



# MACNAUGHT®

## The experts in fluid technology

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### Positive displacement flowmeters

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#### M1 series instruction manual

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## To the owner

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Thank you for purchasing a Macnaught M Series Flowmeter. Please take a few minutes to read through this manual before installing and operating your meter. If you have any problems with the meter, refer to the maintenance and trouble shooting sections of this manual.

This manual contains connection and operating instructions for the M1 Series meters. If you need further assistance, contact your local Macnaught representative or contact Macnaught by telephone, fax or e-mail for advice.

The Macnaught M Series Flowmeter has incorporated the oval rotor principal into its design. This has proven to be a reliable and highly accurate method of measuring flow. Exceptional repeatability and high accuracy over a wide range of fluid viscosities and flow rates are features of the M Series flowmeter design. The low pressure drop and high pressure rating means the M Series flowmeter is suitable for both gravity and pump (in-line) applications.

The Macnaught M1 Series flowmeters



are available in either PPS (Polyphenylene Sulfide Resins) or 316 Stainless Steel. Standard rotors are made from 316 Stainless Steel with optional PPS rotors with Hastalloy C Shafts available.

## Operation

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**PLEASE READ THIS INFORMATION  
CAREFULLY BEFORE USE!**

Before use, confirm the fluid to be used is compatible with the meter (refer to the Macnaught fluid compatibility chart), or consult your local Macnaught representative for advice.

This meter will handle particle sizes up to 0.075mm/0.0003".

To prevent damage from dirt or foreign matter, Macnaught recommends a Y or basket type 200 mesh strainer be installed as close as possible to the inlet side of the meter (if required contact

Macnaught for further information).

To prevent damage to the meter slowly fill the system with fluid (this will prevent damage caused by air purge)

**Note:** Failure to do this could damage the meter.

For pump applications, turn off the pump at the end of each day.

# Installation

1. Use thread sealant on all pipe threads.
2. Ensure the meter is installed so that

rotor shafts are always in a horizontal plane. Flow is bi-directional.

3. Macnaught recommends use of flexible connections.
4. Extreme care must be taken when installing the meter. Pipe strain or overtightening meter connections can cause meter damage.

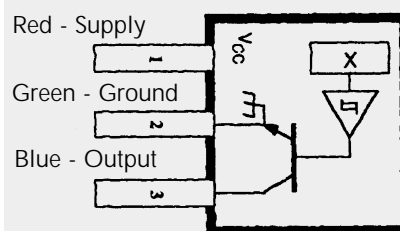
# Pulser details

## Hall Effect Sensor Specifications;

- 1 4.5V to 24V (4.6 ~ 9mA) operation needs only an unregulated supply.
- 1 Open collector 25mA output NPN compatible with digital logic.
- 1 Reverse battery protection.
- 1 Temperature -40°C / -40°F ~ 150°C / 300°F.

## Reed Relay Specifications;

- 1 Two wire SPST N/O.
- 1 Switching voltage 150VDC maximum current 0.25 AMPS.
- 1 Rating 3 watts.
- 1 Temperature -40°C / -40°F ~ 150°C / 300°F.



Hall Effect Sensor Wiring Details

# Maintenance

## Disassembly:

1. Ensure the fluid supply to the meter has been disconnected, and the line pressure has been released before disassembly.
2. Remove four (4) screws (Item 3) and remove the meter body cover (Item 2).
3. Remove o-ring (Item 5) and inspect (replace o-ring if damaged).
4. Remove rotors (Item 4), clean and inspect (replace rotors if damaged).

## Reassembly:

1. Place rotors (Item 4) into the meter body. The rotors should be at 90° to each other.
- Note: The rotor with magnets must be placed in the body on the same side as the groove on the body (refer to diagram).
2. Lightly rotate the rotors (Item 4) by hand (they must rotate freely).
  3. Install o-ring (Item 5).
  4. Replace the meter cap (Item 2).

Note: The groove on the cover must line up with the groove on the meter body (refer to diagram).

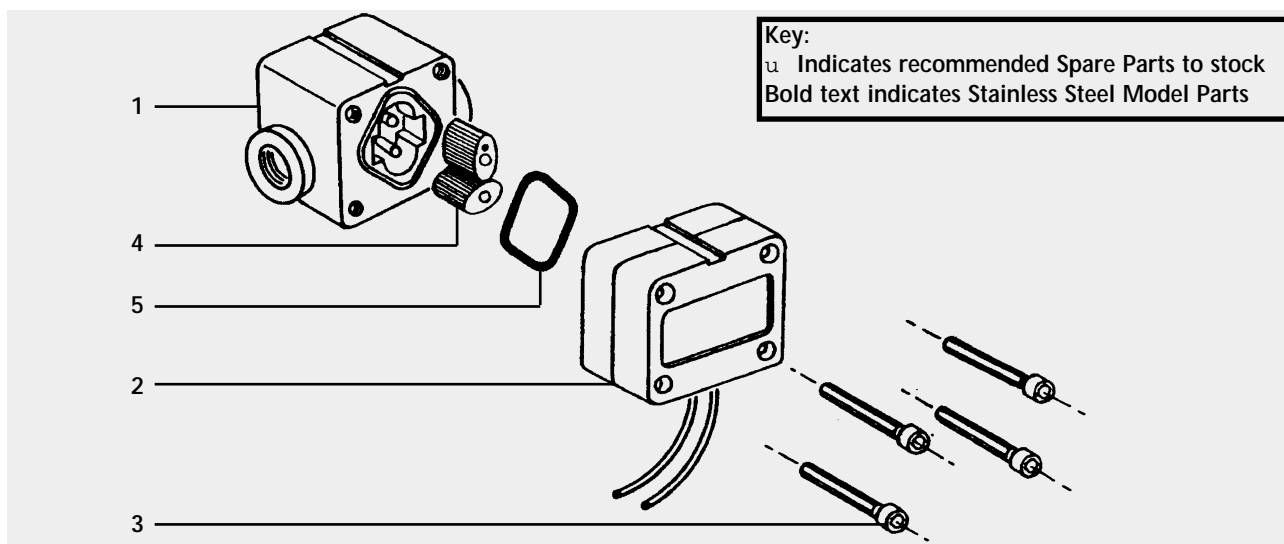
5. Replace four screws (Item 3).



