CETTUP HOLD	
0311		4~20mA 0~20mA	4-20 ₀₃₁₁ Sel.Range	
O312		0.0 NTU 0.0 FNU 0.0 ppm 0.0 mg/l 0.0 g/l 0.0 kg/l 0.0 t/m3 0.0%	6ETUP HOLD 0 0 FNU 0312 0/4 MA	0/4mA
O313	20mA	10.00 NTU 10.00 FNU 10.00 ppm 10.00 mg/l 300.0 g/l/ 3.00 g/l. 99.99 kg/l 99.99 t/m3 10.0% 100.0	9999 ^{PNU} 20 mA	20mA
O3(2)	Simulate current output	Sim=simulation	lin os Sel. Type	Simulation 7F O3(1) O3(3)
O321	simulation	Current value 0.00 ~ 22.00mA	4.00 % Simulat.	
O3(3)	Enter current output table	Tab=table	table os Sel.Type	
O331		read edit	read ₀₃₃₁ Sel.Table	

Tel · (

O332	Enter number of table value pairs	1 1 ~ 10	No. Elem.	X, Y ().
O333	Select table value pair	1 1 ~ number of table value pairs asign	1 ₀₃₃₃ Sel.Elen.	The functional chain O333 ~ O335 is automatically passed as often as set in O332. "assign" is displayed as the last step. After confirmation, the display jumps to O336.
O334	х .	0.0 NTU 0.0 FNU 0.0 ppm 0.0 mg/l 0.0 g/l 0.0 kg/l 0.0 t/m3 0.0% 0.0	O. O FNU O. O 0334 Meas. val.	x value = .
O335	у .	4.00mA 0.00 ~ 20.00mA	0.00% mA value	O334
O336	?	yes no	Status ok	Back to O3. No , ,

5.5

7t ,
Error / .(F8)

5.5.1

	Field	()		Remarks
F	Function Group ALARM		ALARM	
F1		Stead=steady contact Fleet=fleeting contact	Stead fi Cont. Type	·
F2		min s	Min _{F2} Time Unit	
F3		0 min (s) 0 ~ 2000 min (s)	Ø RID HOLD Err. De lay	F2 ,
F4		22 mA 2.4 mA	22mA _{F4} Err. Curr	F5 7 Switch off
F5		1 1 ~ 255	1 F5 Sel.Error	7

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F6		Yes no	Yes 66 Rel.Ass9	"no" , (e.g. error delay). F5
F7		no yes	no _{F7} Curr. Ass9	, F4 , . F5
F8		no yes	no re CleanTri9	7
F9	, 가 .	Next=next error <r< td=""><td>next = Select</td><td>Next F5 .</td></r<>	next = Select	Next F5 .

5.5.2 Check

Plus Packet

		Field	()		Remarks
P		СНЕСК		CHECK	&
	P1	Threshold	Off Low High Lo+Hi = Low + High High! LoHi!	Off Pa	xxxxx = without controller switch-off, xxxx! = with controller switch-off.
	P2		0 min (s) 0 ~ 2000 min (s)	Err.Delay	F2 ,

Р3	threshold .	0.000 NTU 0 9999NTUI	eerup Hold 0 . 000 MTU Lowflarm	
P4	threshold .	9999NTU 09999 NTU	9999 MTU HighAlarm	
P5		Off AC CC AC CC AC! CC! ACCC!	Off P115 ProcMonit	AC= . CC= . xxxxx = without controller switch-off, xxxx! = with controller switch-off.
P6	(for lower limit violation)	60 min 0 ~ 2000 min	60 Min Tmax Low	P5 CC AC CC
P7	(for upper limit violation)	120 min 0 ~ 2000 min	120 min Tmax High	P5 CC AC CC
P8	Enter limit	0.000 NTU 0 9999 NTU	0.000 MTU Setroint	

/ 가

*Limit contactor for measured turbidity value: R2 (1)

*Limit contactor for temperature: R2(2)

*P(ID) controller : R2 (3)

*Timer for Cleaning function: R2 (4)

*ChemoClean function: R2 (5)

6.1.1 Limit contactor for turbidity value and temperature

6.10

(Max Function),

Switch-on $Point(t_1)$, t_2 (Close) .

