Technical Data Sheet

Turbine Meter VISION 2008 and 2006

Chemical resistance of Grilon, Grilamid, Grilamid TR, Grivory GV and Grivory HTV

Plastics play a key role, both in industry and in everyday life. It is, however, extremely important that a specific plastic, unaffected by the environment surrounding it, is chosen for each application.

Generally speaking, polyamides are very resistant to all types of chemicals. Apart from concentrated acids, very few reagents attack polyamides.

The following table showing the chemical resistance of Grilamid, Grilamid TR, Grivory GV and Grilon offers guidance on the choice of polyamides for particular end uses.



The following table gives an indication of the chemical resistance of Grilon (polyamide 6 and 66), Grilamid (polyamide 12), Grilamid TR (transparent polyamide 12), Grivory GV (partially aromatic polyamide) and Grivory HTV (Polyphthalan 1). The chemical resistance was established by exposing test samples 1 mm thick, to each of the chemicals for a period of 12 months at room temperature. The results are valid both for unreinforced and for glass fibre reinforced products.

Key:

- Resistant. Negligible, reversible or no changes in mass and dimensions. Example: Grilon unaffected by aqueous and alcoholic media.
- Limited resistance. Considerable dimensional changes, and possibly irreversible changes in properties after prolonged contact. Consultation advisable before use.
- Not resistant. May be used under certain conditions (brief contact).
- O Soluble or attacked after brief contact.

* signifies data valid for all concentrations

Certain additives, particularly plasticizers, may be dissolved out into the medium. Absorption of the medium is generally sufficient, however, to compensate for any resultant loss in flexibility.

The data regarding chemical resistance refers to stress-free products. Stresses in parts of Grilamid TR can lead to cracking when coming into contact with specific solvents.

Particular information can be found in the section «Environmental Stress Cracking».

Environmental Stress Cracking of Grilamid TR

Amorphous thermoplastics such as Grilamid TR can develop stress cracking when exposed to certain media. Components are more likely to develop stress cracking symptoms when they are subjected to external stresses, or when, through unsuitable processing, they have high internal stresses.

Grilamid TR 55, Grilamid TR 70 LX and Grilamid TR 90 are not resistant to the following chemicals and stress cracking may occur: Benzyl alcohol, butanol, butylene glycol, ethanol, isopropanol, methanol, phenyl ethyl alcohol, propanol.

Grilamid TR 55 and Grilamid TR 70 LZ have limited (short term) chemical resistance to the following chemicals but stress cracking may occur under conditions of high internal or external stress: Acetone, amyl acetate, benzaldehyde, butyl acetate, cyclohexanone, diethyl ether, etheric oils, ethyl acetate, isopropanol 80%, methyl ethyl ketone, phenyl ethyl alcohol, pyridine, tetrahydrofuran.

Grilamid TR 90 has limited (short term) resistance to the following chemicals, but stress cracking may occur in: amyl acetate, benzaldehyde, butyl acetate, cyclohexanone, etheric oils, phenyl ethyl alcohol, pyridine.

The chemical resistance is dependant both on the temperature and the stress condition of the finished component. The suitability of any material for a specific application must be confirmed by a practical test.

Medium	Chemical formula	Concentration			Resistance			
			Grilon	Grilamid	Grilamid TR	Grivory GV	Grivory HTV	
Acetaldehyde	CH ₃ -CHO	40 % aq. soln.	••	•••	••	••	••	
Acetamide	$CH_3 - CO - NH_2$	50 % aq. soln.	$\bullet \bullet \bullet$					
Acetic acid	CH₃COOH	10 % aq. soln.	•	$\bullet \bullet$	$\bullet \bullet$	•	$\bullet \bullet$	
Acetic acid	CH3COOH	40 % aq. soln.	0	•	•	0	•	
Acetic acid	CH3COOH	technically pure	0	•	0	0	•	
Acetic anhydride	CH_3 -CO-O-OC-CH ₃	technically pure	0	$\bullet \bullet$	•	•	0	
Acetone	$CH_3 - CO - CH_3$	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	•	••	$\bullet \bullet \bullet$	
Allyl alcohol	$H_2C=CH-CH_2-OH$	technically pure	$\bullet \bullet$	•	0	••	$\bullet \bullet$	
Aluminium salts	_	*, aq. soln.	$\bullet \bullet \bullet$					
Alums	$K_2SO_4 - Al_2(SO_4)_3 \cdot 12 H_2O$	*, aq. soln.	$\bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	••	$\bullet \bullet \bullet$	
Ammonia	NH ₃	10 % aq. soln.	$\bullet \bullet \bullet$					
Ammonia	NH ₃	*, gaseous	$\bullet \bullet \bullet$					
Ammonium chloride	NH_4CI	10 % aq. soln.	$\bullet \bullet \bullet$					
Ammonium salts	_	*, technically pure	$\bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet$	$\bullet \bullet$	$\bullet \bullet \bullet$	
Amyl acetate	$CH_3(CH_2)_4 - OOCCH_3$	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	
Amyl alcohol	$CH_3(CH_2)_3 - CH_2 - OH$	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	0	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	
Aniline	$C_6H_5-NH_2$	technically pure	••	••	0	••	••	

