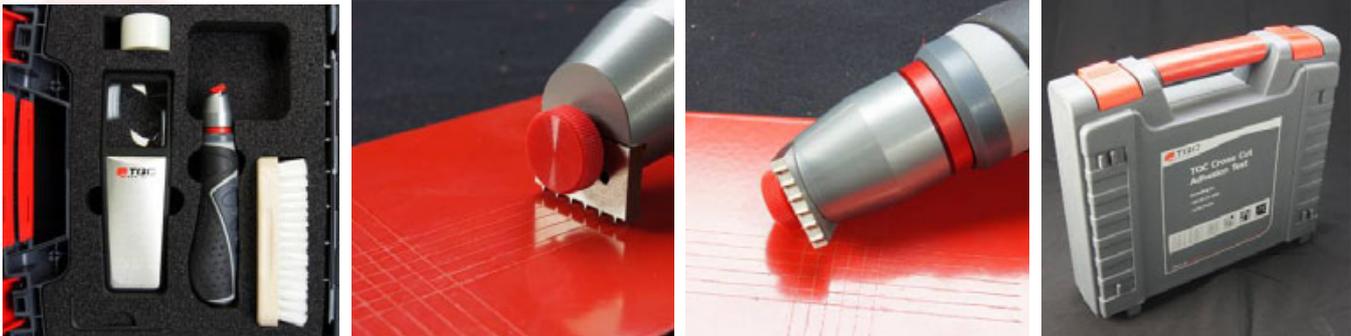


TQC Cross Cut Adhesion Test - CC2000

SP1690, SP1691, SP1692, SP1699, SP1700

Datasheet

Product description The TQC Cross Cut Adhesion Test KIT (CC2000) is used to test the adhesion of dry coats of paint on their substrate by means of a series of cuts through the coating. Two series of parallel cuts cross angled to each other to obtain a pattern of 25 or 100 similar squares. The ruled area is evaluated by using a table chart after a short treatment with a stiff brush, or adhesive tape for hard substrates.



Standards ISO/DIN 2409, ASTM D3359

Application area's Coating/Paint Industry, Galvanise, Automotive, Laboratory, Painters, Shipping Industry, Steel Protection, Wood

- Features**
- Self-adjusting knife-holder ensures equal pressure on the cutting knife
 - Ergonomically shaped handle
 - Easy to change cutting knife, no extra key needed
 - Wide range of knife sizes available for different coating thicknesses and substrates and according to different standards.



Standard delivery

Cross Cut Adhesion Tester acc. to DIN-ISO, 6 teeth

SP1690 TQC Cross-cut adhesion test kit CC2000, incl. blade 1mm
 SP1691 TQC Cross-cut adhesion test kit CC2000, incl. blade 2 mm
 SP1692 TQC Cross-cut adhesion test kit CC2000, incl. blade 3 mm.

Cross cut Adhesion Tester acc. To ASTM, 11 teeth

SP1699 TQC Cross-cut adhesion test kit CC2000, incl. blade 1 mm.
 SP1700 TQC Cross-cut adhesion test kit CC2000, incl. blade 1,5 mm.

The test kit contains a soft grip handle, a hardened steel cutter (type may vary, see above), a nylon brush, an illuminated magnifier and adhesive tape (adhesion to steel 4.3N/cm).

Optional items

SP3007 Adhesion tape, single roll, adhesion to steel 4.3 N/cm
 SP3010 Adhesion tape, set of 3 rolls, adhesion to steel 4.3 N/cm
 SP3020 Adhesion tape, single roll, adhesion to steel 7.6 N/cm

SP1710 Nylon Brush for Cross Cut Adhesion Test
 SP9700 Lighted Magnifier 2.5x

Optional Items (2) Spare TQC knife acc. to DIN-ISO

Inspection accessories I
 prüfung tininess of grind maatlijnheid maatfijnheid dyn. time draagtijd trackerzeit abrasion slijfbaarheid Abriebfestigkeit inspection accessories I
 lanz & 'haze' corrosion corrosie Korrosion coating thickness gauges coatingdikte meters Schichtdicken messgeräte flash point vlampunt Flampun
 the testapparatuur Klimaprüfung appearance uiterlijk Erscheinungsbild inspection kits inspectie kits Inspektionskoffer elasticity & resistance deformat
 onces weegschalen Waagen surface cleanliness oppervlaktezuiverheid Oberflächenreinheit film application filmapplicatie Filmaufziehgeräte coat

Use	ISO 2409:	1 mm. spacing for coatings up to 60 μm on hard substrates 2 mm. spacing for coatings up to 60 μm on soft substrates 2 mm. spacing for coatings from 61 to 120 μm on both hard and soft substrates 3 mm. spacing for coatings from 121 μm to 250 μm on both hard / soft substrates
	ASTM D3359:	1 mm. spacing for coatings up to 50 μm 1,5 mm. spacing for coatings from 50 to 125 μm

Safety Precautions

- A knife is a sharp object. Be careful when using it.
- Always use the cassette to store the knife

Disclaimer

The information given in this sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct we have no control over either the quality or condition of the product or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