## CAUTION:

Care must be taken not to overtighten the screws (Item 3) or damage may occur.

# Display parts listing



Item No.	No. Off.	Rec. Parts	Part or Set (Order from this column only)	Part Description
1	1		MS1R-1S	Meter Body Assy. (BSP)
1	1		MS1R-1C	Meter Body Assy. (BSP) Hastalloy C Shafts
<b>1</b>	<b>1</b>		<b>MS1S-1S</b>	<b>Meter Body Assy. (BSP) Stainless Steel</b>
1	1		MS1R-2S	Meter Body Assy. (NPT)
1	1		MS1R-2C	Meter Body Assy. (NPT) Hastalloy C Shafts
<b>1</b>	<b>1</b>		<b>MS1S-2S</b>	<b>Meter Body Assy. (NPT) Stainless Steel</b>
2	1	u	MS3R-S	Meter Cap Hall Effect Sensor
<b>2</b>	<b>1</b>	u	<b>MS3S-S</b>	<b>Meter Cap Hall Effect Sensor Stainless Steel</b>
2	1	u	MS3R-SR	Meter Cap Reed Switch
<b>2</b>	<b>1</b>	u	<b>MS3S-SR</b>	<b>Meter Cap Reed Switch Stainless Steel</b>
3	4	u	MS98s	Screws
<b>3</b>	<b>4</b>	<b>u</b>	<b>MS113s</b>	<b>Screws Stainless Steel</b>
4	2	u	MS6s	Rotor (Set)
5	1	u	BS127V	O-ring (Viton)
5	1	u	BS127TE	O-ring (Teflon)
5	1	u	BS127E	O-ring (EPDM)

# Meter specifications

Meter Type	Pulse
Flow Ranges (Litres per hour/US Gallons per hour)	
Above 5 centipoise	1 to 100 / 0.26 to 26.4
Below 5 centipoise	2 to 100 / 0.53 to 26.4
Accuracy of Reading	+/- 1%
Maximum Viscosity	1000 Centipoise
Maximum Operating Pressure	500/1000 kPa/ 75/150 PSI/ 5/10 Bar
Maximum Operating Temperature	80°C / 176°F
Pulse Type	Hall Effect Sensor / Reed Switch
Pulses per Litre/US Gallons	1000/3785
Meter Dimensions	50 x 50mm / 1.97" x 1.97" (Meter Body) 65mm / 2.58" (Port Face to Face)
Weight	240g / 8.5oz

# Trouble shooting

TROUBLE SHOOTING GUIDE		
TROUBLE	CAUSE	REMEDY
Fluid will not flow through the meter	A] Foreign matter blocking rotors B] Line strainer blocked C] Damaged rotors D] Meter connections over tightened	A] Dismantle meter, clean rotors (Strainer must be fitted in line. B] Clean strainer C] Replace rotors (Strainer must be fitted in line) D] Re-adjust connections
Reduced flow through the meter	A] Line strainer partially blocked B] Fluid is too viscous	A] Clean strainer B] Maximum viscosity 1000 centipoise
Meter reading inaccurate	A] Fluid flowrate is too low or too high B] Air in fluid C] Excess wear caused by incorrect installation	A] See specifications for min. and max. flowrates B] Bleed air from system C] Check meter body and rotors
Meter not giving a pulse signal	A] Faulty hall effect sensor or reed switch B] Faulty magnet C] Rotors installed in wrong position	A] Replace meter cap B] Replace rotors C] Refer to correct rotor positioning - assembly instructions.

# Warranty

Macnaught Industries ('Macnaught') warrants that the Products will be free from any defects caused by faulty material or workmanship for a period of twelve (12) months from the date of sale of the Products to the enduser (the 'Warranty Period') PROVIDED THAT, during the Warranty Period:

1. Macnaught receives notice setting out full details of any defect in any product and details of the time and place of purchase of the Product: and

2. the enduser, at its own cost returns the Product to the nearest authorised Macnaught Service Centre.

Macnaught shall, at its option repair or replace and Product found defective by its inspection or refund the price paid by the enduser for that Product.

Macnaught's liability and the enduser's rights under this warranty shall be limited to such repair, replacement or refund and, in particular, shall not

extend to any direct, special, indirect or consequential damage or losses of any nature.

Note:

This warranty does not form part of, nor does it constitute, a contract between Macnaught and the enduser. It is additional to any warranty given by the seller of the Products and does not exclude, limit, restrict or modify the rights and remedies conferred upon the enduser, or the liabilities imposed on the seller, by any statute or other laws in respect of the sale of the Product.



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