Pickup delay $(t_2 \! - \! t_1)$. Alarm Threshold (t_3)

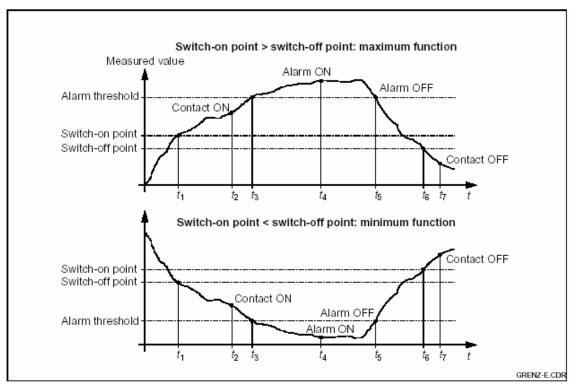
, Error Delay(t_4 – t_3) . .

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(Min Function) $A larm \ Threshold(t_5) \qquad , \qquad (re\text{-open})$ $. \qquad (t_7, also \ opens \ after \ the \ dropout \ delay \ t_7 \sim t_6)$ $. \qquad .$

Pickup Delay Dropout Delay 0 , Switch-on Point Switch-off

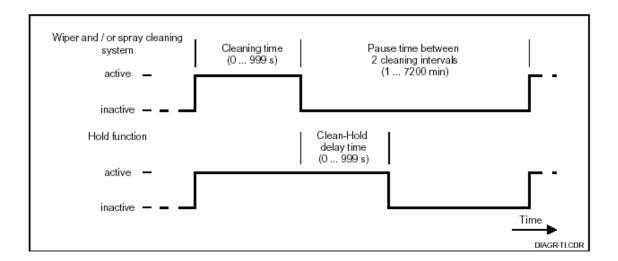
Point 가 .



6.1: Switch-on & Switch-off, Pickup delays & Dropout delays

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6.1.2



6.5: Cleaning Time & Pause Time & Delay Time

		Field	()		Remarks
R		RELAY		RELAY	,
R1			Rel 1 Rel 2 Rel 3 Rel 4	Reli _{R1} Sel.Relay	Rel3(water)and Rel4(cleaner) () 7t ChemoClean Rel4
R2((1)	Configure limit contactor for Turbidity measurement	LC PV=limit TU(1) LC =Limit contactor T2(2) PID Controller (3) Timer(4) Clean=ChemoClean(5)	LC PV _{R2} Sel.Type	PV= Process Value. R1 Rel4 ChemoClean Switch-on ENTER Switches off 7
F	R211	R2(1) ON/OFF	Off On	Off R211 Function	Limit Contactor フト OFF

	R212	Switch-on Point	9999 NTU 9999 FNU 9999 ppm 3000 ppm 9999 mg/l 3000 mg/l 300.0 g/l 3g/l 99.99 kg/l 99.99t/m3 200.0%	9999 FNU 9999 R212 On value	: Switch-on Point Switch-off Point
	R213	Switch-off Point	9999 NTU 9999 FNU 9999 ppm 3000 ppm 9999 mg/l 3000 mg/l 300.0 g/l 3g/l 99.99 kg/l 99.99t/m3 200.0%	9999 FNU Off Value	Switch-off (switch-on point Ÿ switch-off point) or (switch-on point < switch-off point) and this implements a hysteresis (see Fig.6.10).
	R214	Pickup Delay	0 s 0 ~ 2000 s	On Delay	0 , Switch off/on Contact on/off7†
	R215	Dropout Delay	0 s 0 ~ 2000 s	Off Delay	
	R216	Alarm Threshold ()	9999 NTU 9999 FNU 9999 ppm 3000 ppm 9999 mg/l 3000 mg/l 300.0 g/l 3g/l 99.99 kg/l 99.99t/m3 200.0%	9999 FNU 9999 R216 A. Thresh	Threshold가 , , 가
R	2(4)	(Timer)	LC PV=limit TU(1) LC =Limit contactor T2(2) PID Controller (3) Timer(4) Clean=ChemoClean(5)	Timer _{R2} Sel.Type	
	R241	R2(4) ON/OFF	Off On	Off R211 Function	

R242		30s 0 999 s	30 s RinseTime	
R243		120 min 1 7200 min	360 min PauseTime	
R244		120 min 1 3600 min	120 min 120 min Min. Pause	·
R2(5)	ChemoClean (Rel3, 4)	LC PV=limit TU(1) LC =Limit contactor T2(2) PID Controller (3) Timer(4) Clean=ChemoClean(5)	Clean _{R2} Sel.Type	
R251	R2(5) ON/OFF	Off On	Off R211 Function	
R252	R2(5) ON/OFF	Off On	Off R211 Function	
R241	R2(5) ON/OFF	Off On	Off R211 Function	•

