

# macnaught flow measurement



**corrosive chemical flow meters**

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The **CR** range from **Macnaught** are a family of positive displacement oval gear flowmeters that are **optimised for corrosive chemical measurement** applications.

Macnaught Corrosive Chemical meters are constructed utilising a **PTFE/PPS blend** suitable for use in aggressive chemical environments. We will also soon add a **PVDF version** to provide chemical compatibility in applications where PPS is not suitable.

Our Unique **bearing-less Rotor design** provides **exceptionally low pressure drop** and can even be used in gravity fed applications. This unique rotor design utilises PTFE/PPS blended advanced material, ensuring minimal wear and resulting in many years of reliable service. This approach has proven over time to provide consistently accurate flow measurement that is not affected by variations in temperature, viscosity, or pressure.

Another benefit of our unique rotor design is simplicity of repair. With only **2 moving parts**, our meters are simple to repair, require minimal repair parts stock, and can even be repaired inline, resulting in less downtime.

The positive displacement meter technology provides **excellent batch accuracy** (0.03% repeatability) and is **not affected by pulsating flow**, high viscosity, or low conductivity. This technology is also ideal for **dispensing and dosing** at extremely **low flow rates and small batch sizes**.

Oval Gear flowmeters do not require any flow conditioning or straight piping runs before or after the meter, so they **can be installed in tight spaces** without any sacrifice in performance.

With **9 digital display options** to choose from, Macnaught flowmeters are the perfect choice with outputs and displays to suit virtually any application requirement.

## Applications

- Laundry Chemicals
- Additive Injection
- Water Treatment
- Corrosive Chemical Dispensing
- Chemical Batching
- Chemical Packaging and Blending



## Meter Selection

### Step 1 Verify Fluid Compatibility & Application Conditions

Determine if your fluid is compatible with the wetted parts of the meter. All Wetted parts are made from: FFKM, PPS, and Hastelloy C. Also determine if the Pressure and Temperature are within the stated limits.

**Tips:** If you need a mechanical register or have a high pressure application, you may be able to use our 316SS industrial meters, which come in high pressure models and are available with mechanical registers.

### Step 2 Choose the model based on your flow rate *(see Flow Range Chart)*

**Tips:** If possible, choose a meter model where your expected flow rates fall between 20-80% of the maximum flow range for optimum performance. If you are measuring a high viscosity fluid (over 1000cp), the maximum flow range will be lower. You should consult the factory if you are unsure which model you need.

### Step 3 Choose your connection thread type

**Tips:** For flanged meters, we offer 316SS Industrial meters, which are available with a variety of optional flange adaptors.

### Step 4 Choose Pulse Output options

**Tips:** Choose a pulse output if you want to use a digital display. The Digital displays are listed in the next step and can either be mounted on the meter or remotely. Our standard pulse output comes with both hall effect sensor and reed switch outputs. If you are installing the meter in a hazardous environment, you can choose option "2" which will give you only one reed switch, which classifies the output of the meter as a "simple device".

### Step 5 Choose Accessories *(See Chart 1,2,&3)*

**Tips:** All of our digital displays can be mounted either locally on the meter itself, remotely on a wall, on a panel, or nearby on the piping. Just choose the functions you need and the housing type you require.

## Part Number Selection

Chemical Flow Meters (PPS)				
CR	<b>Model</b>	<b>Nominal Size</b>	<b>Flow Range</b>	<b>Max Pressure</b>
	006	1/4"	0.5-100 lph/ 0.13-26.4 gph	5 Bar/75PSI
	009	1/4"	15-500 lph/ 4-132 gph	5 Bar/75PSI
	025	1"	3-80 lpm/ 0.8-21 gpm	10 Bar/150PSI
		<b>Port Type</b>		
		2	NPT	
		4	BSP (Rc)	
			<b>Rotor Type</b>	
			S	Standard
				<b>Display Type</b>
				1 Electronic Pulse Meter (Reed & Hall Effect)
				2 Reed Switch Only- for Hazardous Location Service
CR	009-	4	S	1 (example part number CR009-4S1)