Medium	Chemical formula	Concentration			Resistan			
		concentration	Grilon	Grilamid	Grilamid TR	Grivory GV	Grivory HTV	
Anisole	$C_{i}H_{c} = O = CH_{c}$	technically pure		•••		•••		
Aqua regia	$HNO_2 + HCI$	technically pure	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	
Aspirin	_	technically pure				• • •		
Attar of roses (Rose oil)	_	technically pure			•			
Barium salts	_	* aa soln						
Battery acid	H ₂ SO4	36 % gg soln	•		••	•	•	
Beer	_	commercial arade	•••					
Benzaldehvde	C4H4CHO	technically pure	•		•	•	•	
Benzoic acid	$C_{\ell}H_{\ell} - COOH$	* aa soln	•••	••	••	••		
Benzene	C ₄ H ₄	technically pure						
Benzyl alcohol	$C_{1}H_{2}$ — $CH_{2}OH$	technically pure	•	•	•	•		
Bitumen	_	commercial arade	•••	•••				
Borax	Ng-B4O-	* aa soln						
Boric acid	H_0BO_0	10 % ga soln						
Brake fluid (DOT 4)	_	commercial arade						
Brandy		commercial grade						
Bromine	Bro	*			\bigcirc			
Butane	C H ₁₀	technically pure	•••	•••				
Butanol	C_4H_0OH	technically pure			\bigcirc			
Butter		commercial arade						
Butter milk	_	commercial grade						
Butyl acetate		technically pure						
Butyric acid	$CH_{0}CH_{0}CH_{0} = COOH$	technically pure						
Butylene alvcol	$HO - CH_{2}CH_{2}CH_{2} - OH$	technically pure			\bigcirc			
Calcium chloride		10 % ga soln						
Calcium chloride		20 % alcoholic soln						
Camphor		technically pure				•••		
Carbon disulphide	CS _a	100 %						
Carbon tetrachloride		technically pure						
Caustic soda		10 % gg soln						
Chloringtod limo		40 % uq. som.						
Chloring		, uq. som. tochnically pure	0	0	0	0	0	
Chlorino gas								
Chlorine yus		< 5% gasely						
Chlorageotic goid		10 % tochnically pure						
Chlorobonzono		tochnically pure						
Chlorobrommethano	$CH_{-}CIBr$	technically pure						
Chloroform		technically pure						
Chromic acid								
Chromic acid	$H \subset O$	10 % dq. soln.						
Chromic (sulphuric goid	$H \leq \sqrt{Cr}$	1 % aq. soln.						
Chromium calts	$1_{2} + 0_{4} + 0_{3}$, uq. soln. * aq. soln						
Coca-Cola	_	, uq. sum.						
	_							
Coffoo	_							
Coppor salts	_							
Copper suils		tochnically ouro			$\bullet \bullet$			
	13 - 614 - 011	lechnically pule	\cup	\cup	\cup	\cup	\cup	

