

**TQC SURFACE PROFILE AND COATING THICKNESS GAUGE**

SP1560

DATASHEET

**PRODUCT DESCRIPTION**

The TQC Surface Profile & Coating Thickness gauge is a combination gauge. that can be equipped with two different tips, one for surface roughness and another for coating thickness.

**BUSINESS**

Coating industry, Painters, Steel protection

**STANDARDS**

ISO 2808-4B, ASTM D 4417-B, JIS K 5600-1-7, BS 3900-C5 Look up the appropriate standard for a correct execution of the test.

**FEATURES**

The TQC Surface Profile and Coating Thickness Gauge is a combination gauge that can be equipped with two different tips, one for surface roughness and another for coating thickness.

**SCOPE OF SUPPLY**

The instrument comes with two tips and a glass calibration plate, all in a leather pouch.

**SPARES / ACCESSORIES**

SP1619	Replacement tip for coating thickness
SP1616	Replacement tip for roughness
SP1618	Spare leather pouch for SP1560

**TECHNICAL SPECIFICATIONS**

Range:	0~3,4 mm / 0~0.13 inch
Resolution:	1µm / 0.04 mil
Accuracy:	± 5µm / 0.2 mil
Thread:	M2.5 x 0,45
Stem Diameter:	8 mm / 0.3 inch

**USE****1.1 Measuring Roughness**

1. Press the On/Off button to switch the gauge on.
2. Check if the right tip is chosen. (the sharp needle tip is suitable for measuring roughness)
3. Choose parameter by pressing the IN/MM button.
4. Place the needle of the gauge on the flat glass specimen (zero plate) and press the gauge with the holder down until the base of the holder stands firmly on the zero plate.

5. Press the ZERO button to make the instrument read zero.
6. Place the needle gently on the blasted surface and press the base of the gauge-holder firmly against the steel. Do not drag the instrument.
7. Read the peak-valley value.
8. Make 10 measurements on each desired location. Determine the mean as being the profile of the surface.

### 1.2 Measuring Thickness

1. Press the On/Off button to switch the gauge on.
2. Check if the right tip is chosen. (the round tip is suitable for measuring thickness)
3. Choose parameter by pressing the IN/MM button.
4. Place the needle of the gauge on the flat glass specimen (zero plate) and press the gauge with the holder down until the base of the holder stands firmly on the zero plate.
5. Press the ZERO button to make the instrument read zero.
6. Gently remove a piece of paint with a diameter of 8mm. from the surface. Try to remove the paint without damaging the underground material.
7. Place the needle on the removed paint. Make sure the aluminium footing stands on the painted area.
8. The Coating thickness appears on the display.

### SPECIAL CARE

---

- Though robust in design, this instrument is precision-machined. Never drop it or knock it over
- Always clean the instrument after use.
- Clean the instrument using a soft dry cloth. Never clean the instrument by any mechanical means such as a wire brush, abrasive paper. This may cause, just like aggressive cleaning agents, permanent damage.
- Do not use compressed air to clean the instrument.
- Always keep the instrument in its case when not in use.

### SAFETY PRECAUTIONS

---

- Not suitable to be put in the sun or in the high light
- Avoid using it in over-high or over-low temperature environment
- Avoid humidity
- Always make sure the instrument is connected to an earthed electric socket.
- Always make sure the instrument's power is turned off while adjusting any electric component
- A knife is a sharp object. Be careful when using it.

### DISCLAIMER

---

The right of technical modifications is reserved.

The information given in this sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. Whilst we endeavour to ensure that all advice we give about the product (whether in this sheet or otherwise) is correct we have no control over either the quality or condition of the product or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.