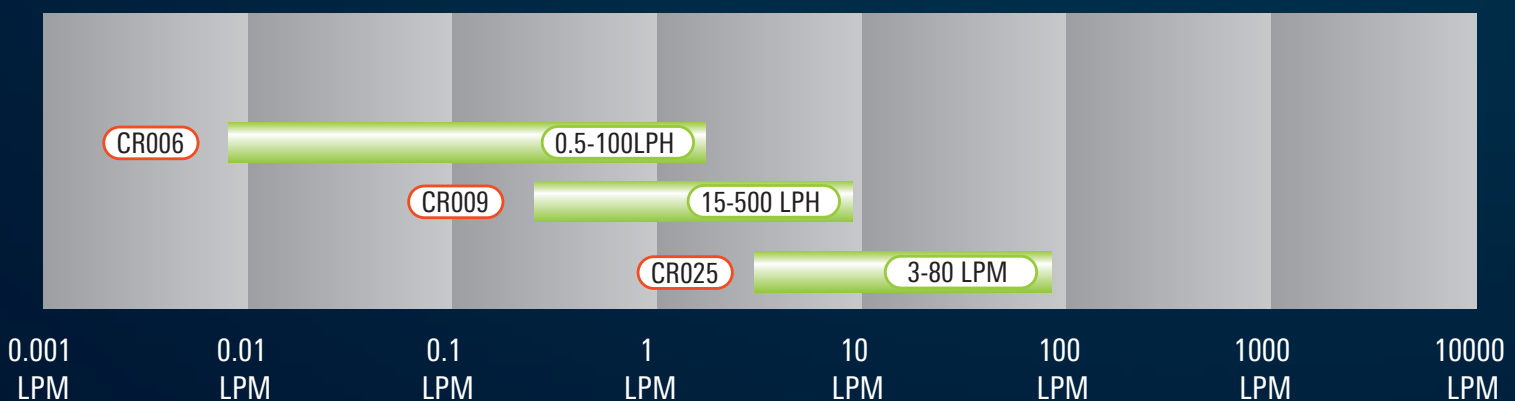
## Chart 1

### Digital Displays

Meter Mounted Displays	DR	DRA	ER	ERA	ERB	ERS	ERX	ERAX	ERBX
Total	■	■	■	■	■	■	■	■	■
Resettable Total	■	■	■	■		■	■	■	
Flow Rate Display	■	■	■	■		■	■	■	
Pulse Output		■		■		■		■	
4-20 ma Output (Passive)		■		■		■		■	
Alarm Outputs		■							
Batch Control (Transistor Out)					■				■
Net Use Function						■			
Intrinsic Safety							■	■	■
Aluminium Housing IP67	■	■	■	■	■	■	■	■	■
Plastic Housing									
Digit Size (mm/ in.)	12mm	12mm	17mm	17mm	17mm	17mm	17mm	17mm	17mm

## Flow Range Chart

flow rate liters per minute



## Technical Specifications

### Materials of construction

- Meter Body
  - PPS/PTFE Blend (Type CR)
- Rotor Materials
  - PPS/PTFE Blend (Type CR)
- Seal Material
  - Perfluoro Elastomer

### Total Flow Range

- 0.008 – 80 L/min
- 0.002 – 21 USG/min

### Temperature Range

- -40 – 80°C / -40 - 176 °F

### Display Options

- 12mm LCD digital display
- 17mm LCD digital display

### Outputs options

- 4-20mA
- Transistor
- Relay
- Pulse Output
- Alarm

### Compliance (as applicable)

- Meters
  - CE (Certificate of Conformity)
- Displays
  - ATEX
  - IECEx

Once you have determined the most suitable Flow-meter according to your requirements, please contact macnaught to obtain your detailed 'product specification datasheet'

## Trust Macnaught

Established in 1948, Macnaught has a 60 year tradition of excellence in manufacturing. Macnaught began marketing flowmeters in 1965 and has been manufacturing oval gear flowmeters since the early 1990's. Our decades of experience have resulted in a simple, robust, and highly accurate family of flowmeters that are optimised to suit a broad range of applications and markets. Macnaught offers optimised solutions for Fuel and Oil measurement, Bulk Fuel Custody Transfer, Corrosive Chemicals, Solvents, and a wide variety of other industrial liquids.

With full ISO 9001 and 14001 accreditation, you can be secure in the knowledge that quality and environmental responsibility are at the forefront of every decision at Macnaught.

Trust Macnaught to deliver the performance, value, and reliability required in today's most demanding environments. With distributors in over 60 countries and global sales support, Macnaught has become a global leader in fluid management solutions. Our focus on oval gear flow measurement reflects our commitment to excellence in providing optimised solutions for fluid management applications.

### Head Office - Sydney

Macnaught Pty Ltd  
41-49 Henderson St, Turrella  
Sydney NSW 2205 Australia  
Ph: +61-2-9567 0401  
Fax: +61-2-9597 7773  
email: [info@macnaught.com.au](mailto:info@macnaught.com.au)  
website: [www.macnaught.com.au](http://www.macnaught.com.au)

Quality Endorsement applicable to  
Macnaught Head Office Sydney Only

### Macnaught USA

Macnaught USA, Inc.  
614 South Ware Boulevard  
Dock 14A (for deliveries)  
Tampa, FL 33619  
Ph: 813-628-5506  
Fax: 509-694-8495  
email: [info@macnaughtusa.com](mailto:info@macnaughtusa.com)  
website: [www.macnaughtusa.com](http://www.macnaughtusa.com)