Medium	Chemical formula	Concentration			Resistance			
			Grilon	Grilamid	Grilamid TR	Grivory GV	Grivory HTV	
Cyclohexane	C ₆ H ₁₂	technically pure	•••	•••	•••	•••	•••	
Cyclohexanol	C ₆ H ₁₁ OH	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	•	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	
Cyclohexanone	$C_6H_{10}O$	technically pure	$\bullet \bullet \bullet$					
Decalin	C ₁₀ H ₁₈	technically pure	$\bullet \bullet \bullet$					
Dibutyl phthalate	$C_6H_4 - (COOC_4H_9)_2$	technically pure	$\bullet \bullet \bullet$					
Diesel	_	commercial grade	$\bullet \bullet \bullet$					
Diesel oil	_	commercial grade	$\bullet \bullet \bullet$					
Diethyl ether	$CH_3 - CH_2 - O - CH_2 - CH_3$	technically pure	$\bullet \bullet \bullet$					
Dimethyl formamide	$HCON - (CH_3)_2$	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet$	0	$\bullet \bullet$	$\bullet \bullet \bullet$	
Dioctyl phthalate	$C_6H_4 - (COOC_8H_{17})_2$	technically pure	$\bullet \bullet \bullet$					
Dioxane	$C_4H_8O_2$	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	
Edible fats and oils	_	commercial grade	$\bullet \bullet \bullet$					
Ethanol	CH ₃ CH ₂ OH	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	0	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	
Ether	$CH_3CH_2 - O - CH_2CH_3$	technically pure	$\bullet \bullet \bullet$					
Ethyl acetate	CH ₃ COOCH ₂ CH ₃	technically pure	$\bullet \bullet \bullet$					
Ethylene chloride	$CICH_2 - CH_2CI$	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet$	•	••	$\bullet \bullet \bullet$	
FAM B	_	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet$	0	••	$\bullet \bullet \bullet$	
Formaldehyde (Formalin)	НСНО	40 % aq. soln.	•	$\bullet \bullet$	$\bullet \bullet$	•	$\bullet \bullet$	
Formamide	HCONH ₂	technically pure	$\bullet \bullet$	$\bullet \bullet$	$\bullet \bullet$	••	$\bullet \bullet$	
Formic acid	HCOOH	10 % aq. soln.	•	•	$\bullet \bullet$	•	$\bullet \bullet$	
Formic acid	НСООН	40 % aq. soln.	0	•	•	•	•	
Formic acid	НСООН	85 % aq. soln.	0	•	0	0	0	
Freon	partially halogenized	commercial grade	•	•	•	•	•	
	fully halogenized	commercial grade	•••	$\bullet \bullet \bullet$	•••	•••	•••	
Freon 12	CF_2Cl_2	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	•••	•••	$\bullet \bullet \bullet$	
Freon 22	CHF ₂ Cl	technically pure	•	•	•	•	•	
Fruit juices	_	commercial grade	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	•••	•••	$\bullet \bullet \bullet$	
Fuel C	free from lead	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	•••	•••	$\bullet \bullet \bullet$	
Fuel oil	_	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	•••	•••	$\bullet \bullet \bullet$	
Furfurol	C_4H_3O-CHO	technically pure	$\bullet \bullet$	$\bullet \bullet$	••	••	••	
Glycerine	$C_3H_8O_3$	technically pure	•••	$\bullet \bullet \bullet$	•••	•••	•••	
Glycol	$HO - CH_2CH_2 - OH$	technically pure	•••	$\bullet \bullet \bullet$	•••	•••	•••	
Heptane	C ₇ H ₁₆	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	•••	•••	$\bullet \bullet \bullet$	
Hexane	C ₆ H ₁₄	technically pure	•••	$\bullet \bullet \bullet$	•••	•••	•••	
Hydraulic fluid	_	commercial grade	•••	$\bullet \bullet \bullet$	•••	•••	•••	
, Hydrochloric acid	HCI	10 % aq. soln.	0	•	••	0	0	
, Hydrochloric acid	HCI	1 % aq. soln.	•	$\bullet \bullet$	•••	•	•	
, Hydrogen fluoride	HF	40 % ag. soln.	0	0	0	0	0	
Hydrogen peroxide	H_2O_2	30 % aq. soln.	0	0	0	0	0	
Hydrogen peroxide	H_2O_2	10 % aq. soln.	•	••	••	•	•	
Hydrogen peroxide	H_2O_2	2 % aq. soln.	•		••	•	••	
Hydrogen sulphide	H ₂ S	< 5 %, gaseous	•••	$\bullet \bullet \bullet$		•••		
Ink	_	commercial arade						
lodine tincture	2	*, alcoholic soln.	0	0	0	0	0	
Iron salts	<u> </u>	20 % aa. soln. neut			••			
Iron salts	_	20 % gg, soln, acid	0	•	•	•	•	
lsooctane	$(CH_3)_3C - CH_2CH(CH_3)_2$	technically pure						