6.7 Service 1

	Field	()		Remarks
S	SERVICE 1		SERVICE	
S1		ENG=English GER=German FRA=French ITA=Italian NEL=Dutch ESP=Spanish	ENG 51 Language	field SI 가
S2		S+C= CAL= Setup= none= No	S+C _{S2} Auto Hold	S= C= ,
S3	·	Off On	Offs Man. Hold	OFF 가 ·
S4		10 s 0 ~ 999 s	10 st Cont. Time	
S5		0 0 ~ 9999	Ø 55 PlusCode	. PLUS or MINUS ENTER
S6				Reserved: no function at present.
S7	Display order code		order 57 EK0005	order code . The delivery state is displayed.
S8			SerNo ss 12345678	
S9		no Sens=sensor dates Facty=factory settings	no 59 5. Default	: Facty = Sensor type(A1), Operating mode(B1), Language(S1) 7 , . Sens = ,

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S10		SETUP HOLD	
	no Displ=display test	NO 518	
	Dispi–dispiay test	Test	

6.8 Service 2

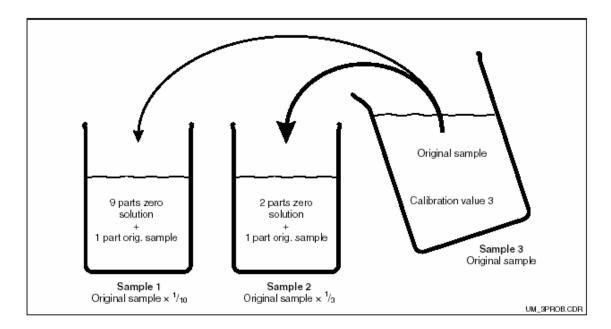
	Field	()		Remarks
Е	SERVICE 2		SERVICEII	
E(1) E(2) E(3) E(4)	Select module	Contr=controller (1) Trans=transmitter(2) MainB=mainboard (3) Rel=relay (4)	Contr =: Select	
E111 E121 E131 E141			XX. XX E111 SW-Vers.	가
E112 E122 E132 E142			XX.XX E112 HW-Vers.	가
E113 E123 E133 E143			SerNo e113 12345678	가
E114 E124 E134 E144	Module identification		LSG _{E114} Module ID	가

35

6.9 Calibration

* 3 * 3 * 1 * PLUS MINUS (return to C15, C29, C35). 가 ERR 가 가 . Hold delay (field S4) , 가 3 3 가 3%, 33%, 100% 가 가 3%, 10%, 100%

36



가 . 3

가 SS(MLSS) .

* ,

* 3 10% 7[†] .

* . .

* Gas bubble barrier 3.0% .

3 가 .1 Read

가 가 . 2

37

	FNU	ppm or mg/l	g/l	%
D	formazine	SiO ₂	activated sludge	concrete residual
Data set No. 1	(read only)	(read only)	(read only)	water (read only)
	formazine	kaolin	activated sludge	concrete residual
Data set No. 2	(editable)	(editable)	(editable)	water (editable)
Data and No. 0	formazine	SiO ₂	activated sludge	concrete residual
Data set No. 3	(editable)	(editable)	(editable)	water (editable)

	Field	()		Remarks
С	CALIBRATION: Calibration		CALIBRAT	
C1(1)	(Sample 1)	3 Pt = Three-point calibration(1) Corr = Three-point correction (2) Edit = Fitting with reflection effects(3) Refl = Fitting with reflection effects(4) 1-Pt = Single-point calibration(5) Data = Calibration data(6)	3-Pt _{c1} Calibrat	OCS 140/240 & 963 : 0.05 mg/l OCS 141/241 : 0.01mg/l
C11 1			L 100.0 cm Concentr1	
	(Sample 2)	·		가
C112	2		L 330.0 ENU Concentr2	C112>= 1.1*C111