Medium	Chemical formula	Concentration			Resistar	Resistance			
		Concentration	Grilon	Grilamid	Grilamid TR	Grivory GV	Grivory HTV		
Isopropyl alcohol	(CH ₃) ₃ -CHOH	technically pure	•••	••	0	••	•••		
Lactic acid	CH ₃ CH(OH)-COOH	90 % aq. soln.	0	$\bullet \bullet$	•	0	0		
Lactic acid	CH ₃ CH(OH)-COOH	50 % aq. soln.	•	••	••	•	•		
Lactic acid	CH ₃ CH(OH)-COOH	5 % ag. soln.	••	•••	•••	••	••		
Lanolin	_	commercial grade	•••	•••	•••	•••	•••		
Lead salts	_	technically pure	•••	•••	•••	•••	•••		
Lemon juice	_	*, commercial grade	••			••	••		
Linseed oil	_	commercial grade							
Liqueurs	_	commercial arade	•••	•••	••	•••	•••		
Lubrications oils.		0							
areases, soaps	_	commercial arade	•••	•••					
Maanesium hydroxide	Ma(OH) ₂	10 % ag. soln.							
Magnesium salts		10 % ag. soln.							
Mercury	На	technically pure							
Mercury salts		* aa soln neutral			••				
Methanol	CH2OH	technically pure			\bigcirc	••			
Methylene chloride	CHaCla	technically pure		•	ě				
Methylethyl ketone	$CH_2 = CO = CH_2 = CH_2$	technically pure			•				
Milk		commercial arade							
Mineral oils	_	commercial grade							
Motor fuels	_	commercial grade							
Naphthalene	CueHa	technically pure							
Nickel salts		* ag soln							
Nitric acid		, aq. soln. * aq. soln	\bigcirc				\bigcirc		
Nitrobenzene	$C_{1}H_{2}NO_{2}$, uq. solii. technically pure							
Nitromethane	C_{6} C_{13} C_{2}	tochnically pure							
		technically pure							
Oil of layondar									
	—								
	—	technically pure							
	$\Pi_2 3 O_4 + 3 O_3$								
	1000-00011	10 % dq. soin.							
Ozone	\bigcirc_3	, gaseous	•	•	•	•	•		
	O_3	< i ppm, gaseous							
	—	technically pure							
Peanut oil	—	commercial grade							
Peppermint oil		technically pure	••	••	••		••		
rerchlorethylene	$CI_2C = CCI_2$	technically pure							
Petrol (unleaded, Esso)	—	commercial grade	•••						
Petroleum	—	technically pure							
Petroleum ether	—	technically pure	•••	•••		•••			
Phenol	C_6H_5OH	*, aq. soln.		•	•	•	•		
Phenylethyl alcohol	$H_3C - CH(C_6H_5) - OH$	technically pure	••	•	•	•	••		
Phosphoric acid	H ₃ PO₄	50 % ag. soln.	\bullet	\bullet	•	•	•		