$\overline{}$			(Sample 3)		B	가
			(
		C113	3		1000.0 FNU Concentr3	C113 >= 1.1*C112
		C114		o.k. Exxx	CAL READY HOLD L O. K. C114 Status	Abortion Warning Warning E045 E084 E084 E084 20 % 50 % 200 % 50 C161 C163
		C115	?	yes no new	Store	C114 Exxx no new new C 7 , yes, no
	C	1(2)		3 Pt = Three-point calibration(1) Corr = Three-point correction (2) Edit = Fitting with reflection effects(3) Refl = Fitting with reflection effects(4) 1-Pt = Single-point calibration(5) Data = Calibration data(6)	Corr cı Calibrat	
		C121		Current value from C113 entire measuring range	L 1000.0 FMU Concentr3	, (1/10, 1/3, 1) 가
		C122	·	o.k. Exxx	L C.K. C122 Status	

ı	C123				. C122 Exxx
	C123	?.	yes no new	Store	no new C yes, no
C	1(3)		3 Pt = Three-point calibration(1) Corr = Three-point correction (2) Edit = Fitting with reflection effects(3) Refl = Fitting with reflection effects(4) 1-Pt = Single-point calibration(5) Data = Calibration data(6)	Edit _{c1} Calibrat	·
	C131	1 ().	Current value from C111 entire measuring range	L 100.0 FNU Concentr1	, (1/10, 1/3, 1) 가
	C132	2	Current value from C112 C132 >= 1.1*C131	L 330.0 FNU Concentr2	
	C133	3	Current value from C113 C133 >= 1.1*C132	<u>l</u> 1000.0 €133 Concentr3	no new C アト , yes, no
	C134		o.k. Exxx	L O.K. c134 Status	
	C135	?.	yes no new	Store	・ C134 Exxx no new new C フト , yes, no

\mathbf{C}	1(4)		3 Pt =		,2FNU/
C .	1(4)		Three-point calibration(1) Corr = Three-point correction (2) Edit = Fitting with reflection effects(3) Refl = Fitting with reflection effects(4) 1-Pt = Single-point calibration(5) Data = Calibration data(6)	Refl _{c1}	5ppm .
	C141	·	0.0 NTU 0.02.0NTU 0.0 FNU 0.02.0FNU 0.0 ppm 0.05.0ppm 0.0 mg/l 0.05.0 mg/l	L 0.0 FNU Real PU	FNU, NTU, ppm, mg/l
	C142		o.k. Exxx	L C.K. c134 Status	
	C143	?.	yes no new	Store	no new new C 7, yes, no
C	1(5)		3 Pt = Three-point calibration(1) Corr = Three-point correction (2) Edit = Fitting with reflection effects(3) Refl = Fitting with reflection effects(4) 1-Pt = Single-point calibration(5) Data = Calibration data(6)	1-Pt cı Calibrat	For FNU: Adapter C164, C165 For ppm, mg/l 500 Adapter C164, C165, C166 For g/l, % C166. 3 1

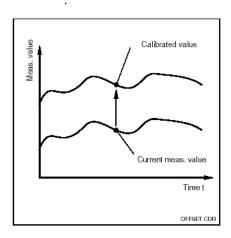
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C151				<u> </u>
C151	·		L 0.0 cm Real PV	
C152		o.k. Exxx	L O.K. c152 Status	
C153	?.	yes no new	Store	C152 Exxx no new new C フト , yes, no
C1(6)		3 Pt = Three-point calibration(1) Corr = Three-point correction (2) Edit = Fitting with reflection effects(3) Refl = Fitting with reflection effects(4) 1-Pt = Single-point calibration(5) Data = Calibration data(6)	Data _{c1} Calibrat	
C161	1		L 101.4 čisi Concentr1	(=100%)
C162	2		L 99.3% Concentr2	(=100%)
C163	3		<u>м нов</u> <u>1</u> 98.7% Concentr3	(=100%)

C16	54	Slopr 1	L Slo	230 c164	Slope 1
C16	55	Slopr 2	1	375 _{C165} Pe 2	Slope 2
C16	66		L Con	1 c166 VFact	

6.10 Offser



	Field	()		Remarks
V	OFFSET		OFFSET	
V1			A O. O. FNU Real PU	

V2	OFFSET		# 0.0 FNU PU Offset	
V3		o.k. Exxx	L O.K. v3 Status	
V4	OFFSET	Yes no new	STOPS	V3가 Exxx no new · V フト , yes, no

6.11 Slope

	Field	()		Remarks
N	SLOPE		SLOPE	
N1			L 0.000 m Real PV	
N2	SLOPE		L 1.000 M2 FU Slope	
N3		o.k. Exxx	O.K. N3 Status	

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N4	SLOPE		QAL HQLD	N3가 Exxx no new
		Yes no new	<u>l</u> Yes № Store	new N 7ト, yes, no