Medium	Chemical formula	Concentration			Resistance		
			Grilon	Grilamid	Grilamid TR	Grivory GV	Grivory HTV
Phosphoric acid	H ₃ PO ₄	10 % aq. soln.	•	••	••	•	•
Plasticizers							
(phthalates, phosphates)	_	commercial grade	$\bullet \bullet \bullet$				
Potash	K ₂ CO ₃	*, aq. soln.	$\bullet \bullet \bullet$				
Potassium bromide	KBr	10 % aq. soln.	$\bullet \bullet \bullet$				
Potassium chlorate	KCIO3	7 % aq. soln.	\bullet	$\bullet \bullet$	$\bullet \bullet$	•	•
Potassium hydroxide	КОН	50 % aq. soln.	$\bullet \bullet \bullet$				
Potassium iodide	KJ	10 % aq. soln.	$\bullet \bullet \bullet$				
Potassium nitrate	KNO3	10 % aq. soln.	$\bullet \bullet \bullet$				
Potassium permanganate	KMnO ₄	1 % aq. soln.	\bigcirc	0	0	0	0
Potassium sulphate	K_2SO_4	10 % aq. soln.	$\bullet \bullet \bullet$				
Propane	C ₃ H ₈	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	•••	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$
Propanol	C ₃ H ₇ OH	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet$	0	••	•••
Pyridine	C_5H_5N	technically pure	•••	$\bullet \bullet \bullet$	••	•••	•••
Pyrocatechol	$HO - C_6H_4 - OH$	6 % ag. soln.	•	••	0	•	•
Resorcinol	$HO - C_{c}H_{d} - OH$	technically pure	0	0	0	0	0
Resorcinol	$HO - C_{c}H_{d} - OH$	*, alcoholic soln.	0	0	0	0	0
Rum	_	commercial arade			••		
Salicylic acid	HO-C4H4-COOH	technically pure			•••		
Silicone oils	_	technically pure					
Silver salts		* aa soln					
Soap solution	_	10 % ag soln					
Sodium bicarbonate	NaHCOa	* aa soln					
Sodium bisulphite	NaHSO ₂	10 % ag soln					
Sodium bromide	NaBr	10 % ag. soln					
Sodium carbonate		10 % aq. soln.					
Sodium chloride		* ag soln					
Sodium chlorito		, uq. som. 5 % qq. soln					
Sodium bydroxido		10 % qq. soln.					
Sodium hypochlarita	NaOCI	40 % dq. solii.					
Sodium nypochionie		3% uq. som.					
		10 % dq. soin.					
	1 NUL NO ₂	5 % ag. soln.			•		
		3 % dq. soln.					
Sodium prospridie		10% aq. soln.					
Sodium sulphale	$N_2 S O_4$	10% aq. soln.					
Soaium suipniae		10 % aq. soin.			•••		
Sodium sulphite	Na_2SO_3	10 % aq. soin.			•••		
Sodium thiosulphite	$Na_2S_2O_3$	10 % aq. soln.					
Soya oil	—	commercial grade			•••		•••
Starch	_	*, aq. soln.	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	•••	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$
Styrene	$C_6H_5-CH=CH_2$	technically pure	$\bullet \bullet \bullet$				
Sugar	$C_6H_{12}O_6$	*, aq. soln.	$\bullet \bullet \bullet$				
Sulphur	S	technically pure	$\bullet \bullet \bullet$				
Sulphur dioxide	SO ₂	< 5 %	\bullet	$\bullet \bullet$	$\bullet \bullet$	•	$\bullet \bullet$
Sulphuric acid	H_2SO_4	technically pure	0	\bullet	•	0	0
Sulphuric acid	H_2SO_4	36 % aq. soln.	•	$\bullet \bullet$	$\bullet \bullet$	•	•
Sulphuric acid	H_2SO_4	10 % aq. soln.	•	$\bullet \bullet$	$\bullet \bullet$	•	•

Medium	Chemical formula	Concentration	Concentration		Resistance			
			Grilon	Grilamid	Grilamid TR	Grivory GV	Grivory HTV	
Sulphuric acid	H ₂ SO ₄	2 % aq. soln.	•	••	•••	•	•	
Table salt	NaCl	*, aq. soln.	$\bullet \bullet \bullet$					
Tallow	_	commercial grade	$\bullet \bullet \bullet$					
Tar	_	technically pure	$\bullet \bullet \bullet$					
Tartaric acid	HOOC-CH(OH)-CH(OH)-COOH	technically pure	$\bullet \bullet \bullet$					
Tea	_	commercial grade	$\bullet \bullet \bullet$					
Tetrahydrofuran	C_4H_8O	technically pure	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	
Tetralin	C ₁₀ H ₁₂	technically pure	$\bullet \bullet \bullet$					
Thionyl chloride	SOCI ₂	technically pure	0	0	0	0	0	
Toluene	$C_6H_5-CH_3$	technically pure	$\bullet \bullet \bullet$					
Trichlorethylene	Cl ₂ C=CHCl	technically pure	$\bullet \bullet$					
Urea	$H_2N-CO-NH_2$	20 % aq. soln.	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	
Vaseline	_	commercial grade	$\bullet \bullet \bullet$					
Vinegar	CH3COOH	commercial grade	$\bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet \bullet$	$\bullet \bullet$	$\bullet \bullet$	
Water	H ₂ O	technically pure	$\bullet \bullet \bullet$					
Water glass	_	*, aq. soln.	$\bullet \bullet \bullet$					
Wax	_	commercial grade	$\bullet \bullet \bullet$					
Wine	_	commercial grade	$\bullet \bullet \bullet$					
Xylene	$H_3C-C_6H_4-CH_3$	technically pure	$\bullet \bullet \bullet$					
Zinc chloride	$ZnCl_2$	10 % aq. soln.	••	•••	•••	•••	•••	

The recommendations and data given are based on our experience to date. No liability can be assumed in connection with their usage and processing.